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CSB-1054-2
Country : UK
Date : 11/13/2006
APC : ALL
Repair Level : 2

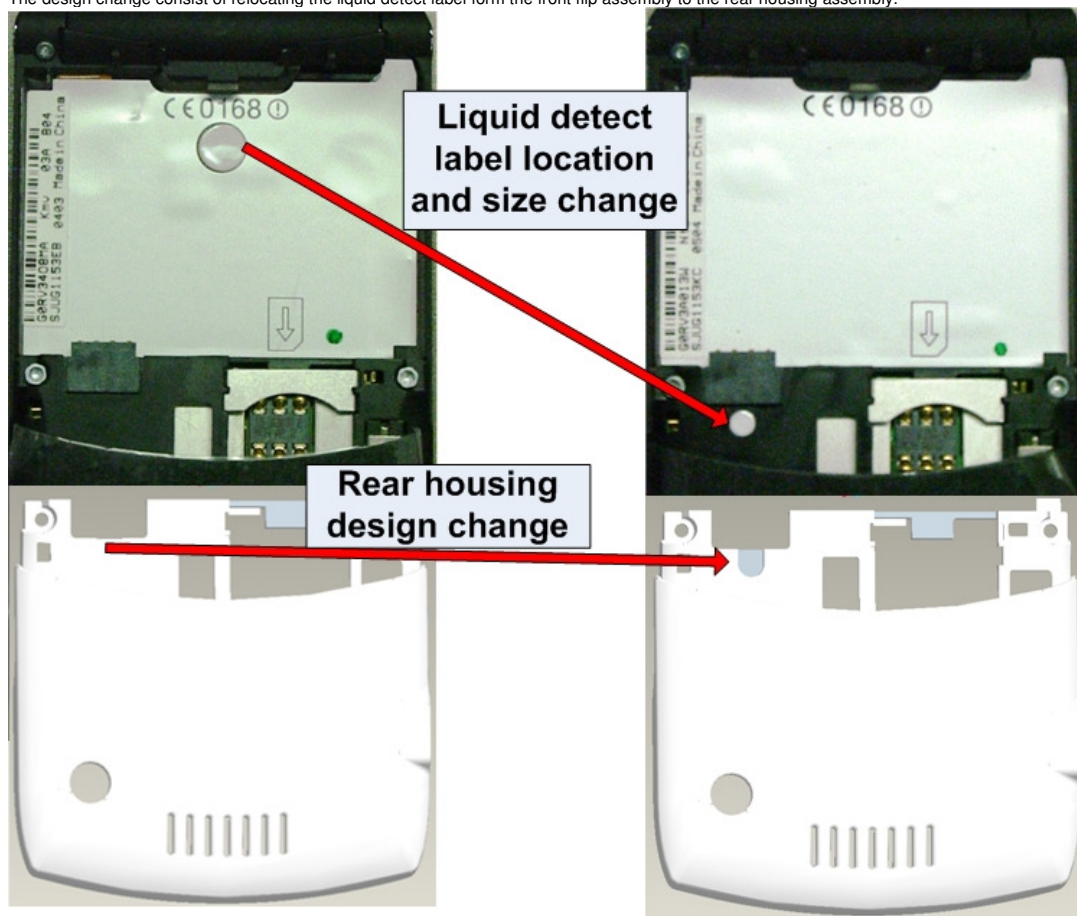
Title V3V3 05 CR - GSM - WDL Location Change
Model Effected V3 & V3_05

PROBLEM

Service has been made aware of design change in Razr GSM (V3 & V3_05) liquid detection mechanism to improve service centers capabilities to detect liquid damage returns.

SOLUTION

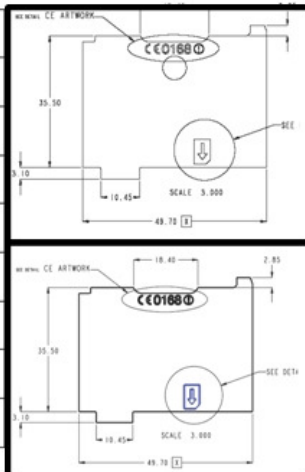
The design change consist of relocating the liquid detect label form the front flip assembly to the rear housing assembly.



Part Number Changes:

BATTERY INSULATOR

PART NUMBER	MATERIAL COLOR	ARTWORK COLOR	WDL HOLE
I487942Y01	WHITE	BLACK	REQUIRED
I487942Y02	WHITE	BLACK	REQUIRED
I487942Y03	BLACK	WHITE	REQUIRED
I487942Y04	BLACK	WHITE	REQUIRED
I487942Y05	WHITE	BLACK	NO HOLE
I487942Y06	WHITE	BLACK	NO HOLE
I487942Y07	BLACK	WHITE	NO HOLE
I487942Y08	BLACK	WHITE	NO HOLE



LIQUID DETECT LABELS

Label, Water Detect, 6mm	5485042F01
Label, Water Detect, 3mm	5471536C01

REAR HOUSING ASSEMBLY

V3_05

No Liquid Detect Label	
Part Number	Color
1590048N01	Silver
1590048N02	Silver
1590048N03	Black
1590048N04	Hot Pink
1590048N05	Silver
1590048N06	Black
1590048N07	Spa Blue
1590048N08	Hot Pink
1590048N09	Cosmetic Universe
1590048N10	Cosmetic Universe
1590048N11	Bubble Gum Pink
1590048N12	Scarlet Red
1590048N13	Bubble Gum Pink
1590048N14	Cherry Red
1590048N15	Dark Pearl Gray

With Liquid Detect Label	
Part Number	Color
1590048N22	Silver
1590048N23	Black
1590048N24	Hot Pink
1590048N25	Cosmetic Universe
1590048N26	Bubble Gum Pink
1590048N27	Cherry Red
1590048N28	Dark Pearl Gray
1590048N30	Pale Liliac

V3

1590048N16	Silver
1590048N17	Black
1590048N18	Hot Pink
1590048N19	Cosmetic Universe
1590048N20	Bubble Gum Pink
1590048N21	Scarlet Red

FIELD SERVICE ACTION

When repairing or refurbishing any Razr GSM (V3 & V3_05) that requires replacement of the housing, use the parts with the new liquid detect label location.

Repair guidelines for liquid detection label location.



ORIGINAL WDL

Acceptable



NEW WDL

Acceptable



TWO WDL

**Acceptable if
Shortage of Material**

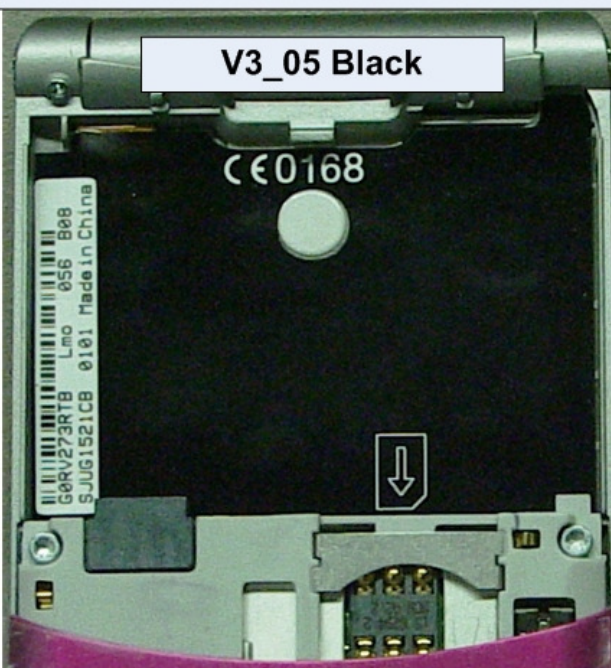


NO WDL

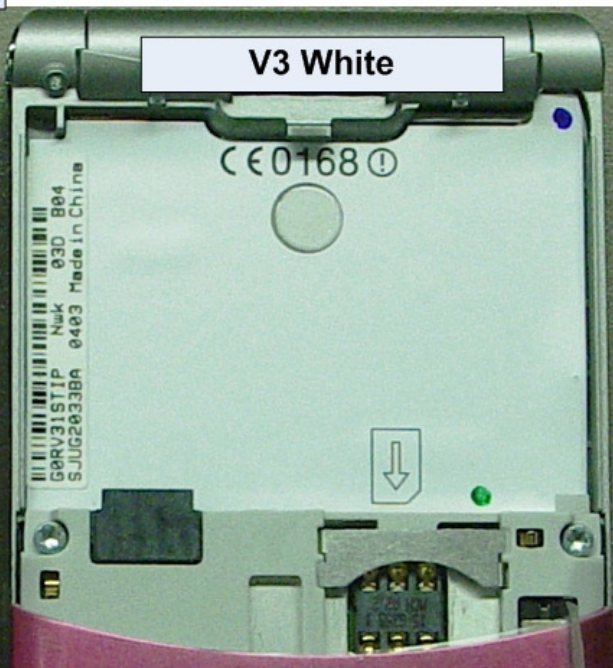
Not Acceptable

Repair guidelines for battery insulator color.

BATTERY INSULATOR COLOR



V3_05 Black



V3 White

CALL CENTER ACTION
N/A
SERVICE ENTRY CODE
Global Service Codes

Complaint Code:
Problem Found Code:

Reference Designator:

Repair Code:

If applicable, note this bulletin number on warranty claim forms and make necessary changes to service manuals.2006-403
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