## FIELD SERVICE BULLETIN

FSB Number BJCCFSB2007 - 123

Author zhang zhen

Date Friday, March 23, 2007

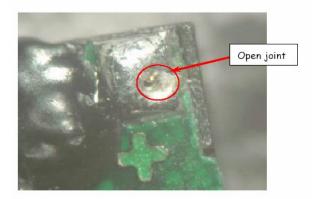
Subject GSM - MotoFone F3 (Euro) MotoFone F3 (US) - F3 No Speaker

Model Affected MotoFone F3

Level Of Repairs 2

#### **Problem**

This issue was found on SPK component during F3 NPI analysis with costomer complaint of "No Earpiece" "No Alert" or "No Vibrator" while engineering analysis. The root cause showed: the spring contact pin was too short, and the hold in the protective fixtures which is for spring contact is too deep, so the spring contact pin could not come through the PCB board. Under this condition, it made poor soldering for spring contact pin and made poor contact, it resulted in no sound.



#### Solution

With Supplier Corrective Action: (Executed date on Dec 21 2006, D/C AAC061221)

- 1, Will introduce the automatic pin soldering to replace the soldering by hand;
- 2, Modify the depth of the hole in the spring contact protective fixture from 1.8mm to 1.6mm.

#### **Field Service Action**

For F3 phones retured to servcie center with the customer complaint of "No Earpiece", "No Alert", and "No Vibrator" issue, service engineer or technician can use mulitmeter to test SPK component resistance, if get open circuit result, replace SPK component directly.

© Copyright 2006 Motorola Inc. All Rights Reserved Page 1 of 3of Motorola Field Service Bulletin Number - BJCCFSB2007 - 123 Notice: SPK P/N is 5088767Z02, use after D/C AAC061221.



### **Service Inventory**

N/A

## **Call Center Action**

If the customer calls with the above mentioned symptoms, instruct the customer carries the unit to an authorized service center for repair.

# **Service Entry Code**

**Global Service Codes** 

Complaint Code: ALT01 - Alert - Ring tone, no

ALT11 - Alert - Vibrator, no AUD01 - Audio - Earpiece, No

Problem Found Code: ALT01 - Alert - Ring tone, no

ALT11 - Alert - Vibrator, no AUD01 - Audio - Earpiece, No

Reference Designator:SPK - Speaker

Repair Code: REP06 - Replace Electrical Part - CSB/ FSB

© Copyright 2006 Motorola Inc. All Rights Reserved Page 2 of 3of Motorola Field Service Bulletin Number - BJCCFSB2007 - 123 **Motorola Internal Use Only**  Asia Service Codes
Complaint Code:
Problem Found Code:
Reference Designator SPK - Speaker

Repair Code: 1206 - Replace Electrical P - CSB/ FSB