



MOTOROLA
intelligence everywhere™

***i*DEN**

i275

Digital Multi-Service,
Data-Capable Portable

Field Service Manual

Basic and Field Level
Test Procedures

June 09, 2005

Manual Revisions

Changes that occur after this manual is printed are described in the Field Manual Revisions (FMRs). The FMRs provide the most current instructions and component information.

Copyright Information

The Motorola products described in this manual may include Motorola computer programs stored in semiconductor memories or other media that are copyrighted with all rights reserved worldwide to Motorola. Laws in the United States and other countries preserve for Motorola, Inc. certain exclusive rights to the copyrighted computer programs, including the exclusive right to copy, reproduce, modify, decompile, disassemble, and reverse-engineer the Motorola computer programs in any manner or form without Motorola's prior written consent. Furthermore, the purchase of Motorola products shall not be deemed to grant either directly or by implication, estoppel, or otherwise, any license or rights under the copyrights, patents, or patent applications of Motorola, except for a nonexclusive license to use the Motorola product and the Motorola computer programs with the Motorola product.

Trademarks

MOTOROLA, the Stylized M Logo, Message Mail, VibraCall, and iDEN are registered trademarks of Motorola, Inc. ® Reg. U.S. Pat. & Tm. Off. All other product or service names are the property of their respective owners.

© Copyright 2005, Motorola, Inc. All rights reserved.

SAFETY AND GENERAL INFORMATION

**IMPORTANT INFORMATION ON SAFE AND EFFICIENT OPERATION.
READ THIS INFORMATION BEFORE USING YOUR INTEGRATED
MULTI-SERVICE PORTABLE RADIO.**

RF Operational Characteristics

Your radio product contains a radio frequency transmitter to convey the information you wish to send as well as occasional automatic signals used to sustain connection to the wireless network, and a receiver which enables you to receive communication and connection information from the network.

PORTABLE RADIO PRODUCT OPERATION AND EME EXPOSURE

Your Motorola two-way radio complies with the following RF energy exposure standards and guidelines:

- United States Federal Communications Commission, Code of Federal Regulations; 47 CFR part 2 sub-part J
- American National Standards Institute (ANSI) / Institute of Electrical and Electronics Engineers (IEEE). C95. 1-1992
- Institute of Electrical and Electronics Engineers (IEEE). C95. 1-1999 Edition
- International Commission on Non-Ionizing Radiation Protection (ICNIRP) 1998
- Ministry of Health (Canada). Safety Code 6. Limits of Human Exposure to Radiofrequency Electromagnetic Fields in the Frequency Range from 3 kHz to 300 GHz, 1999
- Australian Communications Authority Radiocommunications (Electromagnetic Radiation - Human Exposure) Standard 2001
- ANATEL, Brasil Regulatory Authority, Resolution 256 (April 11, 2001) "additional requirements for SMR, cellular and PCS product certification."

To assure optimal radio product performance and make sure human exposure to radio frequency electromagnetic energy is within the guidelines set forth in the above standards, always adhere to the following procedures:

Phone Operation

When placing or receiving a phone call, hold your radio product as you would a wireline telephone. **Speak directly into the microphone.**

Two-way radio operation

When using your radio product as a traditional two-way radio, **hold the radio product in a vertical position with the microphone one to two inches (2.5 to 5 cm) away from the lips.**



Body-worn operation

To maintain compliance with FCC RF exposure guidelines, if you wear a radio product on your body when transmitting, always place the radio product in a **Motorola approved clip, holder, holster, case or body harness for this product.** Use of non-Motorola-approved accessories may exceed FCC RF exposure guidelines. **If you do not use a Motorola approved body-worn accessory and are not using the radio product in the intended use positions along side the head in the phone mode or in front of the face in the two-way radio mode, then ensure the antenna and the radio product are kept the following minimum distances from the body when transmitting:**

- **Phone or Two-way radio mode: one inch (2.5 cm)**
- **Data operation using any data feature with or without an accessory cable: one inch (2.5 cm)**

Antenna Care

Use only the supplied or an approved replacement antenna. Unauthorized antennas, modifications, or attachments could damage the radio product and may violate FCC regulations.

DO NOT hold the antenna when the radio product is "IN USE". Holding the antenna affects call quality and may cause the radio product to operate at a higher power level than needed.

Approved Accessories

For a list of approved Motorola accessories call 1-800-453-0920, visit our website at www.mot.com/iden or look in the accessory section of this manual.

ALL MODELS WITH FCC ID AZ489FT5832 MEET THE GOVERNMENT'S REQUIREMENTS FOR EXPOSURE TO RADIO WAVES.

Your wireless phone is a radio transmitter and receiver. It is designed and manufactured not to exceed the emission limits for exposure to radiofrequency (RF) energy set by the Federal Communications Commission of the U.S. Government. These limits are part of comprehensive guidelines and establish permitted levels of RF energy for the general population. The guidelines are based on standards that were developed by independent scientific organizations through periodic and thorough evaluation of scientific studies. The standards include a substantial safety margin designed to assure the safety of all persons, regardless of age and health.

The exposure standard for wireless mobile phones employs a unit of measurement known as the Specific Absorption Rate, or SAR. The SAR limit set by the FCC is 1.6 W/kg.* Tests for SAR are conducted using standard operating positions specified by the FCC with the phone transmitting at its highest certified power level in all tested frequency bands. Although the SAR is determined at the highest certified power level, the actual SAR level of the phone while operating can be well below the maximum value. This is because the phone is designed to operate at multiple power levels so as to use only the power required to reach the network. In general, the closer you are to a wireless base station antenna, the lower the power output.

Before a phone model is available for sale to the public, it must be tested and certified to the FCC that it does not exceed the limit established by the government-adopted requirement for safe exposure. The tests are performed in positions and locations (e.g., at the ear and worn on the body) as required by the FCC for each model. The highest SAR value for this model phone when tested for use at the ear is **1.45 W/kg** and when tested on the body, as described in the user guide, is **1.26 W/kg** during packet data transmission. (Body-worn measurements differ among phone models, depending upon available accessories and FCC requirements.) While there may be differences between the SAR levels or various phones and at various positions, they all meet the government requirement for safe exposure.

The FCC has granted an Equipment Authorization for this model phone with all reported SAR levels evaluated as in compliance with the FCC RF exposure guidelines. SAR information on this model phone is on file with the FCC and can be found under the Display Grant section of <http://www.fcc.gov/oet/fccid> after searching on FCC ID AZ489FT5832.

Additional information on Specific Absorption Rates (SAR) can be found on the Cellular Telecommunications Industry Association (CTIA) web-site at <http://www.wow-com.com>.

* In the United States and Canada, the SAR limit for mobile phones used by the public is 1.6 watts/kg (W/kg) averaged over one gram of tissue. The standard incorporates a substantial margin of safety to give additional protection for the public and to account for any variations in measurements.

Electro Magnetic Interference/ Compatibility

NOTE: Nearly every electronic device is susceptible to electromagnetic interference (EMI) if inadequately shielded, designed or otherwise configured for electromagnetic compatibility.

Facilities

To avoid electromagnetic interference and/or compatibility conflicts, turn off your radio product in any facility where posted notices instruct you to do so. Hospitals or health care facilities may be using equipment that is sensitive to external RF energy.

Aircraft

When instructed to do so, turn off your radio product when on board an aircraft. Any use of a radio product must be in accordance with applicable regulations per airline crew instructions.

Medical Devices

Pacemakers

The Advanced Medical Technology Association (AdvaMed) recommends that a minimum separation of 6 inches (15 cm) be maintained between a handheld wireless radio product and a pacemaker. These recommendations are consistent with those of the U.S. Food and Drug Administration.

Persons with pacemakers should:

- ALWAYS keep the radio product more than 6 inches (15 cm) from their pacemaker when the radio product is turned ON.
- Not carry the radio product in a breast pocket.
- Use the ear opposite the pacemaker to minimize the potential for interference.
- Turn the radio product OFF immediately if you have any reason to suspect that interference is taking place.

Hearing Aids

Some digital wireless radio products may interfere with some hearing aids. In the event of such interference, you may want to consult your hearing aid manufacturer to discuss alternatives.

Other Medical Devices

If you use any other personal medical device, consult the manufacturer of your device to determine if it is adequately shielded from RF energy. Your physician may be able to assist you in obtaining this information.

Use While Driving

Check the laws and regulations on the use of radio products in the area where you drive. Always obey them. When using the radio product while driving, please:

- Give full attention to driving and to the road.
- Use hands-free operation, if available.
- Pull off the road and park before making or answering a call if driving conditions so require.



Operational Warnings

For Vehicles Equipped with an Air Bag

Do not place a portable radio product in the area over the air bag or in the air bag deployment area. Air bags inflate with great force. If a portable radio is placed in the air bag deployment area and the air bag inflates, the radio product may be propelled with great force and cause serious injury to occupants of the vehicle.

Potentially Explosive Atmospheres

Turn off your radio product prior to entering any area with a potentially explosive atmosphere, unless it is a radio product type especially qualified for use in such areas as “Intrinsically Safe” (for example, Factory Mutual, CSA, or US approved). Do not remove, install, or charge batteries in such areas. Sparks in a potentially explosive atmosphere can cause an explosion or fire resulting in bodily injury or even death.

NOTE: The areas with potentially explosive atmospheres referred to above include fueling areas such as below decks on boats; fuel or chemical transfer or storage facilities; areas where the air contains chemicals or particles, such as grain, dust or metal powders; and any other area where you would normally be advised to turn off your vehicle engine. Areas with potentially explosive atmospheres are often, but not always, posted.

Blasting Caps and Areas

To avoid possible interference with blasting operations, turn off your radio product when you are near electrical blasting caps, in a blasting area, or in areas posted: “Turn off two-way radio”. Obey all signs and instructions.

Cleaning and Drying Considerations

Using a leather carry case may help protect the surfaces and help prevent liquids (e.g., rain) from entering into the interior of the radio product. This product is not water proof, and exposing the unit to liquids may result in permanent damage to the unit.

If your radio product interior gets wet, then do not try to accelerate drying with the use of an oven or a dryer as this will damage the radio product and void the warranty. Instead, do the following:

1. Immediately power off the radio product.
2. Remove Battery and SIM card (if so equipped) from radio product.
3. Shake excess liquid from radio product.
4. Place the radio product and battery in an area that is at room temperature and has good air flow.
5. Let the radio product, battery, and SIM card dry for 72 hours before reconnecting the battery and/or powering on the radio product.



Operational Cautions

Antennas

Do not use any portable radio product that has a damaged antenna. If a damaged antenna comes into contact with your skin, a minor burn can result.

Batteries

All batteries can cause property damage and/or bodily injury, such as burns if a conductive material, such as jewelry, keys, or beaded chains touches exposed terminals. The conductive material may complete an electrical circuit (short circuit) and become quite hot. Exercise care in handling any charged battery, particularly when placing it inside a pocket, purse, or other container with metal objects.

If the radio product does not work after following the steps listed above, contact your dealer for servicing information.

Clean the external surfaces of the radio product with a damp cloth, using a mild solution of dishwashing detergent and water. Some household cleaners may contain chemicals that could seriously damage the radio product. Avoid the use of any petroleum-based solvent cleaners. Also, avoid applying liquids directly on the radio product.

Accessory Safety Information

IMPORTANT: SAVE THESE ACCESSORY SAFETY INSTRUCTIONS

- Before using any battery or battery charger, read all the instructions for and cautionary markings on (1) the battery, (2) the battery charger, which may include a separate wall-mounted power supply or transformer, and (3) the radio product using the battery.
- Do not expose any battery charger to water, rain, or snow as they are designed for indoor or in-vehicle use only.



WARNING: To reduce the risk of injury, charge only the rechargeable batteries listed in the Accessories section of this manual. Other types of batteries may burst, causing personal injury and damage.

- To reduce the risk of damage to the cord or plug, pull by the plug rather than the cord when you disconnect the battery charger from the power source outlet.
- Do not operate any battery charger with a damaged cord or plug — replace them immediately.
- Battery chargers may become warm during operation, but not hot. If it becomes hot to the touch, unplug it from the power outlet immediately and discontinue its use.

SAFETY AND GENERAL INFORMATION

- Use of a non-recommended attachment to a battery charger may result in a risk of fire, electric shock, or injury to persons.
- Make sure the battery charger power cord is located so that it will not be stepped on, tripped over, or subjected to damage or stress.
- An extension cord should not be used with any battery charger unless absolutely necessary. Use of an improper extension cord could result in a risk of fire and electric shock. If an extension cord must be used, make sure that:
 - The pins on the plug of the extension cord are the same number, size, and shape as those on the plug of the charger.
 - The extension cord is properly wired and in good electrical condition.
 - The cord size is 18AWG for lengths up to 100 feet and 16AWG for lengths up to 150 feet.
- Do not operate any battery charger if it has received a sharp blow, has been dropped, or has been damaged in any way; take it to a qualified service technician.
- Do not disassemble a battery charger; take it to a qualified service technician when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.
- Maximum ambient temperature around the power supply or transformer of any battery charger should not exceed 40°C (104°F).
- The output power from the power supply or transformer must not exceed the rating given on the Desktop Dual-Pocket Charger.
- The disconnection from the line voltage is made by unplugging the power supply from the AC receptacle.
- To reduce risk of electric shock, unplug any battery charger from the outlet before attempting any maintenance or cleaning.

For optimum charging performance, turn off the radio product while charging it in any battery charger.

MODEL INFORMATION

This manual applies to the following iDEN i275 Digital Portable models:

H79XAN6RR4AN 806-940 MHz, Multi-Service, Data-Capable Portable

MODEL NUMBERING SYSTEM

Typical Model Number: H 7 9 X A N 6 R R 4 A N
Position: 1 2 3 4 5 6 7 8 9 10 11 12

Position 1 - Type of Unit

H = Hand-Held Portable
M = Mobile Product

Positions 2 and 3 - Model Series

40 = i85s/i55sr/i50sx Products
41 = i90c Products
45 = i265 Products
48 = i80s Products
56 = i30sx/i35sx Products
57 = i95cl Products
58 = i88s/i58sr, i605 Products
59 = i60c Products
62 = i205/i305 Products
63 = i530, i730, i710 Products
68 = i325pro Products
69 = i315plus Products
72 = i355 Products
73 = i860 Products
74 = i830 Products
75 = i285 Products
79 = i275 Products

Position 4 - Frequency Band

U = 806 to 870 MHz
X = 806 to 940 MHz
*Values given represent range only; they are not absolute.

Position 5 - Power Level

A = 0 to 0.7 Watts
B = 0.7 to 0.9 Watts
C = 1.0 to 3.9 Watts
D = 4.0 to 5.0 Watts
E = 5.1 to 6.0 Watts
F = 6.1 to 10.0 Watts

Position 6 - Physical Packages

F = Limited Keypad - With Display
H = Full Keypad - With Display
N = Enhanced Controls - Enhanced Display

Position 7 - Channel Spacing

1 = 5 kHz 5 = 15 kHz
2 = 6.25 kHz 6 = 25 kHz
3 = 10 kHz 7 = 30 kHz
4 = 12.5 kHz 9 = Variable Programmable

Position 12 - Unique

Position 11 - Version

Version Letter (Alpha) -
Major Change

Position 10 - Feature level

1 = Basic 6 = Standard Plus
2 = Limited Pkg 7 = Expanded Pkg
3 = Limited Plus 8 = Expanded Plus
4 = Intermediate 9 = Full Feature/
5 = Standard Pkg Programmable

Position 9 - Primary System Type

R = iDEN Shared

Position 8 - Primary Operation

N = Digital Dispatch
Q = Low Profile - Basic Display
R = Digital Multi-Service
J = TDMA Digital Dual Mode

MODEL SPECIFICATIONS

GENERAL		RECEIVER		TRANSMITTER	
FCC Designation:	AZ489FT5832	Receiver Type:	Direct Conversion	Transmitter Type:	Single Conversion
Operational Modes:	Phone Private Group Circuit Data	Frequency Range:	851-870 MHz 935-940 MHz 902-928 MHz	Frequency Range:	806-825 MHz 896-901 MHz 902-928 MHz
800 MHz Band only:	Packet Data MOTOtalk				
Temperature Range:		Channel Spacing:		Emission Designator:	18K3D7W
Operating	-10°C to +60°C	iDEN	25 kHz		
Storage (w/o battery)	-40°C to +85°C	MOTOtalk	50 kHz		
Power Supply:		Frequency Stability:		Modulation Types:	Quad 16QAM Quad 64QAM Quad QPSK FSK
Battery Type	Lithium Ion	Referenced to base station	0.4 ppm		
Recommended Battery:		Sensitivity:		Frequency Stability:	
High Performance	SNN5705C	iDEN (10%) BER (M-16 QAM)	-111 dBm	Referenced to base station	0.4 ppm
Extra Capacity	SNN5706B	MOTOtalk (3%) BER (FSK)	-119 dBm		
Maximum Capacity	SNN5716				
Battery Voltage:		Spurious Response Immunity:		Spurious Emissions:	
Nominal	3.6 Vdc	(Except RF Image)	-51 dBm	Conducted	-13 dBm
Range	3.0 to 4.2 Vdc	MOTOtalk Immunity	-119 dBm	Radiated	-13 dBm
				MOTOtalk Radiated	-41.2 dBm
Dimensions (HxWxD) with Extra Capacity Battery Door:	123 x 50 x 26 mm	Spurious Radiation:		RF Pulse Avg. Power: (dynamically adjusted)	
		Above 960 MHz:	<500 µV/m	iDEN	-6 to +28 dBm
		216-960 MHz	<200 µV/m	MOTOtalk	25.56 to 28.84 dBm
		88-216 MHz	<150 µV/m		
		30-88 MHz	<100 µV/m		
Weight (without battery and battery door):	110 g	Audio Output Power and Speakerphone Rating:		Adjacent Channel Power:	
		(Private and Group Modes only) into 8 ohms at maximum volume (nominal battery voltage)	500 mW	iDEN (@ ±25 kHz in 18 kHz BW)	-55 dB
				MOTOtalk (@ ±50 kHz in 26 kHz BW)	-55 dB
		Distortion at Rated Audio:			
		Electrical	5% Max.		
		Acoustical	10% Max.		

Specifications subject to change without notice.

CONTENTS

	SAFETY AND GENERAL INFORMATION	iii
	MODEL INFORMATION	vii
	MODEL SPECIFICATIONS	viii
	CONTENTS	ix
	PREFACE	xiii
CHAPTER 1	OVERVIEW	1-1
	<i>i</i> DEN Digital Modulation Technology	1-1
	<i>i</i> DEN Voice Compression Technology	1-3
	RF Transmission Burst	1-3
	Calling Area Coverage	1-4
	Global Positioning System (GPS) Section	1-4
	MOTotalk	1-5
	SIM Cards	1-5
	Removing and Inserting a SIM Card	1-5
CHAPTER 2	FEATURES, ICONS, AND INDICATORS	2-1
	Feature Views	2-1
	Display Icons	2-2
	Main Menu Icons	2-2
	Status Icons	2-3
CHAPTER 3	DISPLAYS, MESSAGES, AND ALERTS	3-1
	Power-Up Sequence	3-1
	Power-Down Sequence	3-2
	Messages	3-2
	Self-Test Errors	3-2
	Self-Test Reset Errors	3-2
	Service Messages	3-3
	Alert Tones	3-4
	Using the Optional Vibrate Function	3-7

CHAPTER 4	PREPARING FOR BASIC LEVEL TESTING	4-1
	Testing the i275 Unit	4-1
	Removing and Installing the Antenna Whip Assembly	4-1
	Additional Test Equipment	4-3
	Reference Unit	4-3
	Reference Accessories	4-3
CHAPTER 5	BASIC LEVEL CHECKS AND SELF TESTS	5-1
	Customer Care	5-1
	Test Conditions	5-1
	Antenna Condition	5-1
	Reset Condition	5-1
	Basic-Level Test Checklist	5-2
	Preventive Maintenance	5-2
	Mechanical and Electrical Checks	5-3
	Shock and Pressure Test	5-3
	SIM Card Swap Test	5-3
	Accessory Swap Test	5-4
	Lockup Test	5-4
	Battery Connections Test	5-5
	Testing the GPS Receiver	5-5
	Voltage Recognition Test	5-6
	Self-Test Procedures	5-7
	Passcode Test	5-7
	Programming Menu Settings Check	5-7
	Call Performance Test	5-12
CHAPTER 6	BASIC LEVEL TEST MODES AND PROCEDURES	6-1
	Test Modes	6-1
	Entering Debug Mode	6-1
	Display Screens	6-2
	Entering Test Mode	6-3
	Test Mode Test Procedures	6-4
	Audio Loopback Test	6-4
	ESN and IMEI Matching Test	6-5
	Engineering Debug Check	6-5
	Technician Test Procedures	6-8
	Programming the i275 Unit	6-8
	Connecting the Unit to the RSS Workstation	6-8
	Codeplug Repair Procedure	6-9
	Codeplug Troubleshooting	6-10
	Corrupted Software Repair Procedure	6-10

CHAPTER 7	PREPARING FOR FIELD LEVEL TESTING.	7-1
	Preparing Equipment for Testing	7-1
	Calibrating Equipment	7-1
	Checking the RF Cable	7-1
	Strong-Signal Environments	7-1
	Protecting Static-Sensitive Devices	7-1
	Using RSS	7-2
	Connecting an i275 Unit to the R-2660	7-2
	Operating the R-2660	7-4
	Disassembling and Reassembling the Unit	7-5
	Disassembly Sequence Flowchart	7-6
	Antenna	7-6
	RF Port Plug	7-7
	Front and Back Housings	7-8
	Main Keypad	7-9
	LCD Display and Camera Module	7-10
	Earpiece Assembly	7-11
	Microphone	7-12
	Antenna Hot Contact	7-13
	Vibrator Assembly	7-14
	Accessory Connector Seal	7-15
	High Audio Speaker	7-16
	Exploded Views and Parts Lists	7-19
	Component Parts List	7-20
	Exploded View	7-21
CHAPTER 8	FIELD LEVEL TEST MODES AND PROCEDURES.	8-1
	Required Test Equipment	8-1
	Test Modes	8-1
	Entering Test Mode	8-2
	Field-Level Test Checklist	8-3
	Registration/Call Test	8-4
	SQE Test	8-5
	TX Power Test	8-6
	RX BER Test	8-7
	Power-Up Test	8-8
	Audio Test	8-9
	Reset Test	8-10
	Reset Log Test	8-11
	Model Assembly (MA) Test Mode	8-12
	GPS Receiver	8-14
	MOTotalk	8-15
	Camera Test	8-16

CHAPTER 9	ADVANCED REPAIR PROCEDURES	9-1
	Recommended Equipment	9-1
	Recommended Tools	9-2
	Large Component Locations	9-3
	Recommended Heat Shield Locations	9-4
	Large Component Replacement Procedure	9-5
APPENDIX A	ORDERING REPLACEMENT PARTS AND KITS	A-1
	Customer Service	A-1
	Replacement Parts	A-1
	International Orders	A-2
	Replacement Kits	A-2
	Recommended Test Equipment and Tools	A-4
	INDEX	I-1

PREFACE

The *iDEN i275 Digital Multi-Service, Data-Capable Portable Field Service Manual* contains the information necessary to identify and fix problems in the Motorola *i275* Digital Portable. This unit is based on digital technology and is designed to operate on *iDEN* systems.

Basic and field-level service for the *i275* unit as described in this manual includes troubleshooting, testing, board swapping, and maintenance.

Service for the *i275* unit is based on the substitution method: a faulty part is replaced by a working one, providing quicker service to the customer. For example, if the battery is faulty, it is replaced. If the unit requires more complete testing or service than is available at the basic level, it is sent to a field-level service facility, serviced, and returned. Or, to the *iDEN* Customer Care Center (ICC).

NOTE: Before operating or testing this unit, please read the **Safety and General Information** section in the front of this manual.

Who Should Use This Manual

This manual is intended for service technicians who should be familiar with the test equipment recommended in Appendix A. To help pinpoint basic problems with the unit, first perform the mechanical checks and self tests as described in Chapter 5; then proceed to field level troubleshooting and testing.

How This Manual Is Organized

This manual contains the following chapters and appendices:

Chapter 1 presents the theory and technology used by the *iDEN* system and the *i275* unit.

Chapter 2 describes the *i275* components, icons, and indicators.

Chapter 3 describes displays, messages, and alerts.

Chapter 4 describes preparing for basic level testing.

Chapter 5 describes basic mechanical checks and self test procedures to be performed.

Chapter 6 describes basic test modes and technician test procedures.

Chapter 7 describes how to prepare and operate field level test equipment. It also contains disassembly and reassembly instructions.

Chapter 8 describes field level test modes and procedures.

Chapter 9 describes advanced repair procedures specifically, the replacement of large main board components.

Appendix A provides information on ordering kits and replacement parts. It also contains lists of recommended test equipment.

Conventions Used in This Manual

The following conventions are used throughout this manual:

<i>italics</i>	Used for emphasis and new terms
bold	Defines menu items, fields, and buttons
code	Used for sample input and output

Related Publications

The following publications are available separately:

<i>iDEN i275 Digital Multi-Service Data-Capable Phone User's Guide</i>	NNTN5910A
<i>R-2660 Digital Communications System Analyzer Operator's Manual</i>	68P80386B72

CHAPTER 1

OVERVIEW

To achieve a high spectrum efficiency, the *i275* digital multi-service, data-capable portable uses a unique modulation technology and sophisticated voice-compression algorithm. The voice of the person speaking into the microphone is converted into a digital bit stream consisting of zeros (0) and ones (1). The stream then is modulated into a radio-frequency (RF) signal, which is transmitted over the air to another unit. This process is called *digital modulation*.

***i*DEN Digital Modulation Technology**

The *i275* digital portable is a dual band 806-870 MHz and 896-940 MHz. The *i275* operates in multiple modes: *phone*, *private*, *data*, and *group*. It uses three digital modulation technologies: Quad QAM, Quadrature Phase Shift Keying (QPSK), and Time Division Multiple Access (TDMA).

Quadrature Amplitude Modulation (QAM) is a modulation technique that transmits information by altering the amplitude and phase of the radio frequency (RF) signal. Data is converted into complex symbols, which alter the RF signal and transmit the information. When the signal is received, the amplitude and phase are converted back into symbols and then into the original data.

There are three different QAM modes that are used for different applications: *64QAM*, *16QAM*, and *4QAM*. In voice applications, 16QAM is used, while in data applications, 64QAM, 16QAM, and 4QAM are used.

NOTE: The 900 MHz band operates only in 16QAM modulation.

In 64QAM, 64 possible combinations of 6 bits are converted into a unique amplitude and phase. In 16QAM, there are 16 possible combinations of 4 bits, while in 4QAM, there are 4 possible combinations of 2 bits.

The traditional 25 kHz channel used for two-way radios is split into four QAM signals (subcarriers) that are transmitted simultaneously. This technique can transmit 64 Kbps in a single 25 kHz channel.

The *iDEN* system requires approximately 10 Kbps to transmit a compressed voice; therefore, 64 Kbps can accommodate 6 voice channels or 3 voice channels in enhanced systems.

The signal spectrum of the Quad 16QAM is shown in Figure 1-1.

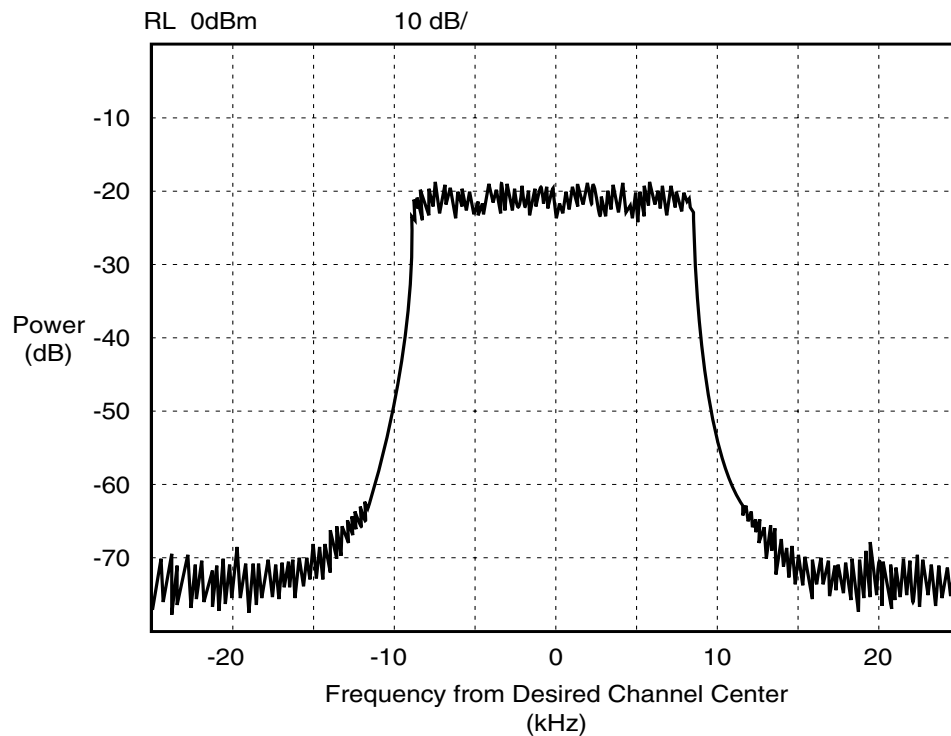


Figure 1-1. Spectrum of iDEN Quad 16QAM

Quadrature Phase Shift Keying (QPSK) is one of the most common modulation techniques for satellite communications. In QPSK, a digital data stream is taken two bits at a time to generate four possible phase states of the transmitted carrier. A characteristic of this technique is its resistance to noise.

Time Division Multiple Access (TDMA) is used to allocate portions of the RF signal by dividing time into 6 slots, one for each unit. Time allocation enables each unit to transmit its voice information without interference from another unit's transmission.

Transmission from a unit or base station is accommodated in time-slot lengths of 15 milliseconds and frame lengths of 90 milliseconds (see Figure 1-2).

Note that **Rx** (outbound) indicates base-to subscriber transmissions; **Tx** (inbound) indicates subscriber-to-base transmissions. The slots are paired and have a fixed offset of 19 milliseconds; their timings are synchronized by the iDEN system. The TDMA technique requires sophisticated algorithms and one digital-signal processor (DSP) to perform voice compression/decompression and RF modulation/demodulation.

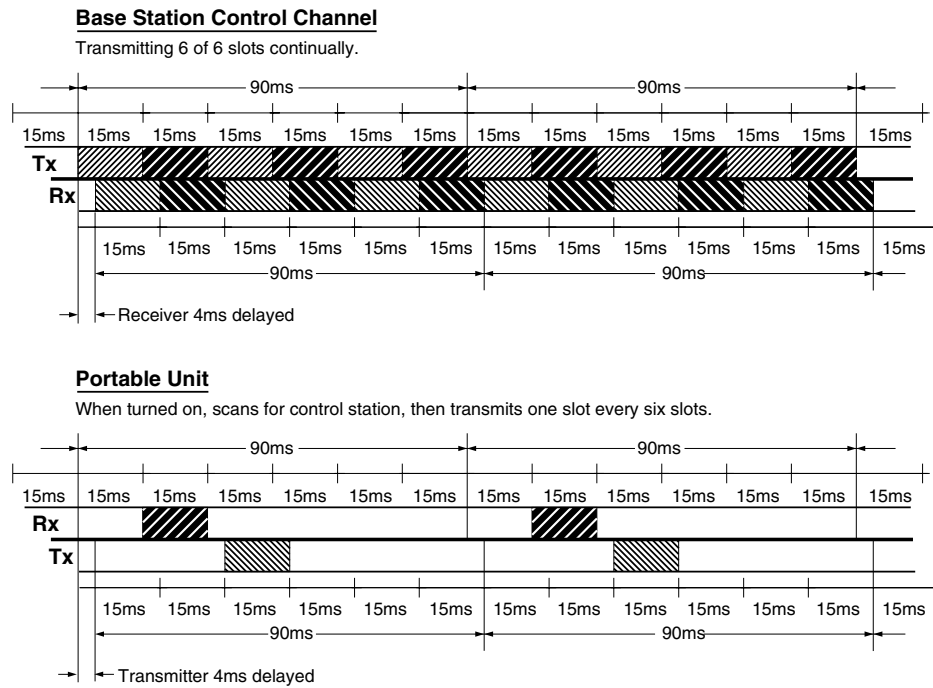


Figure 1-2. iDEN TDMA Format

iDEN Voice Compression Technology

Voice is converted into a digital bit stream by sampling the voice signal at a high rate and converting the samples into numbers, which are represented by bits. A sample consists of 8 bits. Approximately 8000 samples per second (64 Kbps) are required to maintain a reasonable quality.

Voice compression reduces the number of bits per second while maintaining the voice at an acceptable quality level. The iDEN system uses a coding technique called *Vector Sum Excited Linear Prediction (VSELP)* to compress voice to 4.2 or 8.0 Kbps. The compressed voice-data bits modulate the RF signal. The compression rate is based on the type of call (dispatch or interconnect) and the network configuration established by the local service provider.

Adding error-correction bits to the coded-voice bits increases the required RF-transmission bit rate to approximately 7.4 Kbps for the 4.2 Kbps voice coder and 14.8 Kbps for the 8.0 Kbps voice coder.

RF Transmission Bursts

All RF transmissions within an iDEN system occur in 15-millisecond blocks called *bursts*. An iDEN base station transmits bursts continuously on each RF frequency it uses. Transmission bursts from the stations are synchronized in time by signals received from the global positioning satellite (GPS) system. Each burst is numbered; the number is referred to as the *slot* number. All bursts occurring at a given time carry the same slot number.

Inbound transmission bursts (sent from the unit) are offset 19 milliseconds from the outbound burst; the inbound burst begins 4 milliseconds after the end of the outbound burst (see Figure 1-3 on page 1-6). This offset in time allows the unit to appear capable of transmitting and receiving at the same time (it actually is switching rapidly back and forth between receiving and transmitting).

In current *iDEN* systems, outbound transmissions in the 800 MHz band range from 851–870 MHz; inbound transmissions are 45 MHz lower in frequency. For the 900 MHz band, outbound transmissions range from 935-940 MHz; inbound transmissions are 39 MHz lower in frequency.

An *iDEN* channel is created by grouping bursts so that their slot numbers differ by a number referred to as the *repetition rate*. The *i275* unit uses two repetition rates for interconnect voice calls: 6:1 and 3:1. A single frequency can handle 6 calls using a 6:1 repetition rate with the 4.2 Kbps coder.

Dispatch calls always use this rate. However, the audio quality of the 3:1 repetition rate with the 8.0 Kbps coder is superior to the 6:1 rate with the 4.2 Kbps coder. Most service providers configure the system and unit to allow only the 3:1 rate for interconnect calls.

Calls are set up on a primary control channel (PCCH) in response to a request from a unit or a regular telephone connected to the Public Switch Telephone Network (PSTN). The PCCH is established by the base station equipment; typically, it is a 6:1 channel.

The outbound PCCH carries system information and “pages” to specific subscriber units and asks them to respond if they are available for a call. Inbound PCCH transmissions carry responses to the “pages” and requests by subscriber units to set up calls. Inbound transmissions on the primary control channel only take 7.5 milliseconds and can be timed to occur in either half of a 15-millisecond burst.

The dual band unit will power up in the 800 MHz band and will use these channels for control channels—Primary Control Channel (PCCH) and Broadcast Control Channel (BCCH). The 900 MHz mode will be used only during 3:1 interconnect calls. Every attempt will be made to assign the unit to 900 MHz carriers during new 3:1 interconnect calls, handovers into a cell, and inter-cell handovers. If no resources are available, or if available resources have insufficient channel quality (in the case of a handover), then 800 MHz carriers will be evaluated.

Using the above techniques, the *iDEN* system can operate 6 voice channels simultaneously in dispatch mode or 3 voice channels simultaneously in interconnect mode on a single RF carrier at 25 kHz bandwidth.

Calling Area Coverage

Area coverage is obtained by dividing the area into a mosaic of cells. Coverage is controlled so that frequencies can be reused with less distance between sites. Each cell is covered by a base station, which is classified as *Omni* or *Sectored*. An *Omni* station connects base transceivers to antennas that have a circular pattern centered at the site. A *Sectored* station connects base transceivers to directional antennas that point in particular directions. Units that operate in a multi-site system must be able to “handoff” from one coverage area to another as the user moves about during a call. Handoff is controlled by the *iDEN* system.

Global Positioning System (GPS) Section

The U.S. Department of Defense (DoD) operates a constellation of 24-satellites, employed for location and/or navigational purposes, on earth. These satellite vehicles (SV) operate in circular orbits, round the earth every 12 hours, at an altitude of 20,200 km. The SVs transmit earth-bound radio signals at a 1575.42 MHz fixed carrier frequency—an L1 band for non-military applications. Since the SVs utilize one carrier frequency, by employing a Spread Spectrum modulation technique, each SV can be uniquely identified from an assigned Pseudo-random Noise (PN) Code.

To determine a location on earth, a receiver must be built that can receive the simultaneous signals from the satellites that are in view of the receiver and use that information to calculate the location of the receiver. The receiver must pick up the signals from 4 satellites. Once the 4 satellites are located, the receiver measures the time it took for the satellite signals to arrive. From this timing information, the distance between the receiver and each satellite can be calculated. The four satellites' ephemeris data provide the satellite's X, Y, and Z positions. The range, R, is the receiver measurement made by calculating the time it took for the signal to reach the receiver. The user's position, (Ux, Uy, Uz), and the clock bias, Cb, is then calculated.

To use the GPS, a receiver that can receive the spread-spectrum signals must be built. The detected signals are then converted from RF signals into appropriate digital input formats. These digital inputs are processed and converted into position information. Once the position coordinates are determined, they are communicated to the handset microprocessor and displayed on the screen or transmitted to the base station as required.

MOTOtalk

The purpose of the MOTOtalk feature is to allow simple, direct, simplex two-way radio-to-radio communications between subscriber units. It is a PTT (Push-To-Talk)- based feature that operates like most any two-way radio might. A good basic model for operation is that of the Motorola Talkabout product. What makes it quite different, however, is that it is digital in operation, which allows for superior range and voice quality. It is also asynchronous in nature, and requires no external source of synchronization for connections between units to be made.

SIM Cards

The *i275* unit is designed to work with a mini Subscriber Identity Module (SIM). The SIM card contains all of the personal data required to access *iDEN* services. Data held by the SIM card includes:

- Temporary Mobile Subscriber Identity
- Services to which the user subscribes
- PIN and unblocking codes
- Call barring codes

The SIM card is also capable of storing phone numbers and names. Available SIM cards for the *i275* are 64 kB and prepaid.

Removing and Inserting a SIM Card

NOTE: When a SIM card is defective and must be replaced with a new one, the following information will be erased:

- The recent calls list
- Call forwarding settings
- Net alerts
- MOSMS drafts, outbox messages, and customized quick notes
- Information stored in Memo
- 3 most recent GPS Enabled locations
- Voice records
- Voice names
- Datebook events
- Options set using the Personalize menu

To remove a SIM card:



CAUTION: Do not touch the gold-plated area of the SIM card.

1. Power off the unit and remove the battery door and battery.
2. Turn the unit face down so that the antenna is at the upper left corner.
3. Gently press the tab near the bottom of the SIM card holder as shown in Figure 1-3.
4. While holding the tab down, slide the SIM card down and out of the SIM card holder.

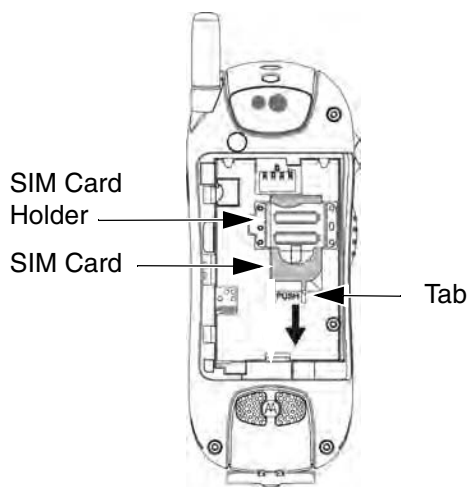


Figure 1-3. Removing a SIM Card

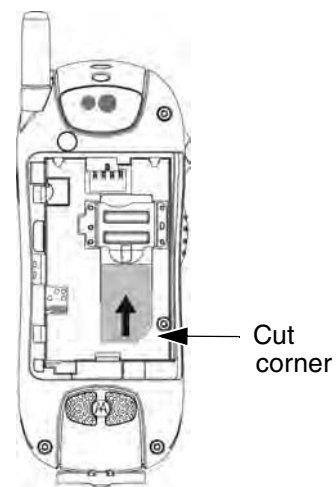


Figure 1-4. Inserting a SIM Card

To insert a SIM card:

1. Position the cut corner of the SIM card in the card holder as illustrated in Figure 1-4.
2. Carefully slide the SIM card into the unit until the card lies flat in the SIM card holder.
3. Reinstall the battery, and reattach the battery cover.

CHAPTER 2

FEATURES, ICONS, AND INDICATORS

To conduct basic troubleshooting and maintenance of the i275 unit, you must become familiar with the features, display icons, and status indicators associated with the unit.

Component Views

This figure shows the basic features of the i275 unit.

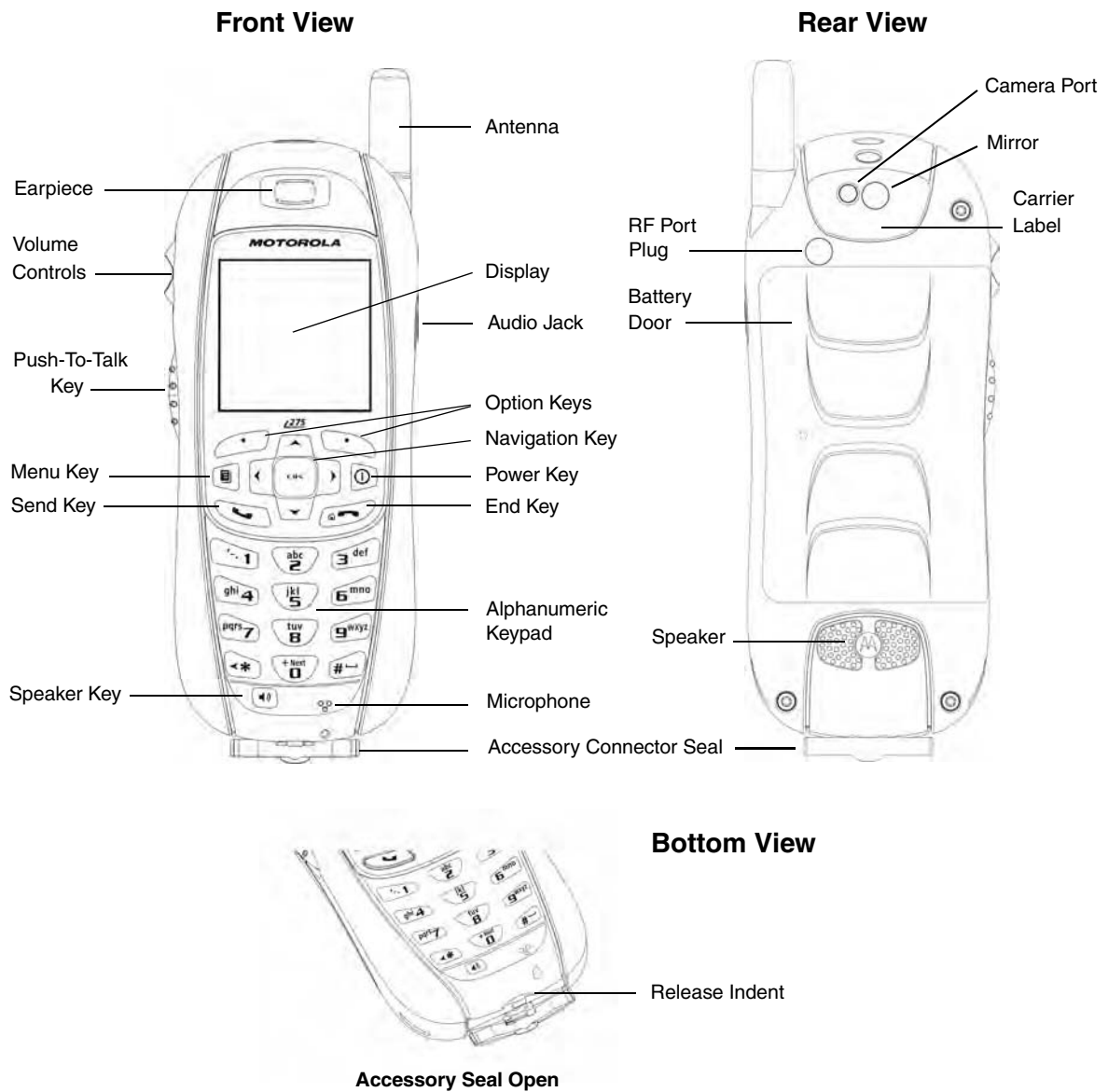



















Figure 2-1. i275 Features

Display Icons

Icons for the i275 unit provide information that is useful for troubleshooting and testing purposes. All features of the i275 can be accessed through the main menu. When using a feature, the icon for that feature appears in the upper left corner of the display. Depending upon features and options chosen, the following icons can appear on the i275 display.

Main Menu Icons

	Net	Browse the Web.
	Java Apps	Access Java applications on your phone.
	Settings	Customize your phone.
	Ring Tones	Assign ring tones and turn ringer off.
	Voice Record	Record and play audio messages.
	Camera	Access the camera's functionality.
	My Pictures	Access images stored in the unit.
	My Info	View personal phone information, including phone number and Private ID.
	GPS	Find your approximate geographical location.
	Contacts	View, store, edit contacts.
	Messages	Access messages.
	Call Forward	Set call forwarding options.
	Datebook	Schedule appointments.
	Memo	Store a number to access later.
	Call Timers	Phone usage information.
	Recent Calls	Lists recent calls.
	Shortcuts	Create shortcuts to screens.
	Profiles	Groups of settings you apply together.
	Call Alert	Lists call alerts.

Status Icons

Status icons appear in the two rows at the top of the display. Some appear at all times. Others appear only when your phone is engaged in certain activities or when you have activated certain features.



Battery Charge — Indicates that the battery is charging. Three bars indicates that the battery has been fully charged; two bars, not flashing: 2/3 charged; one bar, flashing: 1/3 charged; no bars: the battery needs to be charged.



Battery Strength — Indicates the remaining battery charge. Three bars indicate a full charge, two bars: 2/3 charge, one bar: 1/3 charge, no bars: low battery. The battery outline flashes when there is less than five minutes of talk time remaining.



Signal Strength — Indicates the device is registered and the strength of the network signal. The antenna portion of the icon is always displayed. Up to 4 bars are displayed next to the antenna. The more bars depicted, the stronger the signal. One bar = approx. 19 SQE and >-103 RSSI, 4 bars = approx. 29 SQE and >-88 RSSI. When the unit is in a no-service state, or the signal is less than 19 SQE or <-103 RSSI, no bars appear next to the antenna.



Phone In Use — Unit is active on an interconnect call.



Private In Use — Unit is active on a Private call.



Talkgroup In Use — Unit is active on a group call.

SDG Call In Use — Unit is active on an SDG Call



Active Phone Line — 1 indicates phone line 1 is ready to make calls; 2 indicates phone line 2 is ready to make calls.



Call Forward — Unit is set to forward calls.



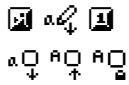
Ringer Off — Unit set not to ring.



Speaker Off — Unit's speaker is off.



Messages — One or more messages in queue.



T9 Text Input — you are using T9 Text Input to enter text.



Internet — you are ready to browse the internet or are browsing the internet.



Airplane Mode — your phone is set to airplane mode.



Packet Data — you are ready to transfer data or are transferring data using a data cable.



TTY— indicates that unit is connected to a TTY device and TTY mode is enabled. You can select either VCO (voice-carry-over) or HCO (hearing-carry-over) mode.

Roaming — Unit is outside of carrier's network.


This page intentionally left blank.

CHAPTER 3

DISPLAYS, MESSAGES, AND ALERTS

To conduct basic troubleshooting and maintenance of the i275 unit, you must become familiar with the display screens, errors, messages, and alert tones associated with the unit.

Power-Up Sequence

Extend the antenna for optimum power and press  momentarily to turn on the unit and begin the power-up sequence. The power-up sequence initiates a series of displays on the unit. As shown below, each display reflects a stage of the sequence. If the last display shows the idle screen, the power up was successful; if the last display shows *No Service*, the unit is out of range or there is a hardware or software problem.

If the vibrate function is enabled for incoming phone calls, voice mail, or message mail, the power-up sequence includes a 500 ms vibrate cycle.

1. Power-Up Display



Note: After Powering On, carrier logo appears followed by the T9 text input logo.

2. No SIM Display



-OR-



Note: SIM pin code can be cancelled in programming menu.

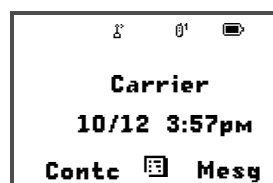
3. Connecting Display



4. No Service Display



5. Phone Ready Display (Idle Screen)



Note: Text appearing on Idle screen programmed by carrier.

Figure 3-1. Power-Up Sequence Displays

Power-Down Sequence

To power down the unit, press  for one second or more.

Messages

Self-Test Errors

The following table contains the list of self-test non-reset errors. These errors are displayed as SELF CHECK ERROR YXXXX (YXXXX represents the identifier for that error).

Table 3-1. Self-Test Errors

Y	XXXX	Description of Error
0	0001	Non-reset error log
0	0002	Codeplug error log

Self-Test Reset Errors

The following table contains the list of self-test reset errors. These errors are displayed as SELF CHECK FAIL YXXXX (YXXXX represents the identifier for that error).

Table 3-2. Self-Test Reset Errors

Y	XXXX	Description of Error
0	0100	RAM failure
0	0200	Data lines failure
0	0400	Address line failure
0	0800	Codeplug corruption/invalid
0	1000	Flash checksum error
0	2000	Reset error logging
0	4000	Codeplug mismatch
F	4000	Ergo pre-self-test codeplug error
F	8000	Ergo pre-self-test invalid device or device failure
F	8002	Ergo pre-self-test invalid device or device failure
:	0800	FDI-related error

Service Messages

Service messages indicate the probable cause of a problem. The following table lists the messages, their probable causes, and recommended corrective actions.


Table 3-3. Service Messages

Message	Cause	Action
Charger Attached	Charger attached while unit is off	Normal
Device Attached	17-Pin connector plugged in while powered up	Normal
Device Detached	17-Pin connector removed while powered up	Normal
Device Not Compatible	Incompatible with unit's hardware	Acquire compatible software or hardware
Error	Unidentified error	Report problem to your service provider
Invalid Number	Invalid number entered or invalid voice-mail access number received	Re-enter number or report problem to service provider
Low Battery Unable to Locate Sats	Battery level is too low to obtain fix but is able to perform dispatch or interconnect communication	Charge or replace battery
No Entry	No numbers in phone list	Add phone numbers to list
No Service	Phone unable to register	Report problem to service provider
Number Not In Service	Invalid target ID	Re-enter ID or try a different ID
Please Try Again	1. Loss of service or system failure 2. Network problem	1. Ask provider how long problem will continue 2. Report problem to service provider
Service Conflict	Current service conflicts with previously activated service	Deactivate previous service and try current service again
Service Not Available	Not currently available on system	Ask provider when service will be available
Service Restricted	Service not subscribed to	Ask provider when service will be available
System Busy, Try Later	System is currently busy	Try call again later
Target Busy in Private	Target unit in a Private Call or Call Alert	Try call again later
Target Not Authorized	Target unit not authorized to receive call	Do not call unauthorized unit
Technical Error Unable to Locate Sats	Problem detected with the GPS circuitry	Reboot unit. If problem persists, contact Motorola

Table 3-3. Service Messages (Continued)

Message	Cause	Action
Unable to locate Sats	Unit does not have clear view of GPS satellites	Make sure user is out in clear sky and stationary. If problem persists, reboot unit.
Unknown User	Unit unknown to system	Report problem to provider
User Not Available	Target unit in Private (DC), Group (GC), or Alert call, or is not in service	Try call again later

Alert Tones

An i275 unit can send alert tones to the earpiece, speaker, or external speaker. All tones are sent to the earpiece. Press  to determine where some of the tones are sent.

As shown in the following table, alert tones have specific frequencies and cadences/durations. They are grouped according to function; grouped tones have the same tone specifications.

Table 3-4. i275 Alert Tones

Tone	Low	High	Freq	Cadence	When Tone Occurs
Automatic Callback	Ear	Spkr	1800Hz	2x (24ms on+24ms off) + 48ms on	Voice channel for prior request
Call Alert Acknowledgment Received	Ear	Spkr	1800Hz	2x (80ms off+80ms on)	Call Alert successfully sent
Call Alert No Ack Received	Ear	Spkr	900Hz	1x500ms on	Call Alert fails
Call Alert Received	Spkr	Spkr	2300Hz	4x (150ms off+150ms on) every 10 seconds	Call Alert received
Call Alert Sent	Ear	Spkr	1800Hz	2x (80ms off+80ms on)	Call Alert acknowledged by FNE
Call Waiting Received	Ear	Ear	440Hz	2x(300ms off+300ms on) every 5 seconds	Phone call received while another call is active
Clear to Send	Ear	Spkr	2300Hz	1x50ms on	Reception inhibited; clear to transmit
Data Ringer	Ear	Spkr	2091/2823Hz	14x (80ms on 2091Hz + 100ms on 2823Hz + 2.5 seconds off)	Unit receives an incoming circuit data call
DTMF (0-9, #, *)	Ear	Ear	DTMF	Continuous	DTMF is transmitted
Earpiece Volume Set	Ear	Ear	1000Hz	Continuous	Earpiece volume changed on quiet channel or in Programming Menu (PRGM)
Group Call Alert	Spkr	Spkr	2300Hz	2x (150ms off+150ms on)	Group call received
In Service	Spkr	Spkr	2300Hz	1x50ms on	Entering in-service mode

Table 3-4. i275 Alert Tones (Continued)

Tone	Low	High	Freq	Cadence	When Tone Occurs
Interconnect Busy	Ear	Ear	480/ 620Hz	1s off + 1s on 480Hz; 1s off +1s on 620Hz continuous	Interconnect channel or line is busy
Invalid Key	Ear	Ear	900Hz	1x80ms on	Invalid key pressed
Low Battery in Idle	Spkr	Spkr	2300Hz	24ms on+24ms off + 24ms on+240 ms off + 24ms on+24ms off + 24ms on+30ms off every 30 seconds	Battery below preset value. (Tone sounds from earpiece if in low audio during a dispatch or interconnect call.)
Keypad Volume Set	Ear	Ear	1800Hz	Continuous	Keypad volume changed on quiet channel or in Programming Menu
Message Mail Received in Idle	Spkr	Spkr	2400/ 2743Hz	8x(64ms on 2400Hz + 64ms on 2743Hz)every 30 seconds	Message mail received while unit is idle
Msg Mail Received in Interconnect	Ear	Ear	2400/ 2743Hz	8x(64ms on 2400Hz + 64ms on 2743Hz) every 30 seconds	Message mail received while unit is in interconnect mode
Message Volume Set	Spkr	Spkr	2400/ 2743Hz	8x(64ms on 2400Hz + 64ms on 2743Hz) continuous	Message volume changed on quiet channel or in Programming Menu
Net Alert	Ear	Spkr	880Hz, 1760Hz/ 330Hz, 990Hz	5x (50ms on 880Hz + 50ms on 1760Hz) 8x (50ms on 330Hz + 50ms on 990Hz) repeated every 750ms	Net alert received while in idle
One Minute Beep	Ear	Ear	2300Hz	1x 50ms on	During interconnect calls
Phone Fast Busy	Ear	Ear	480/ 620Hz	0.25s on+0.25s off 480Hz 0.25s on+0.25s off 620Hz continuous	Call failed (system busy, out of service, or trouble with network)
Phone Redial Alert	Spkr	Spkr	2091/ 2556Hz	14x(24ms on 2091Hz + 24ms on 2556Hz)	Phone redial successful

Table 3-4. i275 Alert Tones (Continued)

Tone	Low	High	Freq	Cadence	When Tone Occurs
Phone Ring (U.S.)	Spkr	Spkr	2091/ 2556Hz 2230/ 2040Hz 2310/ 2820Hz 3240/ 2140Hz 3160/ 1980/ 2580Hz 2540/ 2300/ 2030Hz 2740/ 3200Hz 2500Hz 2580/ 3200/ 2040Hz	Available ringer tones: 14x(24ms on 2091Hz + 24ms on 2556Hz) + 2.5s off 14x(64ms on 2230Hz + 64ms on 2040Hz) + 2.5s off 3x(400ms on 2310Hz + 400ms on 2820Hz) + 2.5s off 14x(38ms on 3240Hz + 38ms on 2140Hz) + 2.5s off 1x(200ms on 3160Hz + 100ms on 1980Hz + 200ms on 2580Hz) + 2.5s off 1x(200ms on 2540Hz + 200ms on 2300Hz + 200ms on 2030Hz) + 2.5s off 1x(150ms on 2740Hz + 150ms on 3200Hz + 150ms on 2740Hz) + 2.5s off 1x(200ms on 2500Hz + 200ms off + 200ms on 2500Hz + 200ms off + 200ms on 2500Hz) + 2.5s off 1x(200ms on 2580Hz + 200ms on 3200Hz + 200ms on 2040Hz) + 2.5s off	Phone call received
Phone Ring Back	Ear	Ear	440/ 480Hz	2s on+4s off 440Hz; 2s on+4s off 480Hz	Called phone is ringing
Private Call (DC) Received	Spkr	Spkr	2300Hz	2x (88ms off+88ms on)	Private call (DC) received
Reject	Ear	Spkr	900Hz	1x500ms on	Requested service denied or failed
Ringer Volume Set	Spkr	Spkr	2091/ 2556Hz	24ms on 2091Hz + 24ms on 2556Hz continuous	Ringer volume changed
Sat No Fix	Spkr	Spkr	900 Hz	1x500ms on	Unable to fix on satellite
Self-Test Fail	Spkr	Spkr	900Hz	1x500ms on	Self test fails on power up
Speaker Volume Set	Spkr	Spkr	1000Hz	Continuous	Volume changed on quiet channel or in Programming Menu
System Busy	Ear	Spkr	480/ 620Hz	4x(0.25s on+0.25s off) 480Hz; 4x (0.25s on+ 0.25s off) 620Hz	All channels are busy
Talk Permit	Ear	Spkr	1800Hz	2x (24ms on+24ms off) + 48ms on	PTT transmission accepted

Table 3-4. i275 Alert Tones (Continued)




Tone	Low	High	Freq	Cadence	When Tone Occurs
Talk Prohibit	Ear	Spkr	900Hz	Continuous	PTT transmission not allowed
TOT Warning	Ear	Spkr	900Hz	1x80ms on	Transmission rights expiring
Valid Key Press	Ear	Ear	1800Hz	1x80ms on	Valid key pressed or unit powered up
Voice Mail Received in Idle	Spkr	Spkr	2400/ 2743Hz	8x(64ms on 2400Hz + 64ms on 2743Hz) every 30 seconds	Voice mail received while unit is idle
Voice Mail Received in Interconnect	Ear	Ear	2400/ 2743Hz	8x(64ms on 2400Hz + 64ms on 2743Hz) every 30 seconds	Voice mail received while unit is in interconnect mode

Using the Optional Vibrate Function

The vibrate function (VibraCall) notifies the user of incoming phone or dispatch calls, Private calls (DC), group calls (GC), messages, notifications, and call alerts.

If the unit is set for Vibrate in any mode, it will vibrate for 1/2 sec during the power-up sequence.

To set unit to vibrate for all calls:



- Using the keypad, press .
- Scroll to **Ring Tones**, and then press **Select**.
- Scroll to **Vibe All**, and then press **Select**.
- Scroll left or right to set **Vibe All to On**, or press  under **Change**, scroll up or down to highlight **On** or **Off**, press  under **Select to Change**, and then press **Select**.
- After you select a Vibrate mode, the unit vibrates for 1/2 sec while exiting the menu.

The following table describes the cadence for each vibrator mode:

Table 3-5. Vibrator Settings

Mode	Cadence
Vibe All or Selectable Vibrate	2x(500ms on, 500ms off) + 500ms on + 2.5 sec. off
Ring Tones	Three Vibrate Only cadences, followed by an audible ring tone until answered or party hangs up
Off	Turns off the vibrator function

To set unit to vibrate for Private (DC) and group calls (GC) only:

1. From the main menu, select **Settings > DC/GC Options > Alert Type**.
2. If **Alert Type** does not appear, from the main menu select **Ring Tones**. Make sure **Vibe All** or **Silent All** is set to **Off**. Repeat step 1.
3. Scroll left or right to select **Vibe** or **Ring**, or press  under **Change**.
4. Scroll to **Vibe**.
5. Press  under **Select**.

CHAPTER 4

PREPARING FOR BASIC LEVEL TESTING

Testing the i275 Unit

To prepare the unit for testing, the antenna must first be removed.



WARNING: When replacing the antenna, be sure to use the appropriate assembly for your model. Failure to use proper antenna assembly constitutes an FCC Grant Violation.

Additional Test Equipment

The following equipment is useful when testing an i275 unit: a reference unit, a reference SIM card, and reference accessories. For a list of recommended test and programming equipment used to troubleshoot the i275 unit, see *Appendix A: Ordering Replacement Parts and Kits*.

Reference Unit

Use a *reference unit* (i275 unit known to be in good working order) to verify the accuracy of some tests. You may want to set the Auto Answer Settings Menu setting so that the reference unit automatically answers incoming calls for testing purposes.

Reference Accessories

Use *reference accessories* (accessories known to be in good working order) to verify the accuracy of some tests.

This page intentionally left blank.

CHAPTER 5

BASIC LEVEL CHECKS AND SELF TESTS

Before you perform basic troubleshooting and self tests on an i275 unit, determine if any special conditions could affect testing and check the units for defective parts.

There are four categories of basic tests:

- Preventive maintenance
- Mechanical/electrical checks
- Self tests
- Technician tests

Test procedures are listed in the order in which they should be implemented. Each test contains a description of what it does and the approximate time needed to perform it. For your convenience, a checklist is included that can be used to ensure that all the necessary tests are conducted.

Customer Care

It is sometimes helpful to contact your regional Customer Care representative to determine if the customer has service or billing issues or is known to be using the unit in a poorly covered area. The representative also can inform you if there are system outages or known unit defects.

Test Conditions

During testing, ensure the following antenna conditions are adhered to. Reset conditions can be comparatively difficult to diagnose.

Antenna Condition

For intermittent or no transmit problems, ensure the antenna stays fully extended or fully collapsed at all times, never partially extended. If the antenna is loose or collapses halfway down, the unit can lose up to 20 dB of radiated power.

Reset Condition

A reset condition can be the most difficult failure to duplicate because a reset can be caused by software, hardware, system, accessory, and coverage problems. A severe hardware failure usually can be detected immediately.

Basic-Level Test Checklist

Use the following checklist to ensure that all the necessary tests are performed and to provide a tracking mechanism in case the unit is sent to the next level of service. Check the appropriate box for each test performed and indicate whether or not the test was completed successfully.

Table 5-1. Basic-Level Test Checklist

Done	Test	Pass	Fail
	Shock and Pressure		
	SIM Card Swap		
	Accessory Swap		
	Lockup		
	Battery Connections		
	Voltage Recognition		
	GPS Receiver		
	Passcode		
	Programming Menu Settings		
	Call Performance		
	Audio Loopback		
	ESN and IMEI Matching		
	MA Test Mode		
	Debug Check		
	Codeplug Repair Procedure		
	Codeplug Troubleshooting		
	Corrupted Software Repair Procedure		

Preventive Maintenance

Although the unit does not require a scheduled preventive maintenance program, a visual inspection and cleaning is recommended before testing begins.

NOTE: Do not use aerosol sprays, tuner cleaners, or other chemicals to clean the unit. Damage to the plastic surfaces might occur.

To clean the unit takes approximately 3 minutes:

1. Prepare a 0.5% solution of a mild dishwashing detergent and water.
2. Use a soft cloth to apply the solution sparingly to the external surfaces of the unit. Do not allow moisture inside the unit.
3. Remove any dirt from the unit using a stiff, non-metallic, short-bristled brush.
4. Wipe and dry the unit with a soft, absorbent, lint-free cloth. Make sure that there are no damp spots on the connectors or in cracks and crevices.

Mechanical and Electrical Checks

Before conducting more complex tests, clean and check the unit for any mechanical defects that might cause or contribute to the problem.

The following tests constitute the mechanical and electrical checks of the unit:

- Shock and Pressure
- SIM Card Swap
- Accessory Swap
- Lockup
- Battery Connections
- GPS Receiver
- Voltage Recognition

Shock and Pressure Test

Use this test to determine if controlled shock and pressure can repeat a reset or intermittent contact condition.

NOTE: Perform this test with the rear cover securely in place and antenna completely pushed in.

The Shock and Pressure Test time is approximately 3 minutes:

1. Power up the unit.
2. Throw the unit into the palm of your hand alternating the front, sides, and back of the unit.

Check if the unit turns off, displays “Reset,” or status LED (if so equipped) turns to red. Then, continue to the next step.

3. Apply pressure to the front, sides, and back of the unit with your thumbs. Never apply direct pressure to any display or lens area.

If unit turns off, displays “Reset,” or status LED (if so equipped) turns to red, retry this test with a battery known to be in good working condition. Verify that the contacts in the unit and on the battery are clean.

4. Start test again. If the reset/intermittent contact condition persists, power down the unit and send to *iDEN* CSC.

SIM Card Swap Test

Use this test to determine if the SIM card is defective, or if the unit is defective.

The SIM Card Swap Test time is approximately 5 minutes:

1. Power off the unit, and then remove the battery.
2. Remove the SIM card from the unit (see “Removing a SIM Card” on page 1-6).

3. Clean the SIM card, if necessary, by wiping its surfaces with a clean, static-free cloth, and then check the contact areas in the unit for foreign material, damage, or other defects.
4. Replace the SIM card with the test (reference) SIM card. Ensure the test SIM card is clean.
5. Power on the unit, and verify that the test SIM card works with the unit.
If the unit works, the customer's SIM card is defective and should be replaced, or the problem is due to operator error, system, or carrier. If the unit does not work, the unit is defective and should be sent to the *iDEN* Radio Support Center.

NOTE: If a defective SIM card is replaced with a new card or test card, all personal information (voice notes, datebook entries, etc.) that was stored on the original card will be lost.

6. Install the customer's SIM card in a test (reference) unit. If the test unit works, the customer's unit is defective and should be sent to the *iDEN* Radio Support Center

Accessory Swap Test

Use this test to determine if the unit's accessories are defective.

NOTE: Display reads "Device Attached" or "Device Detached" while adding or removing accessories.


The Accessory Swap Test time is approximately 5 minutes:

1. Remove the accessory and check the contact areas for foreign material, damage, or other defects.
2. Replace the problem accessory with the reference accessory.
3. Verify the reference accessory works with the unit.
If the reference accessory works, the customer's accessory is defective and should be replaced.
4. Verify the customer's accessory works with a reference unit. If the accessory works, the customer's unit is defective and should be sent to the *iDEN* Radio Support Center.

Lockup Test

Use this test to determine if the unit locks up when keys are pressed or when it is powered down.

The Lockup Test time is approximately 6 minutes):

1. Power up the unit.
2. Press  to clear display inputs..
3. Press each of the alphanumeric keys to see if the unit responds. If the unit does not respond to a pressed key, remove the battery to cycle power on.

If the problem persists after several tries, replace the unit.

Battery Connections Test

Use this test to check the battery connections in the unit.

The Battery Connections Test time is approximately 5 minutes:

1. Remove the battery cover and battery from the unit.
2. Inspect the battery for physical damage.

If damage is evident, replace the battery.

3. Insert and remove the battery several times to check the battery connections and back plate of the unit.

If either components are damaged, replace the unit.

4. Check the battery contacts for foreign material. Use a gold contact cleaning pen (see *Appendix A: Ordering Replacement Parts & Kits* for part number) to clean the contact area on the battery.



CAUTION: Do not use a pencil eraser or similar material to clean the contacts. If you do, damage can occur to the contacts.

5. Check the battery cover to ensure it fits and attaches properly to the back of the unit. Replace, if necessary.
6. Use a pencil or similar object to depress the battery contacts. They should spring back to their original position.

If the battery contacts do not spring back, they are damaged. Replace the unit.

Testing the GPS Receiver

The GPS receiver does not require alignment. The functionality of the receiver can be checked using the autonomous mode feature.

Equipment Required: A known good i275 radio, or a commercial GPS receiver.

To test this function:

1. Move the unit to an open sky area, preferably outside—away from tall buildings and foliage.
2. With the unit turned on, press **Menu**.
3. Scroll until the **GPS** menu option is highlighted.
4. Press **SELECT**.
5. Scroll down on the **GPS** menu until the “POSITION” option is selected.
6. Press **SELECT**. The unit will display a “Position” information sheet.

7. Press RFRSH. The unit will respond with “*Scanning for Satellites*” or “*Satellite Data Is Outdated, Continue?*” depending upon whether the GPS Almanac is up-to-date or not.
8. If the unit responds with “*Satellite Data is Outdated, Continue?*” press YES, otherwise, no action is required. The unit is searching for satellites. Once it has obtained a position fix, the unit will display the “Position” information sheet again. This could take as long as 10 minutes.



CAUTION: The unit must be held in a fixed position during the time that it is searching for satellites.

9. Scroll down until the position coordinates are displayed. Compare these position coordinates to a known good i275 unit or a commercial GPS receiver. If a commercial GPS receiver is used, the coordinates must be displayed according to the WGS84 standard

Voltage Recognition Test

Compare readings on the unit under test with the readings on a reference unit.

The Voltage Recognition Test time is approximately 4 minutes:

1. Perform the Battery Connections test.
2. Power up the unit with a fully charged battery that is known to be in good working order. Three voltage bars (3.6 Vdc) should appear on the Battery Strength icon.

Note that:

0 bars \cong 0–10% of full charge

1 bar \cong 11–40% of full charge

2 bars \cong 41–70% of full charge

3 bars \cong 71–100% of full charge

3. Complete a Private call and monitor the Battery Strength icon while the **Push- to-Talk (PTT)** button is pressed.
4. Power down the unit.

If this test is successful, place the unit’s battery in the reference unit and re-run the test.

Camera Test

This test checks the unit’s camera viewfinder functionality:

1. Enter the MA (Model Assembly) Mode. Press and hold three number keys simultaneously with the Power key, such as 1-2-3, 4-5-6, 7-8-9.
2. Scroll the display to Camera View Finder. Ensure that the camera lens is clean and not damaged.
3. Verify that the viewfinder shows the captured image correctly. Check for noise, poor color, synchronization error.
4. If the image is defective, the camera may need to be replaced via a new flip assembly.

5. Repeat steps 1 to 3.
6. If the image is defective, the main display may need to be replaced via a new flip assembly.
7. Repeat steps 1 to 3.
8. If image is defective, replace the main board.
9. Repeat steps 1 to 3.

If the test is successful, power down the unit.

Self-Test Procedures

An i275 unit allows you to conduct automatic self tests to ensure that it is working properly. Self-test procedures include gathering information from the unit's displays and testing the functionality of basic components. These procedures usually do not require test equipment other than a reference SIM card.


The following self-tests can be performed on an i275 unit:

- Passcode
- Programming Menu Settings
- Call Performance

Passcode Test

Use this test to determine the passcode for the unit.

The Passcode Test time is approximately 5 minutes:

1. Power on the unit.
2. If the display reads *Unit Locked Enter Code*, enter **0000** or the 4-digit code provided by the customer. (If the customer has changed the passcode but does not remember the new code, read the codeplug to determine the passcode.)
3. If the passcode unlocks the unit, from the **Main Menu**, select **Settings > Security > Phone Lock**, and press  under **Off**.

If the unit does not unlock, repeat the test. If the problem persists, send the unit to the field level of service.

NOTE: If applicable, ensure that the unit's codeplug file is copied and retained for future use.

Programming Menu Settings Check

Use this test to verify that the unit's menu settings perform correctly.

The Programming Menu Settings check is approximately 15 minutes:

Display/Info



Programming Menu Settings Check

Use this test to verify that the unit's menu settings perform correctly.

The Programming Menu Settings check is approximately 15 minutes:



Display/Info


The Display/Info menu controls how the keypad and display appear:


- **Backlight** — controls how long backlight stays on after you make or receive a call.
- **Clock**— controls whether the time and date appears on the idle screen, sets the format of the time and date, and sets the year.
- **Contrast**— sets the contrast on the display. To set the contrast of the display:
 1. From the main menu, select **Settings > Display/Info > Contrast**.
 2. Press  under **Change**.
 3. Scroll left or right to set the contrast.
 4. Press  under **Ok**.
- **Language**— sets the language that your phone displays.

Phone Calls Features

The Phone Calls menu controls how your phone handles phone calls:



- **Set Line**— sets phone line 1 or phone line 2 as the active line for outgoing calls.
- **Any Key Ans**— If this feature is on, you can answer calls by pressing any key on the keypad.
- **Auto Redial** — sets your phone to automatically redial calls you make when the system is busy.
- **Call Waiting**— To turn off Call Waiting for the next call you make or receive:
 1. From the main menu, select **Settings > Phone Calls > Call Waiting**.
 2. Press  under **Change**.
 3. Scroll to **Off**.
 4. Press  under **Select**.
CallWaiting is turned back on when you end the call.
- **Auto Ans** — sets your phone to automatically answer an incoming call after a specified number of rings. When this feature is on, the phone answers by connecting you to the caller; it does not send the call to voice mail, unless you are out of coverage or on the line.
- **Minute Beep** — causes beep to sound every minute of an active call.

- **Call Duration**— causes the duration of a call to appear on the phones display when the call ends.
- **TTY** —lets you use your phone with a TTY device. To use your phone to make phone calls using a teletypewriter (TTY) device:
 1. Connect one end of a 2.5 mm cable into the audio jack on your phone. Connect the other end of the cable to your TTY device.
 2. Make sure that your phone's TTY feature is on and select the TTY mode you want to use.
 3. Use your phone to enter phone numbers and make calls.
- **Notifications** —To control whether your phone sounds message notification tones while you are on phone calls:
 1. From the main menu, select **Settings > Phone Calls > Notifications**.
 2. Choose the option you want:
 - Receive All** — Tones sound during calls for all types of messages.
 - Msg Mail Only** — Tones sound during calls for mail messages; tones for all other types of messages are held until you end calls.
 - Delay All**—Tones for all types of messages are held until you end calls.
 3. Press  under **Select**.

Tip: To set notifications options during a call: Press . Select **Notifications**.

DC/GC Options



The DC/GC menu controls how your phone handles Direct Connect (DC) and Group Connect (GC) calls:

- **Tkgroup Silent** — controls whether you hear group calls or call alerts to your Talkgroup. To receive group calls made to a Talkgroup, you must join the Talkgroup. You can belong to only one Talkgroup at a time. When you join a new Talkgroup, you no longer belong to your previous Talkgroup. To join a Talkgroup:
 1. Press . Then enter the Talkgroup number using the keypad.
 - or-
 2. Choose the Talkgroup name from Contacts or recent calls list.
- **Tkgroup Area** — lets you name Talkgroups and choose your Talkgroup area.
- **One Touch DC** — sets your phone to call the most recent Private ID on the recent calls list, or to a Private ID you choose, every time you press the PTT button. To set your phone to call the most recent Private ID on the recent calls list:
 1. From the main menu, select **Settings > DC/GC Options > One Touch DC**.
 2. Scroll to **Last Call**.
 3. Press  under **Select**.

- **Alert Type**— sets your phone to make no sound when you receive DC and GC calls. To set your phone to vibrate instead of making a sound when you receive DC and GC calls, even if you want your phone to ring for other features:

1. From the main menu, select **Settings > DC/GC Options > Alert Type**.

If **Alert Type** does not appear, from the main menu select **Ring Tones**. Make sure **Vibe All** or **Silent All** is set to **Off**. Repeat step 1.

2. Press  under **Change**.
3. Scroll to **Vibrate**.
4. Press  under **Select**.

If your phone does not include a vibrate feature, you can still set your phone make no sound. Scroll to **Silent** in step 3.



Volume Features

The Volume menu sets the volume of sounds your phone makes:

- **Line1**— sets ringer volume for phone line 1.
- **Line2**— sets ringer volume for phone line 2.
- **Messages** — sets the volume of message notifications.
- **Earpiece**— sets the volume of sound coming out of the earpiece.
- **Speaker** — sets the volume of sound coming out of the speaker.
- **Keypad**— sets the volume of sound associated with pressing keys and buttons.
- **Data**—sets the volume of sounds that notifies you that you are receiving a circuit data call.

Security Features



The Security menu lets turn security features on and off and change passwords:


- **Phone Lock** — turns on a feature that locks your phone, either immediately or automatically after a set period of inactivity. An unlock code is required to enable this feature, to unlock the phone, and to set a new Unlock code. Contact your service provider for your default unlock code.
- **Keypad Lock**— locks the phone's keypad, either immediately or automatically after a set period of inactivity. To lock the keypad:
 1. From the idle screen, press .
 2. Press .

If you press a key while the keypad is locked, instructions for unlocking the keypad

display briefly.

To unlock the keypad:




3. From the idle screen, press .
4. Press .

While the keypad is locked, you can respond to incoming calls, messages, and alerts just as you do when the keypad is not locked. When finished, press  to return to the idle screen. The keypad remains locked.


- **SIM PIN**— enables and disables your phone's SIM PIN security feature. When the SIM PIN requirement is on, you are prompted to enter your PIN each time you turn on your phone.

NOTE: If a SIM PIN is required, your phone will not function until the SIM PIN is entered, except for making emergency calls. When the PIN requirement is off, your phone can be used without entering a PIN.

IMPORTANT: When the SIM PIN requirement is off, the personal data on your SIM card is not protected. Anyone can use your phone and access your personal data.

1. From the main menu, select **Settings > Security > SIM PIN**.
 2. Scroll to **On** or **Off**.
 3. Press  under **Select**.
 4. Enter the current SIM PIN.
 5. Press  under **Ok**.
- **GPS PIN** — enables and disables your phone's GPS PIN security feature. To turn the GPS Enabled security feature on or off:
 1. From the main menu, select **Settings > Security > GPS PIN**.
 2. Scroll to **On** or **Off**.
 3. Press  under **Select**.
 4. Enter the current GPS PIN.

Note: When you receive your phone, your GPS PIN is 0000.




 5. Press  under **Ok**.

To change your GPS PIN:

1. From the main menu, select **Settings > Security > Change Password > GPS PIN**.



2. Enter the current GPS PIN.

Note: When you receive your phone, your GPS PIN is 0000.

3. Press  under **Ok**.
 4. Enter the new 4- to 8-digit GPS PIN.
 5. Press  under **Ok**.
 6. Enter the new 4- to 8-digit GPS PIN to confirm.
 7. Press  under **Ok**.
- **Change Passwords** — changes your phone Unlock Code, security code SIM PIN, and GPS PIN.

Advanced Features

The Advanced menu contains advanced and low priority Settings features.

- **Alert Timeout** — controls the amount of time a tone continues to sound when you receive a message notification or call alert.
- **Headset/Spker**—If you use a headset or similar device with your phone, you can set your phone to send incoming sound to the headset only, or to the headset and the speaker at the same time:
 1. From the main menu, select **Settings > Advanced > Headset/Spker**.
 2. Press  under **Change**.
 3. Scroll to **HdsetOnly** to send incoming sound to the headset only.
-or-
Scroll to **Hdset&Spker** to send incoming sound to the headset and the speaker at the same time.
 4. Press  under **Select**.
- **Connectivity** — **Network ID** sets the phone's network IDs and their roaming options under the direction of your service provider; **Master Reset** lets your service provider to reset your service in the event of a security or provisioning problem.
- **Reset Defaults** — **Reset Settings** returns all settings to their original defaults; **Reset All** returns all settings to their original defaults and erases all stored lists. Use only under the direction of your service provider.
- **Return to Home** — controls how long the recent calls list displays after calls.
- **Phone Only** — prevents your phone from making or receiving Private calls or group calls.
- **BaudRate**— sets the baud rate at which your phone communicates with a laptop computer, PC, or similar device.

Call Performance Test

Use this test to verify the unit's ability to complete interconnect and dispatch calls.

NOTE: To prevent FM noise interference during testing, be sure to separate the test units by an appropriate distance.

Equipment Required: reference unit

The Call Performance Test time is approximately 7 minutes:

1. Power up the unit. Wait until registration is complete before continuing.
2. Place an interconnect call from the problem unit to the reference unit.
3. Ensure that both units have a signal strength of 3 bars or more.
4. Press **Menu > Settings > Volume** (Speaker Volume), and use the **Volume** keys to set the speaker volume of the problem unit to 3 bars.
5. Verify that the problem unit performs within audio-quality standards.

If defects such as distortion, hum, or screeching exist, replace the unit.

6. Place a dispatch call to another unit in the group.

If defects such as distortion, hum, or screeching exist, replace the unit.

7. To automate this test, turn on the Auto Answer menu setting (**Menu > Settings > Phone Calls**) in the reference unit and place the unit next to a good source of voice audio, such as a tape-recorded speech.

This page intentionally left blank.

CHAPTER 6

BASIC LEVEL TEST MODES AND PROCEDURES

To complete basic testing of an i275 unit, you must enter a Test Mode to retrieve data from the unit, and perform the technician tests in the correct sequence with the appropriate equipment.

Test procedures are listed in the order in which they should be implemented. Each test contains a description of what it does, the approximate time needed to perform it, and the type of equipment required (if any).

NOTE: The unit must be powered up and registered before performing most tests.

Test Modes

Some tests require that a certain mode be entered to conduct the test and/or retrieve data from the unit. The following test modes are used with an i275 unit:

- Engineering Debug Mode (includes Trace Mode)
- Test Mode

NOTE: Do not enter these modes until the unit has been powered up and the power-up sequence has been completed.

Entering Debug Mode

Use this procedure to access the Debug Mode.

To enter Debug Mode:

1. Power up the unit. Wait until registration is complete before continuing.

NOTE: Steps 2 through 5 must be performed quickly (no more than one second between each key press).

2. Press #.
3. Press *.
4. Press **Menu**.
5. Press the right **Scroll** key. You now are in Debug Mode.

If you press the option key under **Trace** while in Debug Mode, you can enter Trace Mode. To exit Trace Mode, re-enter Debug Mode, press the option key under **Trace** again, and then press the option key under **Exit**.

In Trace Mode, the unit switches every five seconds between Debug Mode and normal operation to allow you to monitor and sample a variety of signals and signal characteristics, particularly in the SQE/Carrier and multi-data displays.

To exit Debug Mode, press the option key under **Exit**.

Display Screens

Display screens on the i275 unit provide information that is useful for troubleshooting purposes. These displays appear only when the unit is placed in Debug Mode (see “Entering Debug Mode on page 6-1).

To navigate through the screens, press the appropriate scroll key to highlight the desired screen, and then press the View option key. To select a choice within a screen, press the Select option key. To exit from a choice or screen, press the Back option key.

Table 6-1. Display Screens

Name	Description
Unit Info • Phone Model • CP Ver • USR Ver • CSD Ver • Software Tegic Flash Packs	Displays the unit model number and product sub ID, such as i275 and A. Displays the Codeplug Version. The first half of the line displays the codeplug structure and default version; the second half displays the codeplug bandmap. Version of carrier specific modification to the product code plug. Programmed at shipment. Displays the Customer Static Data version. The first number indicates the customer. The second number indicates the structure revision. The third number indicates the data revision. Displays the current software version programmed in the unit, as well as the software type (RSS model) and build date. Text 9 code version/LDB version. Version of the preferred language: French, Spanish, Hebrew, Korean, or Portuguese and the associated Font Pack.
Total Usage	Displays the number of minutes the unit has used a traffic (dispatch and interconnect) or a Packet Data channel since manufacture.
Tx Status	First line displays the SQE/Carrier data: Outbound signal quality, Frequency band, current carrier code, and color. Second line displays the Tx power of the unit which is the current adjusted Transmit Output Power. Third line displays current temperature and the difference between the current temperature and temperature 2 seconds ago.
Rx Status	First line displays the SQE/Carrier data: Inbound signal quality, Frequency band, current carrier code, and color. Second line displays the Rx power of the unit which is the current adjusted Received Input Power. Third line displays the Channel Type for inbound transmissions.
N6:1 Intrcnct	Parameter details for the 6:1 Interconnect Feature enabling transmission of RF-originated messages through the telephone system. Line 1 shows MS , the Mobile Subscriber's ability to support 6:1 Interconnect and FNE , the Fixed Network Equipment's ability to support 6:1 Interconnect respectively. Numbers 0 or 1 indicate No or Yes respectively. Line 2 shows I , Interleave of the current channel, O , Offset of the current channel, and S , Sub-slot of the current channel. Values for Interleave are 1 – 24, Offset values are 0 – 23, and Sub-slot can be A, B or N. Line 3 shows ECC , Extended Color Code and PO , Primary Control CHannel Offset of the current carrier. Values for ECC are 0 – 16. Values for PCCH Offset are 0 - 11. During Trace Mode, radio activity such as interconnect, dispatch call, packet data session, registration, or location update information will automatically update every 2 seconds.
GPS	Displays the GPS location, time info, assist, navigation, summary, GPS version.

Table 6-1. Display Screens (Continued)

Name	Description
IMEI/SIM ID	Displays the electronic serial number and SIM ID serial number. The IMEI is the global name assigned to the mobile station at manufacturing time and should correspond to the serial-number tag of the unit. The SIM ID is the SIM electronic serial number and should correspond with the number stamped on the SIM card. Pressing Trace allows the IMEI/SIM ID to be traced.
Registr Log	Displays the Dispatch Log, Interconnect Log, Packet Data Log, Mobile IP Log, and Phone Rst Log. Registration Log information is updated when the user deselects and selects the Registr Log choice.
Err/Chan Codes	Displays the physical channel that the unit is connected to or the radio link procedure that is currently active. Also, displays error codes of errors encountered during normal operation if Err/Chan codes is On. At power up, the Err/Chan Codes is Off.
Current Freq	Displays the current frequency. Pressing Trace allows the current frequency and band to be traced.
Dispatch IDs	Displays the Dispatch Group ID affiliated with the unit in the current dispatch-location area. Also, displays the Dispatch Individual ID affiliated with the unit in the current dispatch location. Pressing Trace allows the dispatch IDs to be displayed periodically.
Band Info	Displays primary and secondary bands.
Bandmap	Displays the currently selected regional bandmap. Pressing Trace allows the bandmap to be displayed periodically.
Hardware	Displays a screen showing AFC Offset. Pressing Trace allows the hardware parameters to be traced.
Fatal Err/#	Displays the Fatal Error log. This log contains a count of any fatal errors logged during the unit's automatic self test. Optioning clear empties the log.
Flags	Displays the error log. This log contains any errors logged by the unit software. Pressing Menu when it appears displays the Clearall screen in which the user can clear all the logged errors.
Resets:0	Displays the Reset Error log. This log contains any errors logged when the user resets the unit during operation. The most recent reset appears at the top of the list. Pressing Menu when it appears displays the Clearall screen in which the user can clear all the logged errors.

Entering Test Mode

Use this procedure to access Test Mode.

To enter Test Mode:

1. Power up the unit. Wait until the power-up sequence is complete before continuing.

NOTE: Steps 2 through 7 must be performed quickly (no more than one second between each key press).

2. Press **#**.
3. Press *****.
4. Press **Menu** three times.
5. Press the left **Scroll** key.
6. Press **Menu** twice.
7. Press the left **Scroll** key. You now are in Test Mode.

To exit Test Mode, press the option key under **Exit**. The unit waits for a few seconds, resets, and then re-registers the unit.

Test Mode Test Procedures



Enter Test or Debug Mode to perform the following tests:

- Audio Loopback Test
- Engineering Debug Check

Audio Loopback Test

Use this test to check the functionality of the microphone and the audio quality of the earpiece. The loopback test checks the unit's audio by passing a test signal from the Codec microphone input to the Codec Rx output.

The audio loopback test time is approximately 3 minutes:

1. Enter Test Mode: # * MMM <MM> (M = Menu)
2. With the Test Mode screen displayed, press .
- The right option key changes to **Edit**.
3. Press the option key under Edit.
- The right option key changes to **Change**.
4. Press the **Change** option key.
5. Using the bottom scroll key, scroll down the list until **AUDIO1 or 800AUD1** is displayed.
6. Press the **Select** option key.
7. Press the **Back** option key.
8. Press .
9. Press the **Start** option key to begin the actual audio test in the TX On mode.
10. Talk into the microphone. The audio from the earpiece should sound clear.

If there is a problem with the microphone or the earpiece, power down the unit and repeat the test. If the problem persists, send the unit to the field-level Support Facility.

11. Press the **Tx Off** key, and repeat the previous step.
12. Press the **Stop** key to end the test.

ESN and IMEI Matching Test

Use this test to verify that the electronic serial number (ESN) matches the International Mobile Equipment Identifier (IMEI) on the Serial Number label located on the chassis of the unit.

The ESM/IMEI matching test time is approximately 6 minutes:

1. Power up the unit. Wait until the power-up sequence is complete before continuing.
2. Enter Debug Mode. The **Unit Info** display appears.
3. Scroll down until the **IMEI/SIM ID** choice is highlighted, then press **View** to view the **IMEI/SIM ID** display.
4. Write down the digits shown in the IMEI line.
5. Verify that this number matches the IMEI on the Serial Number label. The last zero on the label will be missing.

If the numbers do not match, send the unit to the field level of service.

Engineering Debug Check

Use this test to monitor (measure) the data in an i275 unit.

NOTE: The following procedure describes the sequence of displays accessed via the down scroll key. If you press the up scroll key, the sequence appears in reverse order.

To monitor the data in the unit:

1. Power up the unit. Wait until the power-up sequence is complete before continuing.
2. Enter Debug Mode. The **Unit Info** display appears.
 - a. Press **View** to view the **Phone Model** display, and then press **Select** to view the phone model, such as i275.
 - b. Press **Back** to return to the **Unit Info** display, and then scroll down (down scroll key) to highlight the **CP Ver** choice.
 - c. Press **Select** to view the Codeplug Version. The first half of the line displays the codeplug structure and default version; the second half displays the codeplug bandmap.
 - d. Press **Back** to return to the **Unit Info** display, and then scroll down to highlight the **CSD Ver** choice.
 - e. Press **Select** to view the Customer Static Data version. The first number indicates the customer. The second number indicates the structure revision. The third number indicates the data revision.
 - f. Press **Back** to return to the **Unit Info** display, and then scroll down to highlight the **Software** choice.

- g. Press **Select** to view the current software version programmed in the unit, as well as the software type (RSS model) and build date.
3. Press **Back** twice to return to the **Trace Mode** display.
4. Scroll down to highlight **Total Usage**, and then press **View** to view the **Total Usage** display. This screen displays the number of minutes the unit has used a traffic (dispatch and interconnect) or a Packet Data channel since manufacture.
5. Press **Back** to return to the **Trace Mode** display.
6. Scroll down to highlight **System Status**, and then press **View** to view the **System Status** display. The first line displays the SQE/Carrier data (outbound signal quality, frequency band, current carrier code, and color code). The second line displays the Tx/Rx power (current adjusted transmit output power and receiver input power) of the unit. The third line displays the current temperature and the difference between the current temperature and the temperature two seconds ago.
7. Press **Back** to return to the **Trace Mode** display.
8. Scroll down to highlight **GPS**, and then press **View** to view the **GPS** display.
 - a. **Location** selection displays the number of satellites used to obtain the position fix, the current cell site latitude and longitude, the subscriber unit latitude and altitude information, as well as the last calculated horizontal and vertical accuracy.
 - b. **Time** selection contains *i*DEN time information used to determine accurate GPS time.
 - c. **Assist** selection contains the subscriber unit latitude, longitude and horizontal accuracy in meters as well as an indication of whether the data is valid or not.
 - d. **Navigation** selection contains the heading as well as velocity and velocity error in kilometers/hour.
 - e. **Summary** selection contains time and longitude/latitude expressed in degrees. Accuracy in meters is also displayed.
 - f. **GPS Version** contains information about the custom Sirf software used in the unit.
9. Press **Back** to return to the **Trace Mode** display.
10. Scroll down to highlight **IMEI/SIM ID**, and then press **View** to view the **IMEI/SIM ID** display. The IMEI is the global name assigned to the mobile station at manufacturing time and should correspond to the serial-number tag of the unit. The SIM ID is the SIM electronic serial number and should correspond with the number stamped on the SIM card.
11. Press **Back** to return to the **Trace Mode** display.
12. Scroll down to highlight **Registr Log**, and then press **View** to view the **Registr Log** display. This screen displays the Dispatch Log, Interconnect Log, Packet Data Log, Mobile IP Log, and Phone Rst Log. Registration Log information is updated when the user deselects and selects the Registr Log choice.
13. Press **Back** to return to the **Trace Mode** display.

14. Scroll down to highlight **Err/Chan Codes**, and then press **On** to view the **Err/Chan Codes** display. This screen displays the physical channel that the unit is connected to or the radio link procedure that is currently active. Also, displays error codes of errors encountered during normal operation if Err/Chan codes is On. (At power up, Err/Chan Codes is Off.)
15. Press **Back** to return to the **Trace Mode** display.
16. Scroll down to highlight **Current Freq**, and then press **View** to view the **Current Freq** display, which shows the current frequency and band.
17. Press **Back** to return to the **Trace Mode** display.
18. Scroll down to highlight **Dispatch IDs**, and then press **View** to view the **Dispatch IDs** display. This screen displays the dispatch group id affiliated with the unit in the current dispatch-location area. Also, displays the dispatch individual id affiliated with the unit in the current dispatch location.
19. Press **Back** to return to the **Trace Mode** display.
20. Scroll down to highlight **Band Info**, and then press **View** to view the **Band Info** display. This screen displays the primary and secondary control channels: Pri Band: 02 for 800 MHz; Sec Band: 02 for 800 MHz and 04 for 900 MHz.
21. Press **Back** to return to the **Trace Mode** display.
22. Scroll down to highlight **Bandmap**, and then press **View** to view the **Bandmap** display. This screen displays the currently selected regional bandmap.
23. Press **Back** to return to the **Trace Mode** display.
24. Scroll down to highlight **Hardware**, and then press **View** to view the **Hardware** display. This screen displays RF Xtal (RF Crystal), a factory-tuned parameter that adjusts the output frequency; Xtal Offset (RF Crystal Warp offset), which is derived during frequency compensation; and Level Set (Level Set value), which regulates the transmit output power of the unit.
25. Press **Back** to return to the **Trace Mode** display.
26. Scroll down to highlight **Fatal Err/#**, and then press **View** to view the **Fatal Err/#** display. This screen displays the Fatal Error log. This log contains a count of any fatal errors logged during the unit's automatic self test.
27. Press **Back** to return to the **Trace Mode** display.
28. Scroll down to highlight **ER Log**, and then press **View** to view the **ER Log** display. This screen displays the error log, which contains any errors logged by the unit software.
29. Press **Back** to return to the **Trace Mode** display.
30. Scroll down to highlight **Resets**, and then press **View** to view the **Resets** display. This screen displays the Reset Error log. This log contains any errors logged when the user resets the unit during operation. The most recent reset appears at the top of the list.

Technician Test Procedures

Technician tests usually require special equipment to test the functionality of the components in the unit.

The following tests check the software functionality of the unit:

- Codeplug Repair Procedure
- Codeplug Troubleshooting
- Corrupted Software Repair Procedure

Programming the i275 Unit

Use *Radio Service Software (RSS)* to program a new software version or to program codeplug user information. Refer to the *Radio Service Software User's Guide* for information on the setup and use of RSS.

Connecting the Unit to the RSS Workstation

Some technician tests enter programming information into the unit. To perform these tests, the unit must be correctly connected to the test equipment.

Recommended equipment: data cable RS232 (NKN6560A) or USB data cable (NKN6559A), computer workstation with RSS installed

NOTE: For a list of recommended programming equipment, applicable part numbers, and descriptions, refer to *Appendix A: Ordering Replacement Parts and Kits*.

To prepare the unit for both codeplug and subscriber code programming using the data cable (Figure 6-1):

1. Attach the 17-pin connector on the data cable to the corresponding connector located at the base of the unit.

NOTE: See section “Opening the Accessory Connector Seal.”

2. Attach the other end of the data cable to the serial port or USB port on the RSS computer workstation that is used for testing purposes.

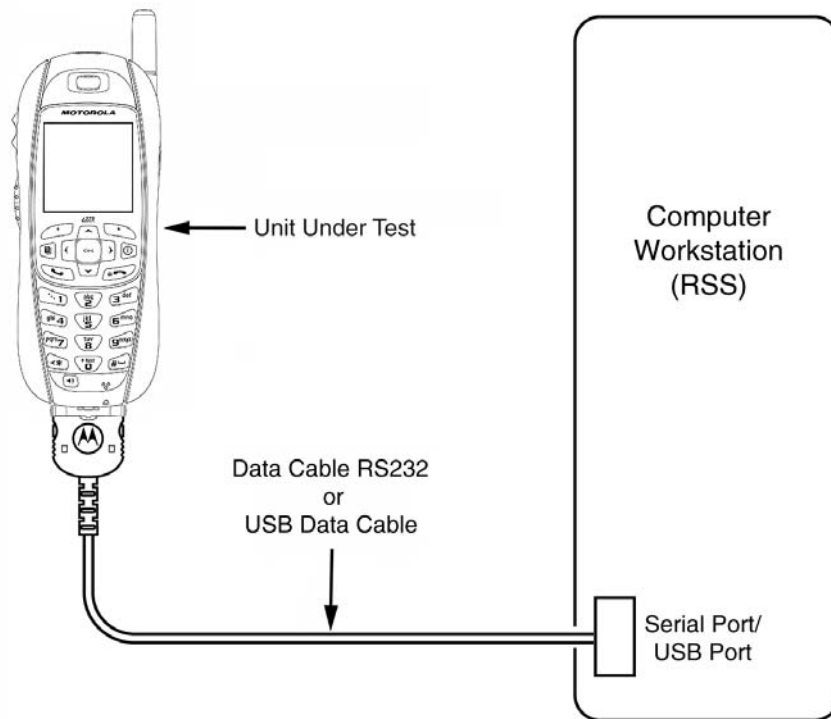


Figure 6-1. Data Cable Programming Setup

Refer to the *Radio Service Software User's Guide* for more information on setting up your test computer as an RSS workstation.

NOTE: For faster codeplug reading using the RS-232 cable, enable the *QuickComm* feature in the RSS configuration setup.

Codeplug Repair Procedure

If the codeplug is corrupted, the unit displays a SELF CHECK ERROR 0800 message. The procedure for repairing a corrupted codeplug is described in the RSS online Help System.

Equipment Required: computer workstation with RSS installed, data cable RS232 or USB, reference unit (must be the same model as the problem unit)

To access the codeplug Help topic in Windows:

1. Set up your test equipment configuration (see Figure 6-1.).
2. Start the RSS program.
3. Click on the Help choice on the menu bar, and then select **Contents**. The RSS online Help is displayed.
4. Click on the Troubleshooting link, and follow the detailed directions.

To prevent the loss of call lists, create a backup of the codeplug before attempting any form of modification. Refer to the *Radio Service Software User's Guide* for instructions on reading and saving codeplug information.

Codeplug Troubleshooting

The RSS online Help System topics contain information for troubleshooting codeplug problems. The following error messages are discussed:

- Unable to read the codeplug
- Unable to write partial codeplug
- Unable to write entire codeplug
- Unable to write subscriber software (flashing)
- Unable to write software and codeplug
- Update failed while writing subscriber software
- Update failed while reading radio or writing entire codeplug

Corrupted Software Repair Procedure

Use this test to check for a software failure in the unit. This test corrects units that display SELF-CHECK FAIL 04000 messages.

Equipment Required: computer workstation with RSS installed, data cable RS232, or USB cable

The flash test time is approximately 8 minutes:

1. Connect the unit to the computer workstation.
2. Power up the unit. Wait until registration is complete before continuing.
3. If a SELF-CHECK FAIL message is displayed, use the RSS to reflash the latest software into the unit. Make sure the software and codeplug versions match.
4. Place a test call to determine if the unit is operational. If the unit still does not work, there are problems other than the software.

CHAPTER 7

PREPARING FOR FIELD LEVEL TESTING

Field level testing requires external equipment and support. To conduct field level troubleshooting and testing of an i275 unit, you must become familiar with the screen readouts of the recommended test equipment.

Display screens on an i275 unit provide information that is useful for troubleshooting purposes. Refer to Chapter 3 for information on errors, alert tones, and messages, and Chapter 6 for display screens associated with this unit.

Preparing Equipment for Testing

To ensure accurate testing of an i275 unit, it is important that the test equipment function properly.

Calibrating Equipment

Test equipment should be internally calibrated before being used for testing. Note that the internal calibration does not substitute for a factory calibration. For more information, refer to *R-2660 Digital Communications System Analyzer Operator's Manual*.

Checking the RF Cable

Check the cable connection and quality to ensure that the test results are true. Cable length is critical to consistent Rx sensitivity and Tx power measurements. Use a high-quality, shielded, 50-ohm, coaxial cable that is approximately 1.5 feet in length. Place the unit to be tested at least 6 inches from the R-2660 Communications System Analyzer. The cable loss should be less than 2 dB.

Strong-Signal Environments

When using the R-2660 Communications System Analyzer to test a unit in a strong-signal environment (-75 dBm or stronger), change the bandmap of the unit.

For Registration/Call testing: Power up the unit. Immediately after hearing the beep, press **Start** on the R-2660. The unit will lock onto the first strong signal.

Protecting Static-Sensitive Devices

This unit contains static-sensitive devices that must be protected when opening the unit, or storing and transporting any printed-circuit board. Consider the following information to create a proper ground:

- Ground the working surface of your service bench. If possible, use the Motorola Static Protection Assembly (P/N 0180386A82) to ground your service bench. This assembly contains a wrist strap, two ground cords, a table mat, and a floor mat.
- Wear a conductive wrist strap in series with a 100 k Ω resistor to ground.
- Do not wear nylon clothing when handling any printed-circuit board.
- Prior to touching any printed-circuit board, touch an electrical ground to remove any static charge that might have accumulated.

Refer to Service and Repair Note SRN-F1052 for more information. This note is available through:

Motorola Literature Distribution Center

2290 Hammond Drive
Schaumburg, IL 60173
847-576-2826

The following should be considered when storing or transporting a circuit board:

- Place the printed-circuit board in conductive, anti-static material.
- Do not insert the printed-circuit board into conventional plastic “snow” trays used for transporting other devices.

Using RSS

Use *Radio Service Software (RSS)* to program a new software version or to update user information in the codeplug. Refer to “Connecting the Unit to the RSS Workstation” and the *Radio Service Software User’s Guide* for information on the setup and use of RSS.

NOTE: You can use the RSS online Help for locating specific information about RSS dialog boxes and fields. To access online Help, press **F1** while you are viewing an RSS screen.

If you are using the R-2660A Communications System Analyzer in the *iDEN* mode, which is 6:1 capable, use RSS to program an i275 unit for **Full Rate** operation. Use the **6:1 Interconnect** softkey for all interconnect testing.

If you are using the R-2660B or later, which is 3:1 capable, use RSS to program an i275 unit for **Half Rate** operation. Use the **3:1 Interconnect** softkey for all interconnect testing.

In the carrier version of RSS (but not the agent version), you can change interleave values. To access the fields where you can change these interleave values, go to the User Ergonomics dialog box, and then click on the **Interleave** tab.

NOTE: After servicing an i275 unit, use RSS to reprogram the unit back to its original operating state.

Refer to the *R-2660 Digital Communications System Analyzer Operator’s Manual* for more information on how to set up this equipment for *iDEN* mode testing.

Connecting an i275 Unit to the R-2660

The R-2660 Communications System Analyzer enables you to monitor and perform tests on an i275 unit. Figure 7-1 shows the i275/R-2660 test setup.

Equipment Required: R-2660, reference SIM card, SMA to N-type RF coaxial cable, battery eliminator, 5.0-12.0 Vdc power supply.

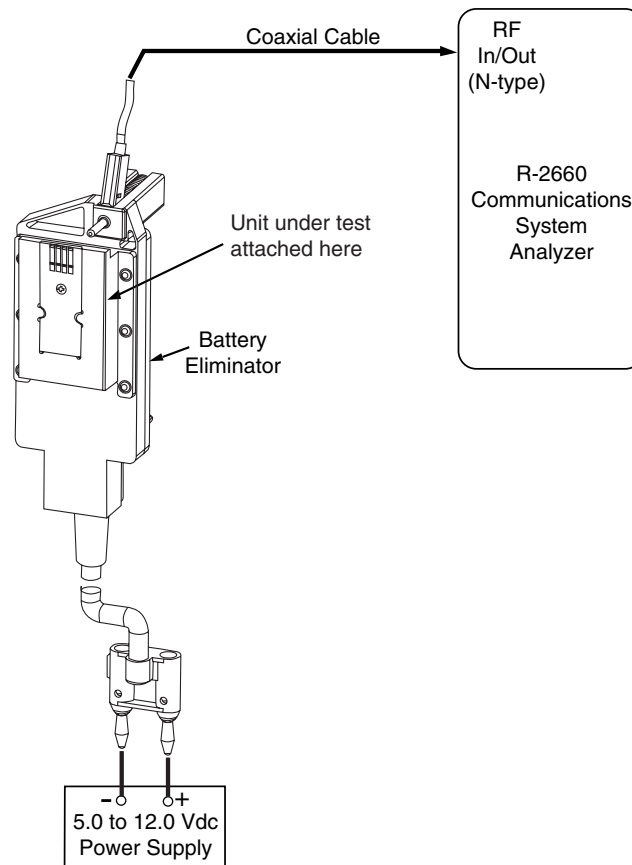


Figure 7-1. R-2660 Setup

To connect the unit to the R-2660:

1. Ensure the unit is powered off, and then turn on the R-2660.
2. Remove the antenna from the unit. See page 7-6 for instructions.
3. Remove the battery cover and battery from the unit, and insert the reference SIM card.
4. Attach the battery eliminator to the back of the unit.
5. Connect the SMA connector of the RF cable to the RF connector on the battery eliminator.
6. Connect the N-type connector of the RF cable to the R-2660 RF In/Out connector.
7. Attach the power leads on the battery eliminator to the DC power supply.



CAUTION: Be very careful to observe polarity when connecting power to the battery eliminator. Also, be sure to protect the test setup from any potential overvoltage condition.

8. Turn on the power supply, and adjust it for an output between 5.0 Vdc and 12.0 Vdc.

NOTE: With the power supply voltage set between 5.0 Vdc and 12.0 Vdc, the battery eliminator will provide a regulated 4.0 Vdc to the unit.

9. Power up the unit.

Refer to the *R-2660 Digital Communications System Analyzer Operator's Manual* for more information on how to use this equipment.

Operating the R-2660

Most of the technician tests performed with the R-2660 Communications System Analyzer require that the analyzer use the Initial Registration test mode.

To enter Initial Registration mode:

1. Turn on the R-2660.
2. Press **DISP** to place the cursor in the Display zone portion of the screen.
3. Use the arrow keys to move the cursor to the **Mode** field.
4. Press **More** until *iDEN MOBILE* appears in the **Mode** field.
5. Press the *iDEN MOBILE* softkey. The RF zone displays **DUPLEX** in the **RF Control** field.
6. Use the arrow keys to move the cursor to the **Meter** field in the display zone.
7. Press **More** until **INITIAL REG** appears in the **Meter** field.
8. Press the **INITIAL REG** softkey. The display zone displays **DISPATCH** in the **Registration Type** field.
9. Press **RF** to move to the RF zone.
10. Enter the appropriate values in the following RF zone fields. These values might be different, depending on your bandmap. Use the arrow keys to move between fields and the keypad to enter values.

Table 7-1. RF Zone Fields and Values

Field	Value
Carr. #	Choose the appropriate carrier number from your bandmap. The Mon. Freq. field displays the associated frequency.
Mon. Freq	Choose the appropriate monitor frequency from your bandmap. The Carr. # field displays the associated carrier frequency.
Offset	800 MHz = +45 MHz; 900 MHz = +39 MHz
Format	<i>iDEN</i>
Mon.	40 dB RF I/O
Gen	-070 dBm RF I/O

11. Press the **DISP** key to return to the Display zone. You now are ready to begin testing.

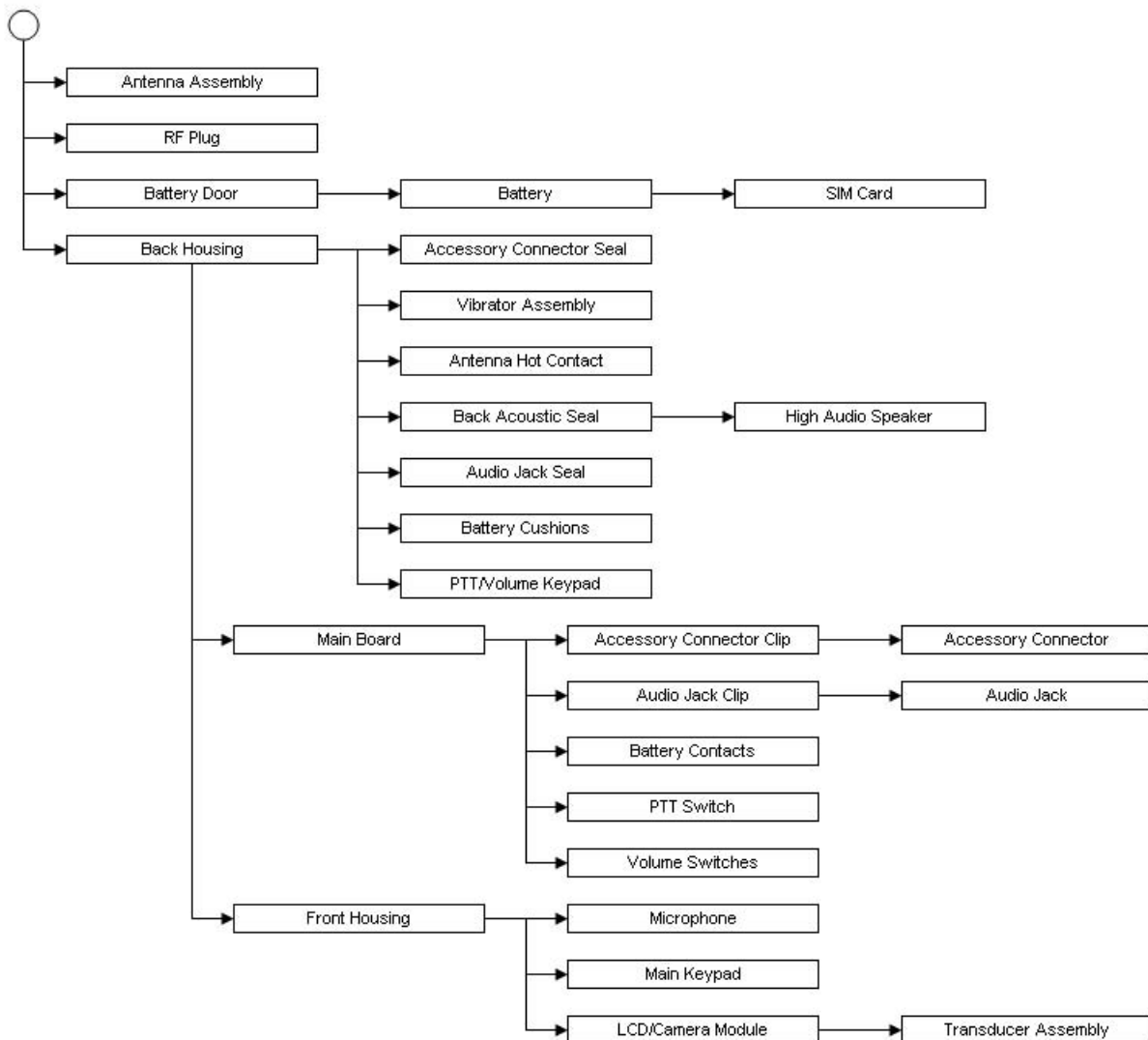
Disassembling and Reassembling the i275 Unit

Motorola recommends the service technician follow a prescribed disassembly sequence to access specific items or components of the unit. The i275 product is an efficiently designed package that incorporates the physical overlap and integration of some modular components. Refer to the Disassembly Sequence flowchart for a suggested path to reach specific components.

NOTE: In some cases, the technician may not need to remove certain components to reach others.

- Make sure screws or other parts do not become lost inside the housings.
- Make sure screws or other metallic parts do not stick to speaker magnet during re-assembly.

Disassembly Sequence Flowchart



Antenna

Remove

Tools: Antenna Tool, 8185377F01.

1. Remove battery, SIM card as needed.
2. Extend antenna shaft to align with antenna tool. See Figure 7-2.
3. Align and insert tool splines into collar slots. See Figure 7-3.
4. Turn tool counterclockwise to loosen antenna.
5. If the antenna straw remains attached to the antenna on removal, do not modify or swap the straw. Check straw condition before assembly.

Install

1. Ensure antenna straw is attached to collar seat. See Figure 7-4.
2. Engage antenna screw thread and turn in clockwise.
3. Do not overtighten.

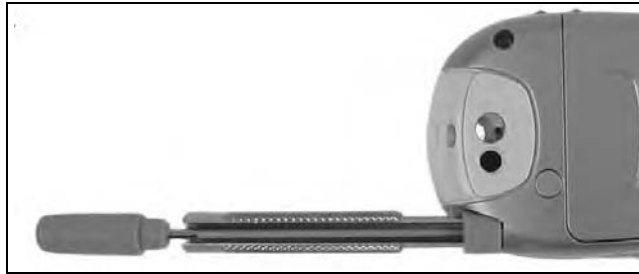


Figure 7-2.

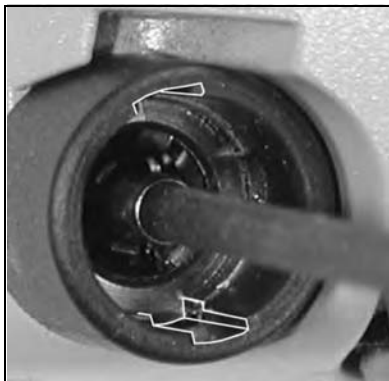


Figure 7-3.

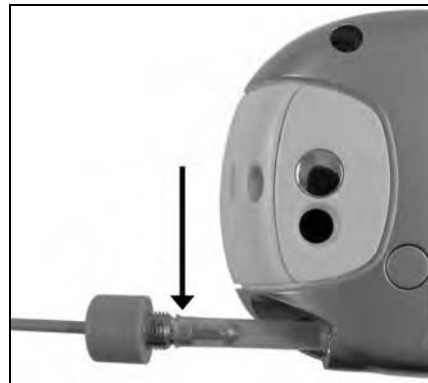


Figure 7-4.

RF Plug

Remove

Tools: Screw Plug Removal Tool.

Preparation: Tool damages RF plug. Procure new i275 RF plug.

1. Insert threaded point end of tool into center of RF plug. See Figure 7-5.
2. Press and turn in until tip is fully seated into RF plug.
3. Pull tool and plug straight out.

NOTE: RF plug can be pushed from behind without damage if housings are separated.

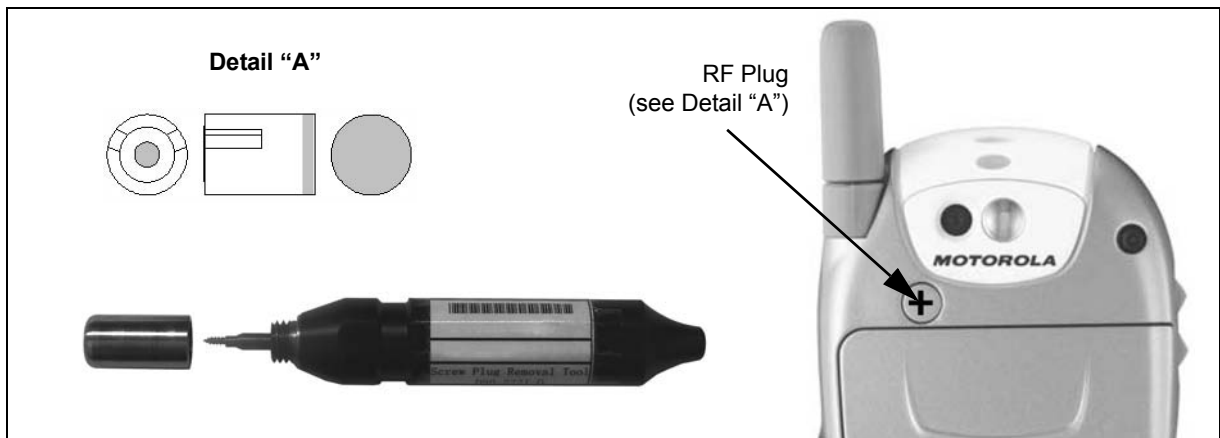


Figure 7-5.

Install

1. Inspect rear of RF Plug to locate two alignment slots and the RF Port for alignment tabs. See Figure 7-6.
2. Align slotted end of RF plug into RF port. Slowly twist plug back and forth while inserting to engage tabs.
3. Once plug slots engage tabs inside port, push plug until fully seated. The plug should be flush with the housing surface.

NOTE: If plug does not press in easily, stop pressing. Check plug and port for dirt, debris, or alignment.

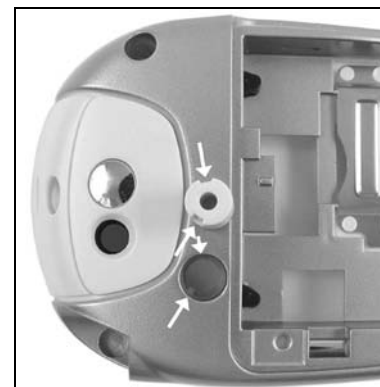


Figure 7-6.

Front and Back Housings

Separate Housings

Preparation: Remove battery, SIM card, antenna.

1. Remove five T6 screws, including one behind antenna collar. See Figure 7-7.
2. Lift back housing from PTT side like opening a book to disengage clip on audio jack side.
3. Remove 6th screw holding board to front housing. Note location and orientation of plastic spacer and indent. See Figure 7-8.

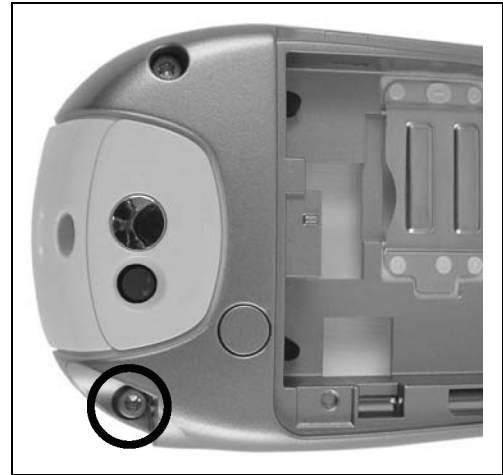


Figure 7-7.

Assemble Housings

Preparation: Ensure board aligned properly on bosses, audio jack seal and braces in place, various contacts are correct.

1. Insert 6th board screw with spacer indent down on housing boss. See the Spacer Detail in Figure 7-8.
2. Place back housing onto front housing, check for zero gap, insert remaining five screws. See Figure 7-9.
3. Tighten screws 1.50-1.80 in/lbs reuse, 1.90-2.20 in/lbs new.

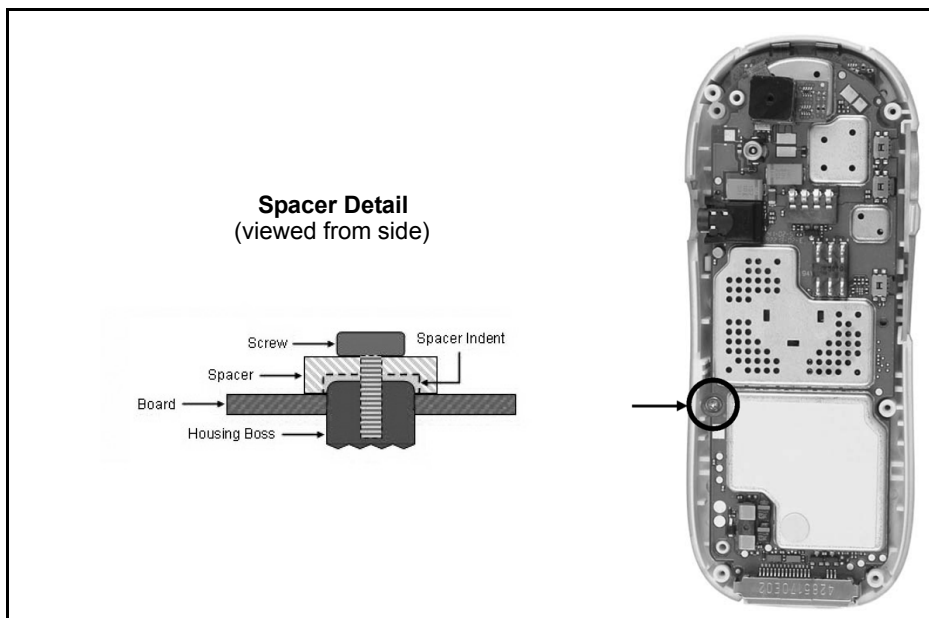


Figure 7-8.

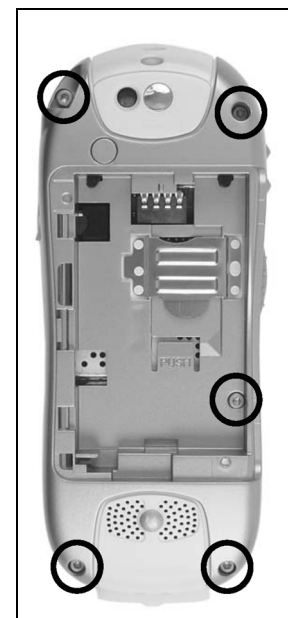


Figure 7-9.

Keypad

Remove

1. Lift board out carefully then swing in an arc away from housing using the attached LCD flex ribbon as a stationary pivot point. See Figure 7-10.

NOTE: Prevent stressing flex ribbon.

2. Remove keypad by just peeling it out of position. See Figure 7-11.

NOTE: Check keypad holes for dirt.

Install

1. Align keypad with housing bosses and press securely into position. See Figure 7-12.

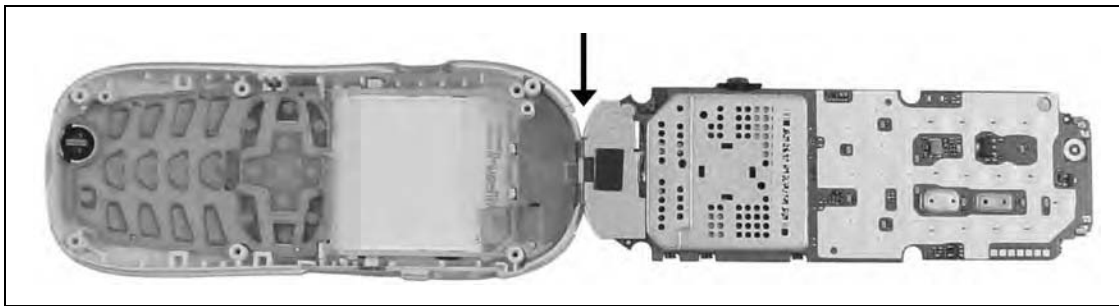


Figure 7-10.



Figure 7-11.



Figure 7-12.

Remove LCD Display/Camera Module

Tools: Black stick

1. Lift board out carefully then swing in an arc away from housing using the attached LCD/camera flex ribbon as a pivot point.
2. Lay front housing/main board face up so that camera is accessible.
3. Locate flat tip of black stick under camera's circuit board cushion. Wedge and carefully push black stick to disengage cushion adhesive from shield surface. See Figure 7-13.
4. Carefully unfold camera and flex circuit so that it does not impede removal of the main board/ front housing.
5. Turn main board/front housing over. Gently press down on the outer edges of the shield until flex connector releases. See Figure 7-14.
6. Locate one of two larger retaining clips holding lower edge of LCD nearest the main keypad. Insert flat tip of black stick between LCD frame and housing nearest clip. See Figure 7-15.
7. Wedge stick in a "shoveling" fashion until large LCD retaining clip releases. Repeat for opposite side.
8. Insert flat tip of black stick into compartment between LCD frame and housing nearest relief for volume keys.
9. Wedge stick in a shoveling fashion until small LCD retaining clip releases. Repeat for opposite side.

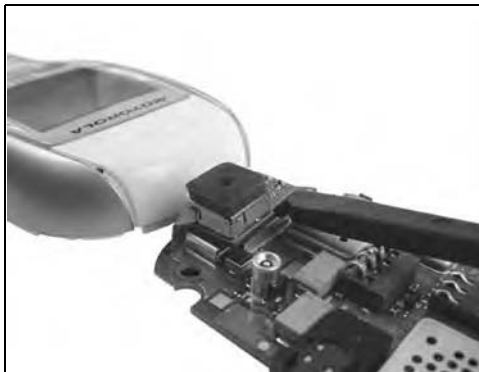


Figure 7-13.

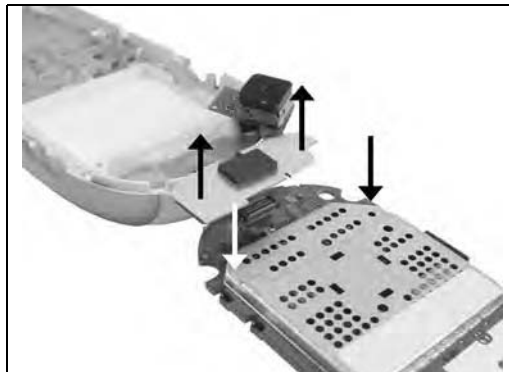


Figure 7-14.

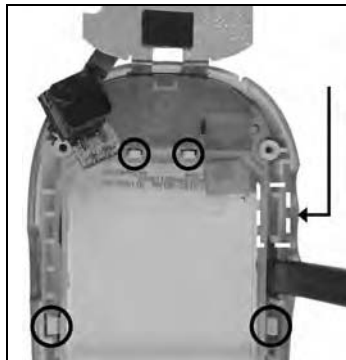


Figure 7-15.

Install CD Display/Camera Module

Tools: Black stick

1. Position LCD module in compartment so that boss holes, boss pins, and the four locking clips align. See Figure 7-16.
2. When aligned, push down firmly on one side of LCD module with pressure only on display frame until module clicks in place. Repeat for opposite side.
3. Check that all four retaining clips are engaged properly.

NOTE: Do not push on the glass area of LCD module.

4. Align main board so that LCD flex receptor and LCD/camera flex connector are exactly aligned.
5. Gently push together until connectors snap into locked position. See Figure 7-17.
6. Carefully work camera flex around in-between front housing and main board.
7. Align camera adhesive pad into original position and gently press enough to re-engage adhesive. See Figure 7-18.

NOTE: Housing pressure will keep camera in place after assembly.



Figure 7-16.

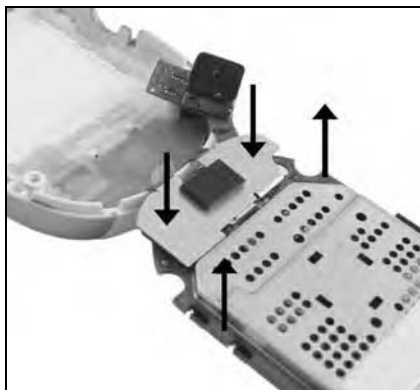


Figure 7-17.

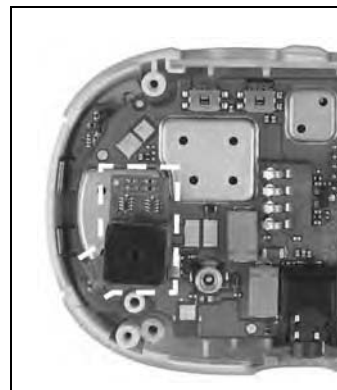


Figure 7-18.

Earpiece, Transducer

Remove

Tools: Black stick

Preparation: Remove LCD display/camera module.

NOTE: Do not touch any internal components without skin barrier.
Use cleaned tools.

1. Wedge flat tip of black stick under seal on PTT side. See Figure 7-19.
2. Lift carefully until entire transducer assembly can be removed.

Install

Tools: Black stick

NOTE: Do not touch any internal components without skin barrier.
Use cleaned tools.

1. Align transducer assembly with contacts facing towards interior of unit.

NOTE: Do not touch or bend contacts.

2. Gently tamp down transducer seal around its perimeter until fully seated. See Figure 7-20.



Figure 7-19.

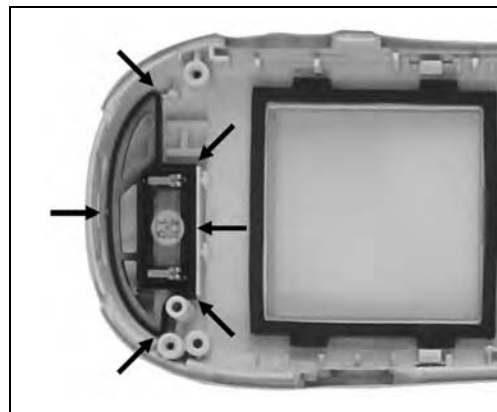


Figure 7-20.

Microphone

Remove Microphone

Tools: Black stick

1. Insert pointed tip of black stick on microphone seal at relief notch in housing. See Figure 7-21.
2. Carefully lift microphone seal until free of seat.

Install

Tools: Black stick

1. Ensure elastomer faces inside unit.
2. Place microphone seal with “ears” aligned to notches in seat.
3. Tamp down seal with flat tip of black stick.



Figure 7-21.

Antenna Bushing

Remove

Tools: Black stick or tweezers

1. Wedge pointed tip of black stick under bushing located near antenna port.
2. Work and lift carefully until bushing pops out.
3. Or, grasp on bushing with tweezers and pull straight out. See Figure 7-22.

NOTE: Do not touch or bend metal contact.

Install

Tools: Black stick and tweezers

NOTE: Do not touch or bend metal contact.

1. Align three hot contact assembly splines with grooves in the front housing over the antenna bushing.
2. Carefully press hot contact assembly down until seated.

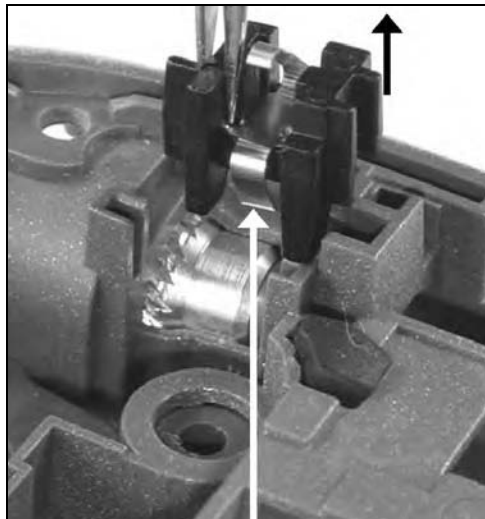


Figure 7-22.

Vibrator

Remove

Tools: Tweezers.

NOTE: Do not touch the elastomer with bare fingers or dirty tools.

1. Ensure the elastomeric conductor pad is in place.
2. Grasp protruding end of vibrator housing with tweezers. Do not crush the vibrator housing or elastomer. See Figure 7-23.
3. Rock the vibrator housing back and forth while pulling outward until free of back housing.

NOTE: The elastomer can separate easily from the vibrator housing. See Figure 7-24.

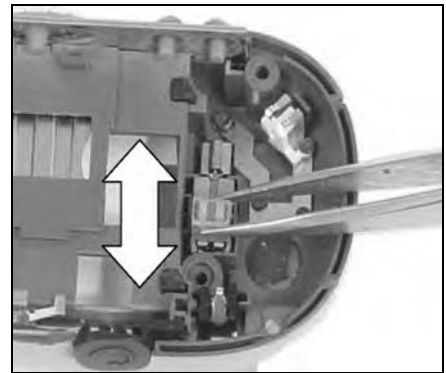


Figure 7-23.



Figure 7-24.

Install

Tools: Black stick, tweezers.

NOTE: Do not touch the elastomer with bare fingers or dirty tools. Do not touch the vibrator cam.

1. Grasp connecting end of vibrator housing with tweezers. Do not crush the vibrator housing or elastomer.
2. Align the vibrator with its slot in the back housing so the cam will park into its compartment when installed.
3. Gently push down on the vibrator motor housing with the black stick until it is fully seated. See Figure 7-25.
4. Check that the cam rotates freely and that the motor shaft is not bent. See Figure 7-26.

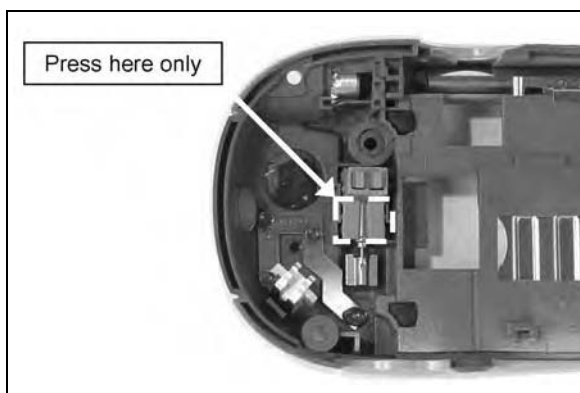


Figure 7-25.

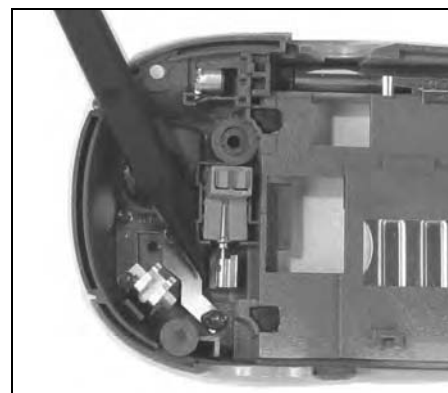


Figure 7-26.

Accessory Connector Seal

Remove

1. Lift flap portion of seal over square post while gently pulling flap towards antenna end of unit. See Figure 7-27.
2. Entire seal should peel off easily without damage.
3. Check condition of seal and replace with new if needed.

Install

1. Press on seal while pushing flap down towards bottom of unit. See Figure 7-28.
2. Press square hole of seal onto square post on housing.
3. Seal should hold “kickstand” position.



Figure 7-27.

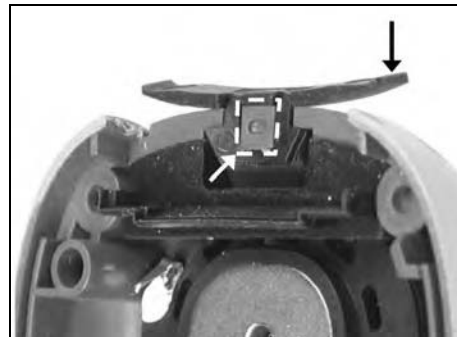


Figure 7-28.

High Audio Speaker

Equipment Required: Black stick



CAUTION: Various contacts rise above back housing surface.

Remove

1. Remove back acoustic seal and accessory seal.
2. Locate tab on speaker frame near accessory seal post. See Figure 7-29.
3. Push in and up on speaker frame with black stick until speaker frame releases.
4. Remove adhesive from speaker seat to prepare for installation.

Install

Tools: Black stick, metal tweezers

1. Check that grill cloth is flat and positioned completely over opening. See Figure 7-30.
2. Place tips of metal tweezers across magnet side of speaker. Align speaker with speaker compartment and drop into position. See Figure 7-31.
3. Press speaker only around perimeter to activate adhesive. Do not use excessive pressure against frame.



Figure 7-29.



Figure 7-30.

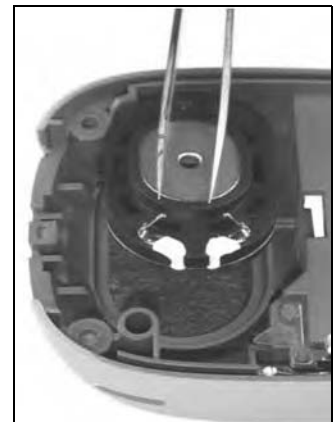


Figure 7-31.

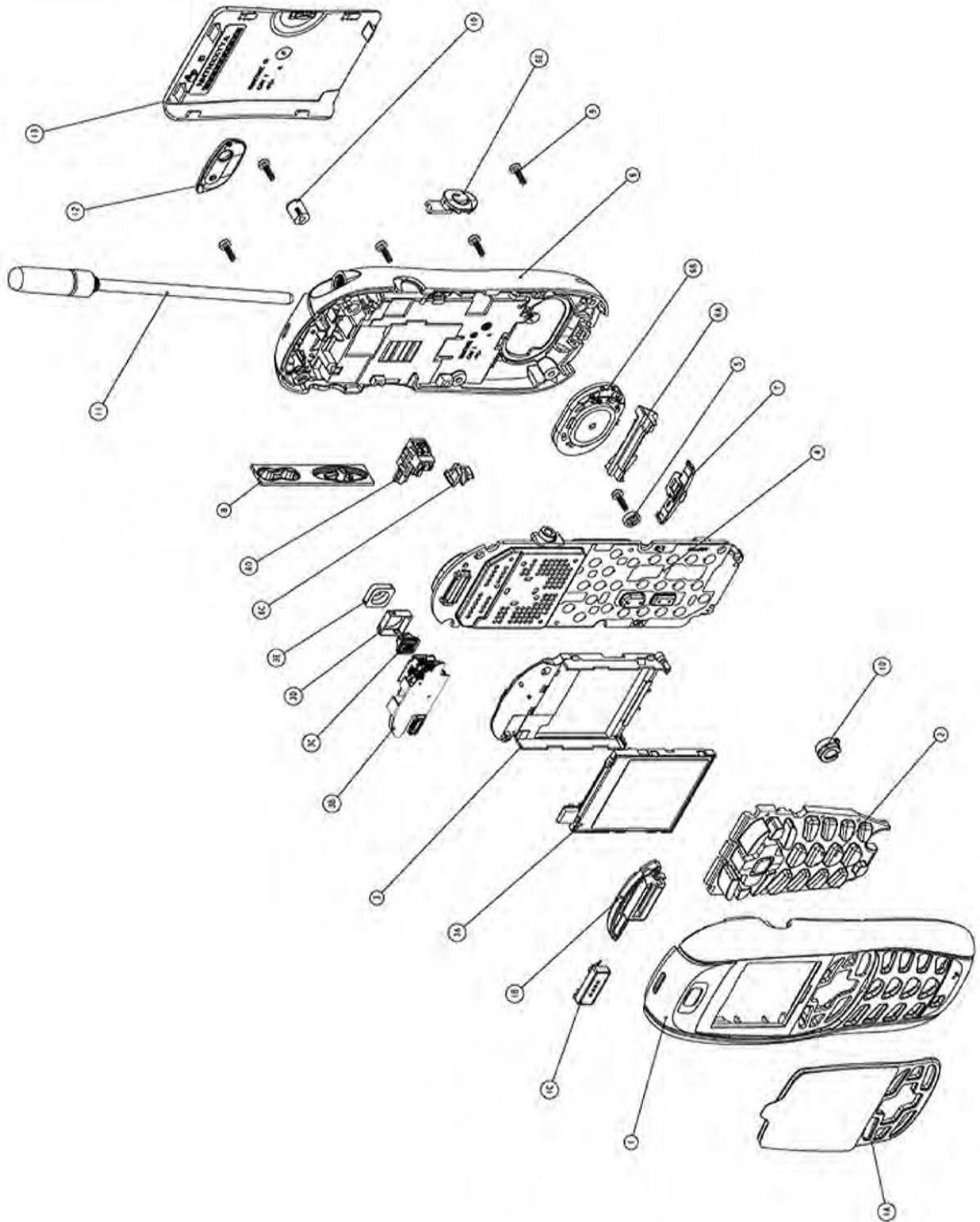
Exploded View and Parts List

This section contains the exploded view and associated parts list for the i275 unit.

Component Parts List

#	Description	Part Number	Kit Number
1*	Housing, Front Assembly	1586791Z01	
1A	Lens, Front Assembly**	6186776Z01	
1B	Seal, Lt Mono Transducer**	3286774Z01	
1C	Transducer, 6X15**	5089574N01	
1D	Seal, Lt Mono Mic (Boot)**	3286773Z01	
2	Keypad, Main	7586778Z01	
3	Housing, Internal Frame Assembly	0715085H01	
3A	Display, 130X130 Module****	5115061H01	
3B	Flex Assembly****		Reference only
4	BD, PC Main		Reference only
5	Housing, Back Assembly	1586789Z01	
5A	Seal, Acoustic Back***	3286810Z01	
5B	Speaker, Loud 20X30***	5085556E02	
5C	Contact, Antenna Header***	3915274H01	
5D	Seal, Audio Jack***	3286792Z01	
5E	Vibrator Assembly***	5915148H01	
6	Washer, Screw	0278012A01	
7	Seal, CE	3286794Z01	
8	Keypad, Side	7586779Z01	
9	Screws	0385273D07	
10	Plug, RF	3286808Z01	
11	Label, Carrier		See Appendix A
12	Housing, Battery Door		See Appendix A
13	Antenna	8586805Z01	
<p>* Safety Critical Item: Inspect and replace the Transducer Seal if cuts and voids exist on the Seal edge. Inconsistencies in this component will compromise user safety margins.</p> <p>** P/O Housing, Front Assembly.</p> <p>*** P/O Housing, Back Assembly.</p> <p>**** P/O Housing, Internal Frame Assembly.</p>			

Exploded View



This page intentionally left blank.

CHAPTER 8

FIELD LEVEL TEST MODES AND PROCEDURES

To perform field level testing on the i275 unit, you must enter a test mode to retrieve data from the unit, and perform the technician tests in the correct sequence with the appropriate equipment.

NOTE: All tests should be performed in an RF interference-free environment.

Test procedures are listed in the order in which they should be implemented. Each test contains a description of what it does and the type of equipment required (if any).

NOTE: The unit must be powered up and registered before performing most tests.

Required Test Equipment

Use the following list to identify the test equipment required to perform the technician tests. Refer to the appendix for test equipment part numbers and descriptions.

- Battery eliminator
- Data cable RS232 or USB data cable
- R-2660 Digital Communications System Analyzer
- RF Adapter
- Variable 5.0 to 12.0 Vdc power supply (3.0 A capability)

Test Modes

Some tests require that a certain mode be entered to conduct the test and/or retrieve data from the unit. The following test modes are used with the i275 unit:

- Debug Mode (includes Trace Mode)
- Test Mode

NOTE: Do not enter these modes until unit registration has been completed.

Entering Test Mode

Use this procedure to access Test Mode.

To enter Test Mode:

1. Power up the unit. Wait until registration is complete before continuing.

NOTE: Steps 2 through 7 must be performed quickly with no more than one second between each key press: (#, *, **M**, **M**, **M**, <, <, **M**, **M**, <)

2. Press #.
3. Press *.
4. Press **Menu** three times.
5. Press the left **Scroll** key.
6. Press **Menu** twice.
7. Press the left **Scroll** key. You now are in Test Mode.

To exit Test Mode, press the option key under **Exit**. The unit waits for a few seconds, resets, and then re-registers the unit.

The following tests are performed in Test Mode:

- TX Power Test
- RX BER Tests
 - 800BER1
 - 800BER2
 - 800BER3
 - 800BER4
 - 900BER1
 - 900BER2
 - 900BER3

NOTE: The Power, MPX, and MOD test parameters are for factory use only and should not be adjusted by field service personnel. The default values for these parameters are as follows:

Power: 0 dB
MPX: 1:6
MOD: QAM16

Field-Level Test Checklist

Use the following test checklist to ensure that all the necessary tests are performed and to provide a tracking mechanism in case the unit is sent to the next level of service.

Check the appropriate box for each test performed and indicate whether or not the test was completed successfully.

Table 8-1. Field-Level Test Checklist

Done	Technical Tests	Pass	Fail
	Registration/Call Test		
	Signal Quality Error Test		
	TX Power		
	RX BER: 800BER1 800BER2 800BER3 800BER4 900BER1 900BER2 900BER3		
	Power-Up Test		
	Audio Section Test		
	Reset Test		
	Reset Log Test		
	Model Assembly Test Mode		
	GPS Receiver Test		
	MOTOtalk Test		
	Camera Test		

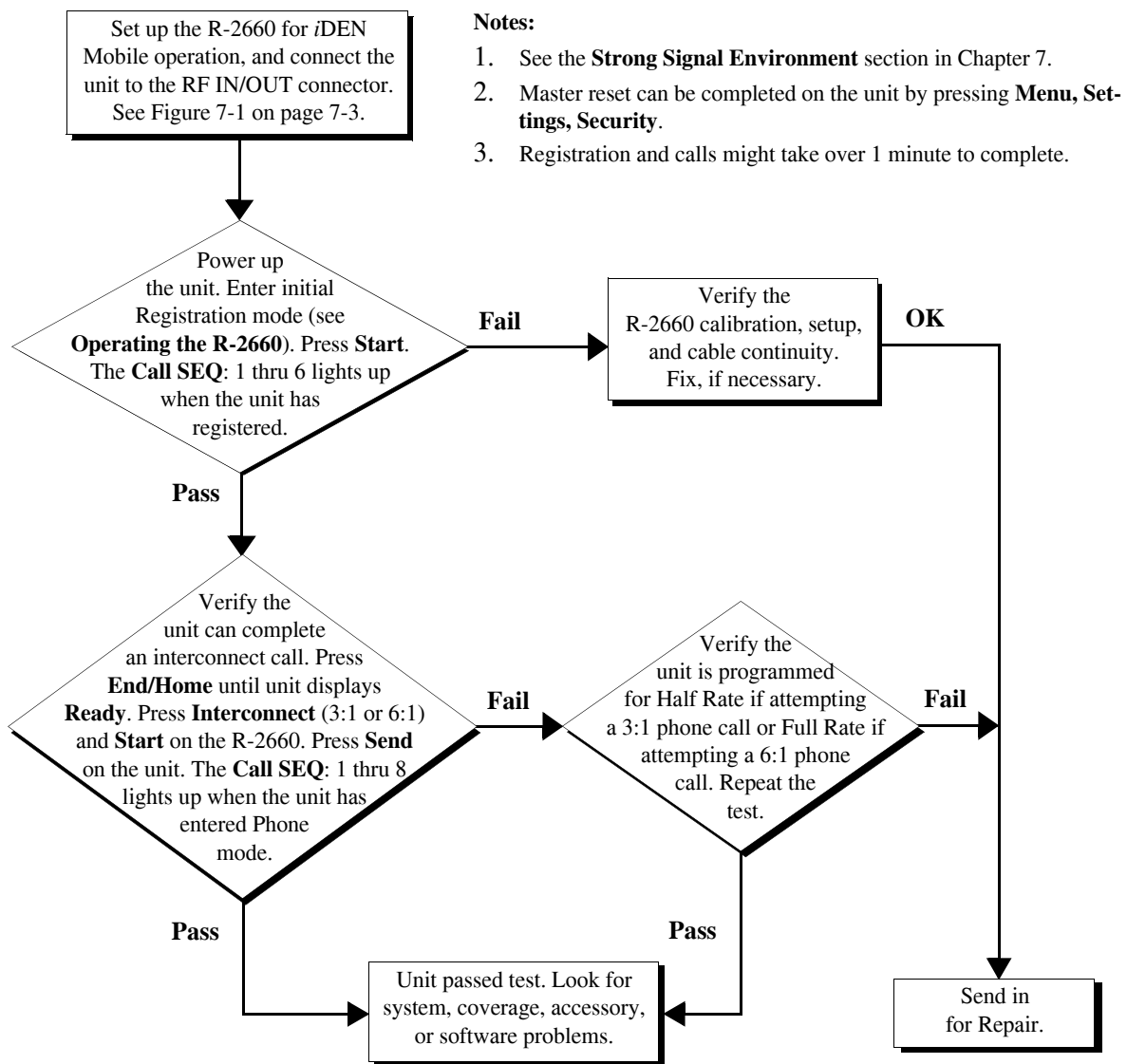
Registration/Call Test

Use this test on unit's exhibiting any of the following symptoms:

- * No Service failures.
- * "Please Wait... Registering" failures.
- * Red LED lights. (If unit equipped).

NOTE: Use a "golden" or reference unit to get a baseline.

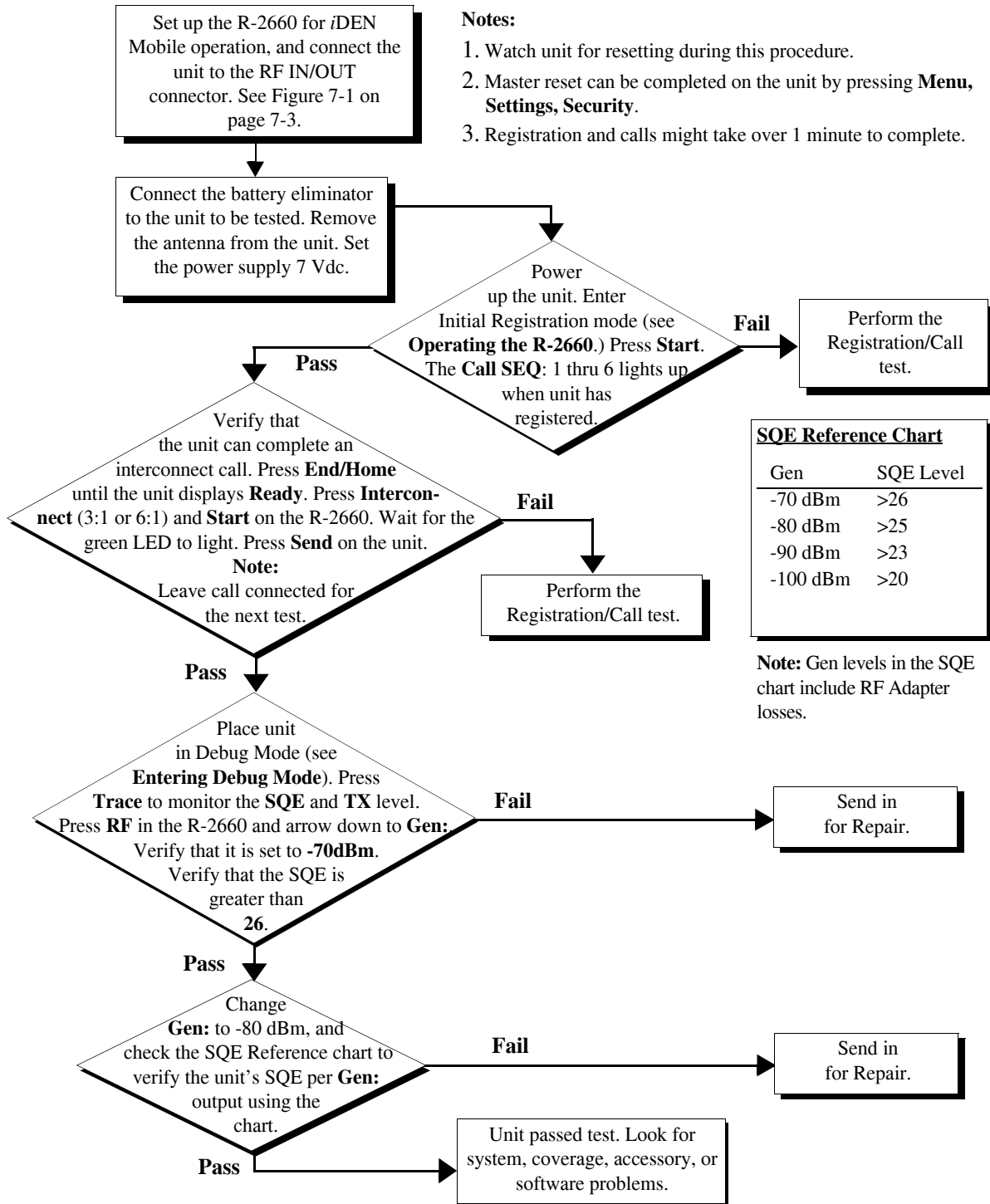
Note: For 900 MHz verification, please perform the RX BER Test on page 8-7. May require ordering additional option for test. Contact Motorola Customer Service (see Appendix A).



Signal Quality Error (SQE) Test

Use this test on unit's exhibiting poor performance in known good coverage area. Symptoms may include:

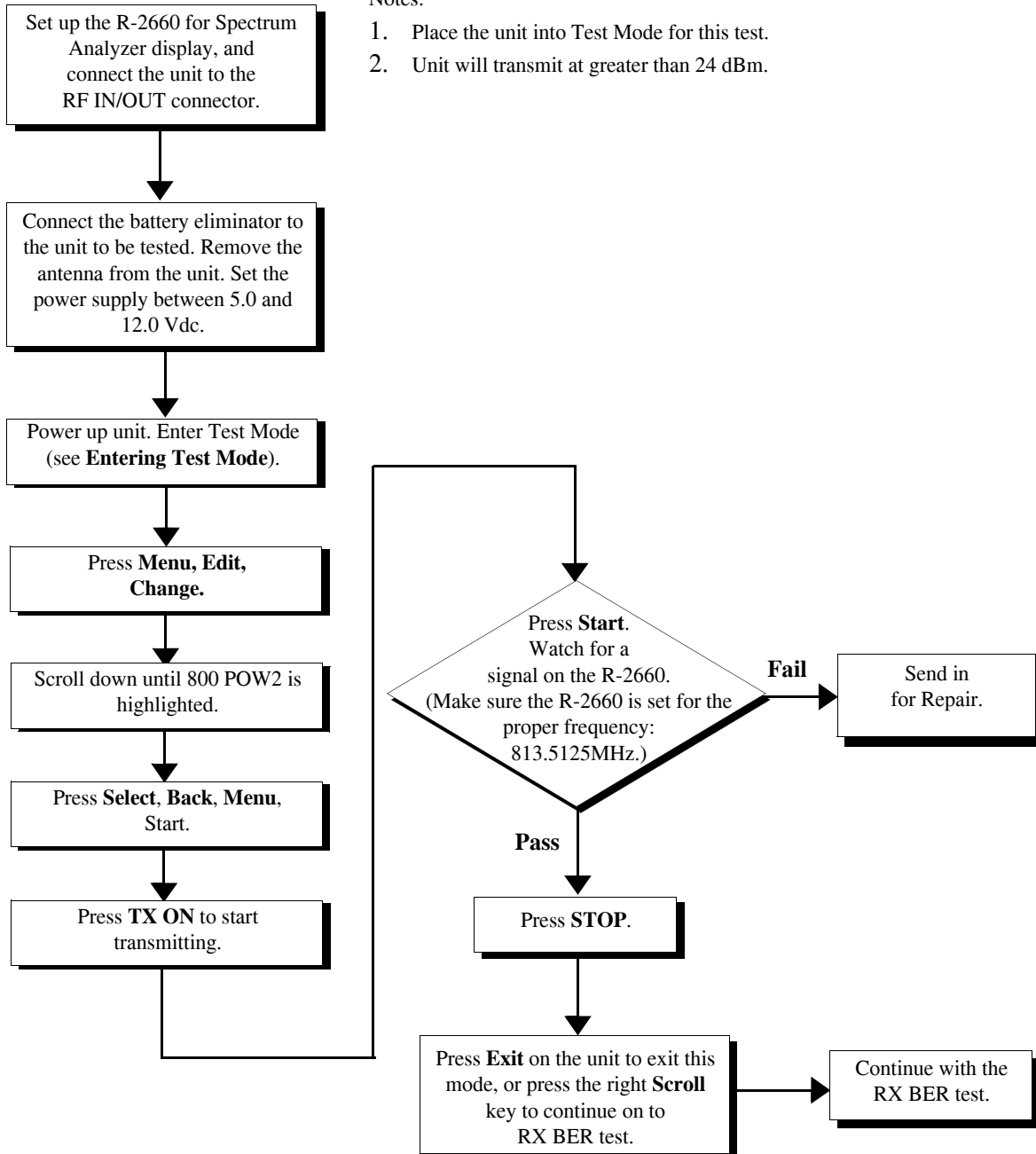
* No service failures or poor SQE/RSSI.



TX Power Test

Use this test on unit's exhibiting **Bad Transmission (TX)** or **Intermittent Service** failures.

NOTE: This is a Transmitter test only:

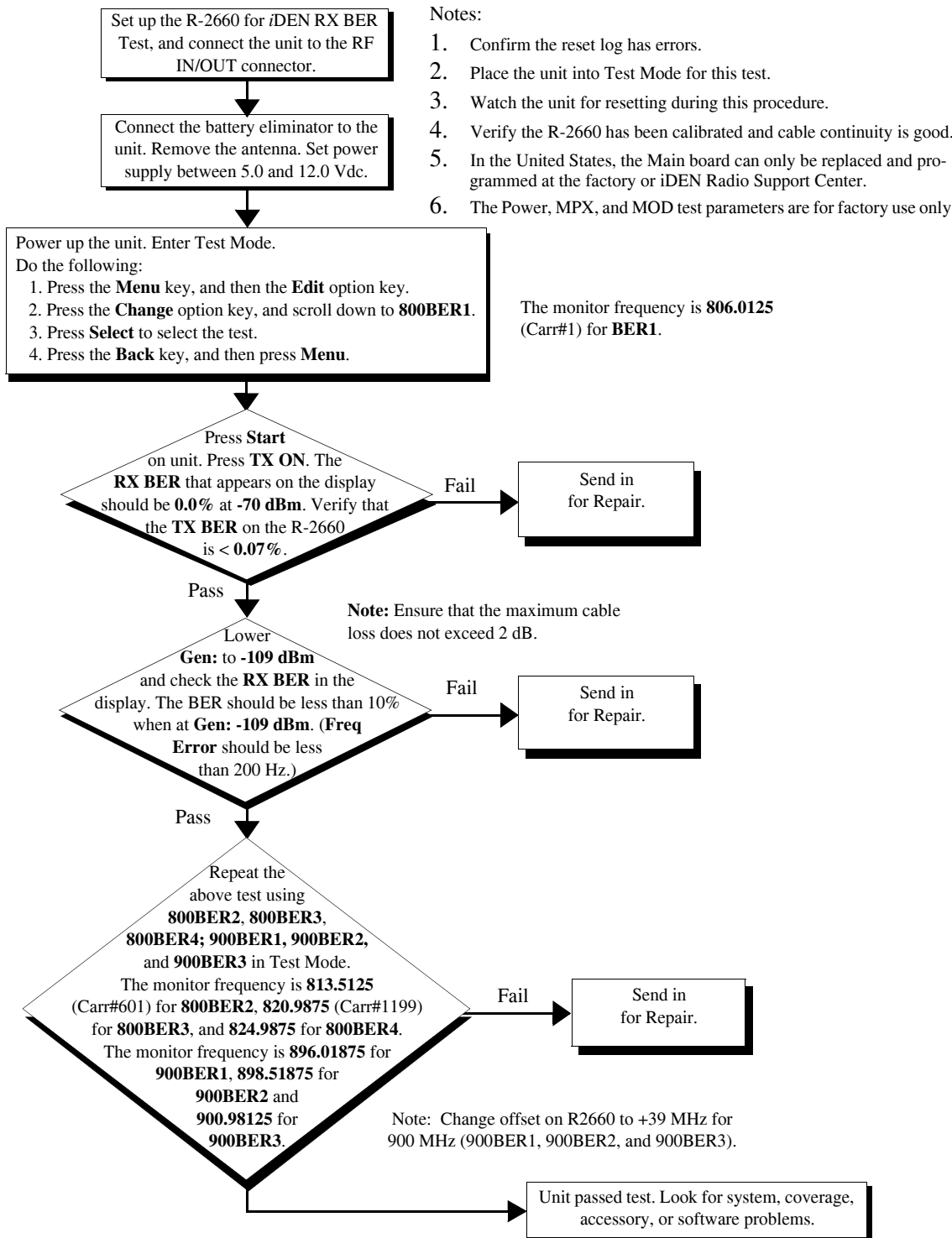


Notes:

1. Place the unit into Test Mode for this test.
2. Unit will transmit at greater than 24 dBm.

RX BER Test

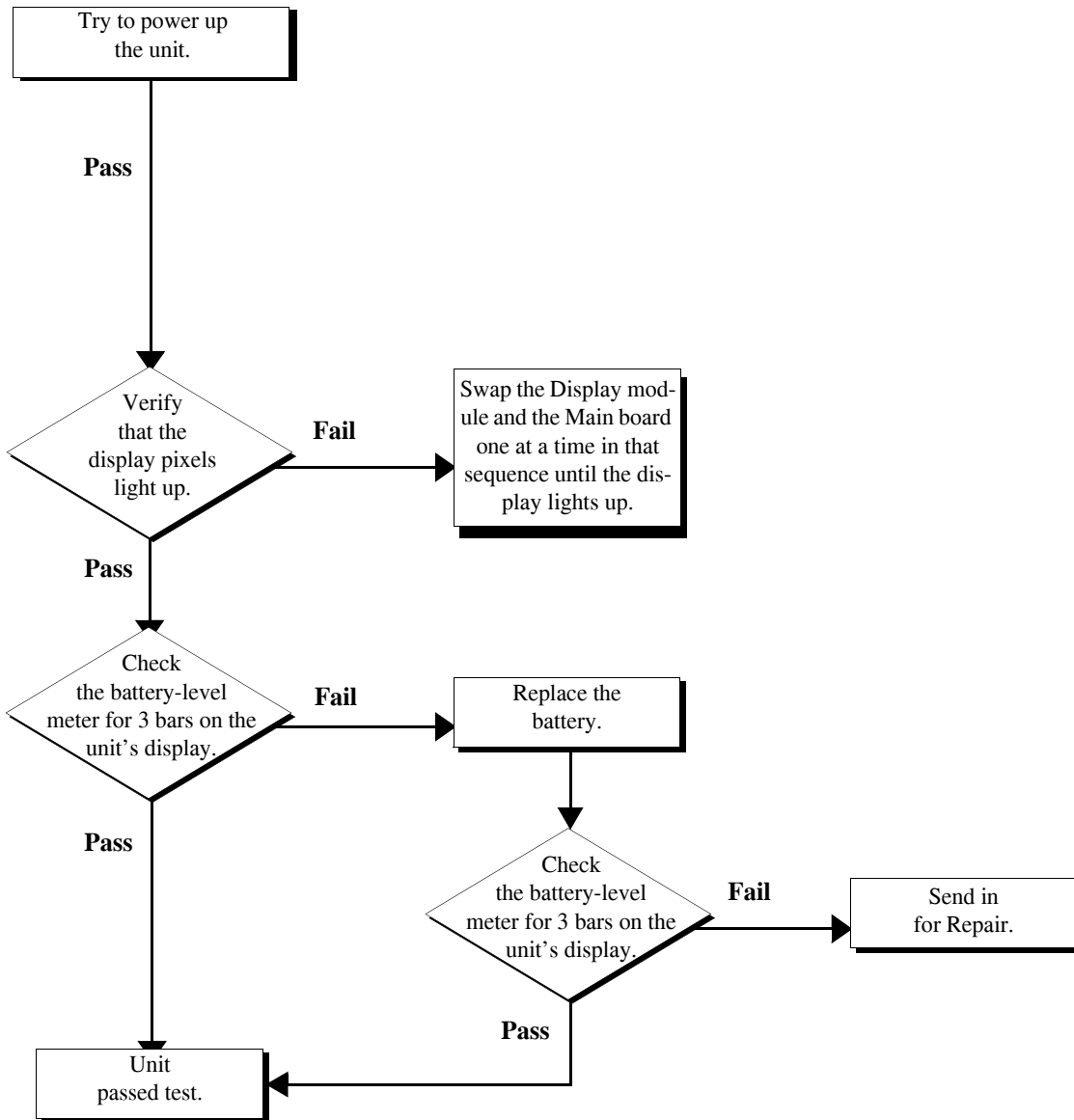
Use this test on unit's exhibiting any of the following: "RAAAA Type" resets, No Service failures.



Power-Up Test

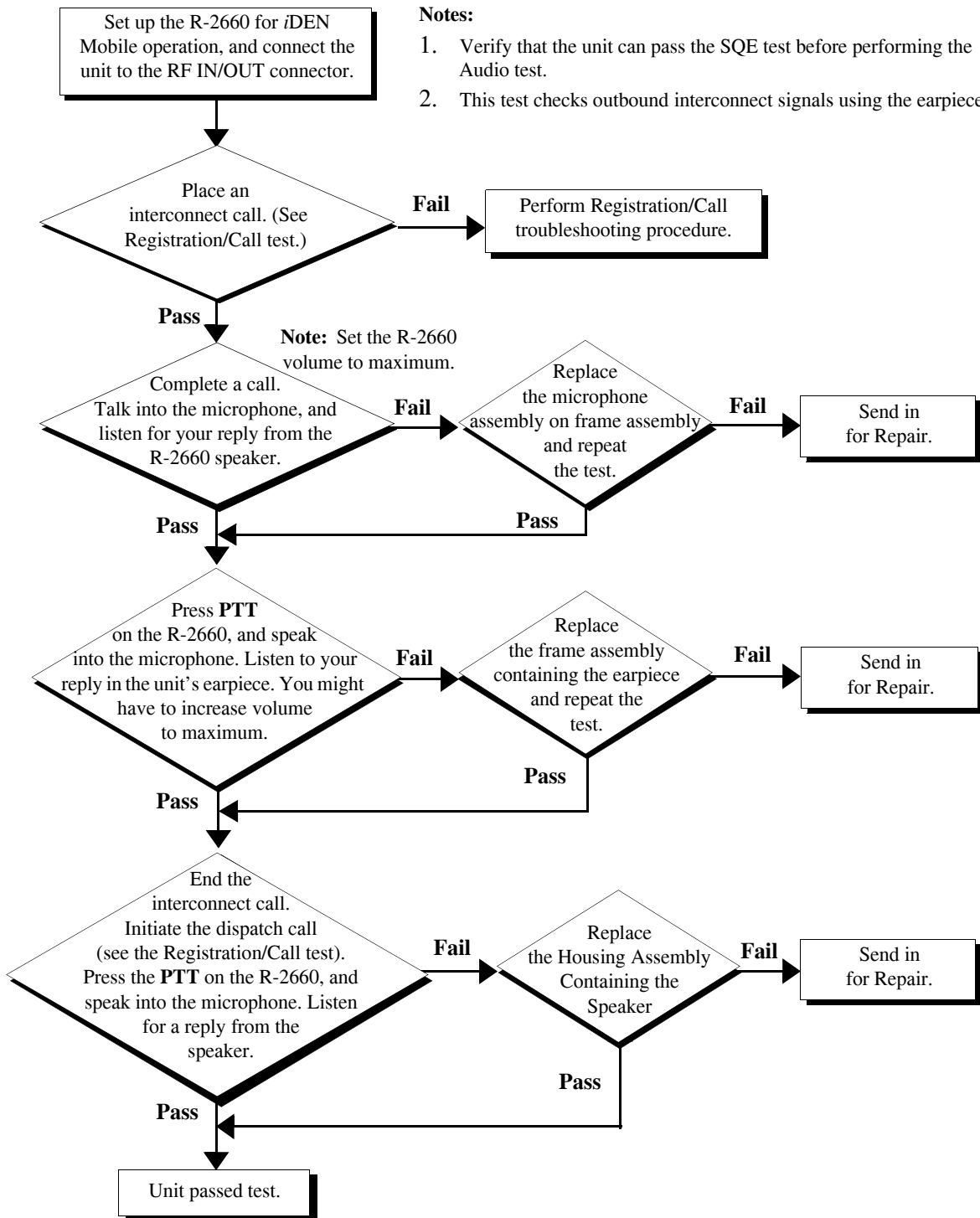
Use this test to check Power-Up operation. Symptoms include any of these:

- * **Dead battery.**
- * **Short battery life.**
- * **Unit does not power up.**



Audio Test

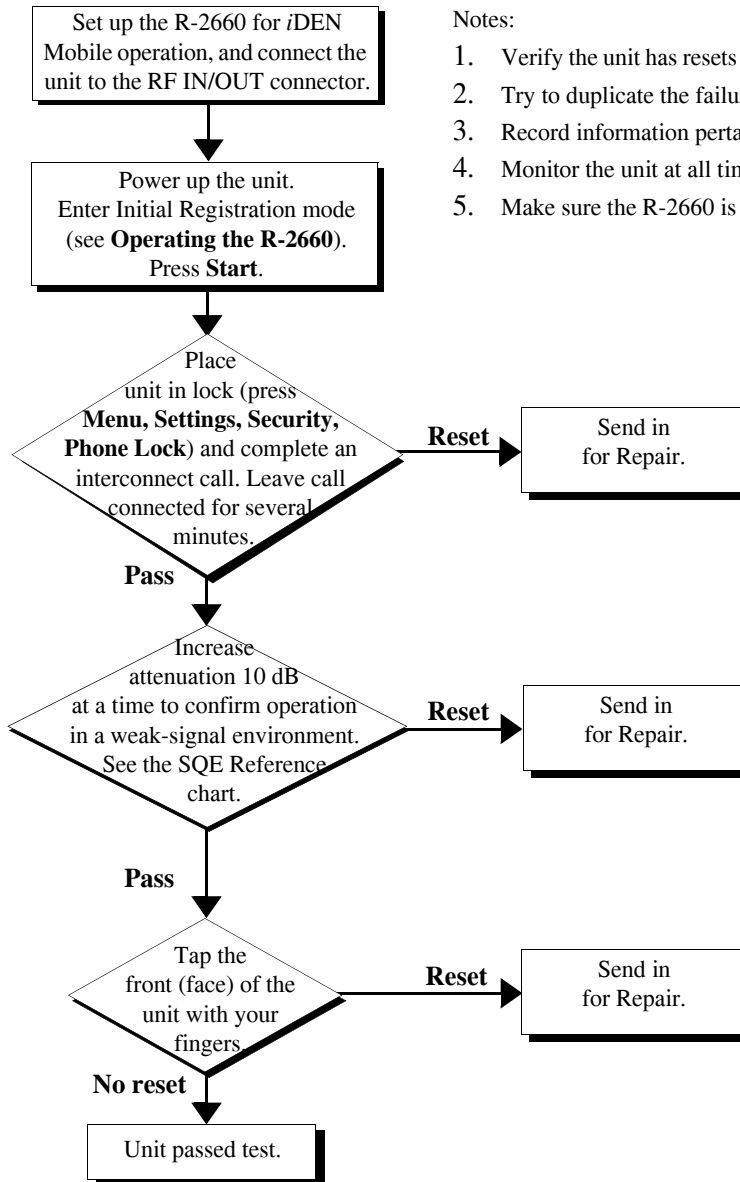
Use this procedure to test the unit's Audio section:



Reset Test

Use this test on a unit exhibiting one or more of the following symptoms:

- * Unit resets.
- * Unit powers off, then powers on.



Notes:

1. Verify the unit has resets entries in the Reset log. See the Reset Log Test.
2. Try to duplicate the failure.
3. Record information pertaining to the failure.
4. Monitor the unit at all times for visual resetting.
5. Make sure the R-2660 is set to a frequency in the unit bandmap.

SQE Reference Chart

Gen	SQE Level
-70 dBm	>26
-80 dBm	>25
-90 dBm	>23
-100 dBm	>20

Note: Gen levels in the SQE chart include RF Adapter losses.

Reset Log Test

Use this procedure to check the unit's Reset Error Log capability:

1. Power on the unit and wait until registration is complete.
2. If the unit does not have the latest software version, reflash (reprogram) the unit.
If the unit attempts to reset, perform the Reset test (see page 8-11).
3. Enter Debug Mode # * **MMM** <**MM**> (**M** = menu, see page 6-1).
The **Unit Info** display appears.
4. Scroll down and highlight **Resets**, and then press **View** to view the **Resets** display.
5. Look for and record any reset errors. Refer to the iSB Bulletin for reset classifications.
If the log contains reset errors, perform the Reset test (see page 8-11).
6. Place a dispatch call.
7. Look for, and record, any reset errors.
If the unit attempts to reset, perform the Reset test (see page 8-11).
8. Place an interconnect call.
9. Look for and record any reset errors.
If the unit attempts to reset, perform the Reset test (see page 8-11).

NOTE: If the customer agrees, set the Auto Lock feature. This feature helps detect reset conditions.

Model Assembly (MA) Test Mode Test

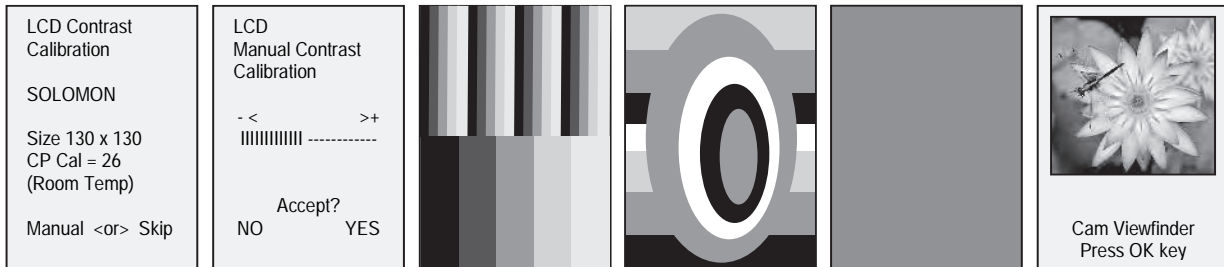
- Model Assembly Test Mode is an embedded series of operational tests of the unit's user interface and functional features.
- Motorola iDEN recommends MA Test Mode be performed after any servicing of the unit.
- An Audio Test Cable is required to complete test mode correctly. See the Required Tools section or contact Motorola's Aftermarket Accessories Division.

MA Test Mode is achieved by starting from a power-down condition:

1. Press and hold three number keys simultaneously with the Power key, such as 1-2-3, 4-5-6, or 7-8-9.
2. Release once the opening screen appears in the main display.
3. Follow instructions as they appear pressing the indicated keys.
4. No instruction? Press any key or Scroll right.
5. Power down the unit and start MA Test again.

Screen displays depicted as follows on next page:

Model Assembly Test Mode Screens:



Opening Display. Left Option key to adjust, right Option to advance

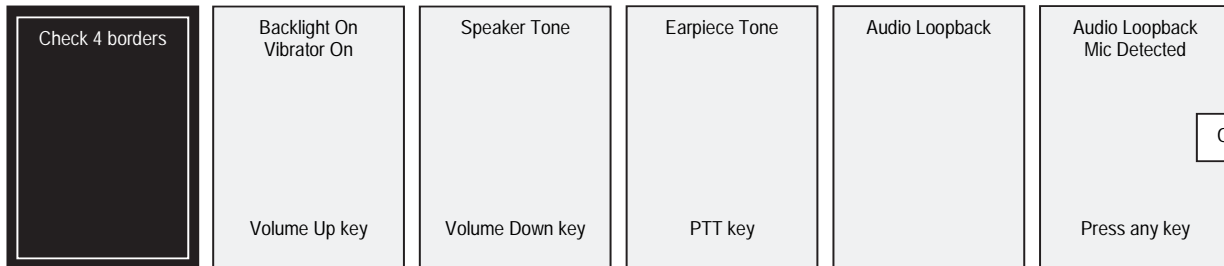
Left or right Scroll to adjust contrast. Press right Option to advance

Color Bars Test. Right Scroll to advance

Crosstalk Test. Right Scroll to advance

All Pixels Test. Right Scroll to advance

Viewfinder Test. Press OK to advance



Right Scroll to advance

Verify Backlight and Vibration. Press Volume Up key to advance

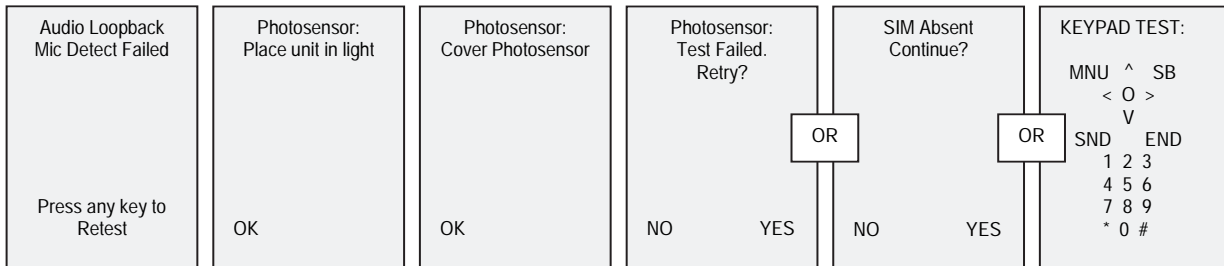
Verify High Audio. Press Volume Down key to advance

Verify Low Audio. Press PTT to advance

Speak into Mic, listen at Earpiece

Right Scroll to advance

OR



Right Scroll to retest

Expose keypad to light source. Press left Option key when ready

Cover sensor hole. Press left Option when ready

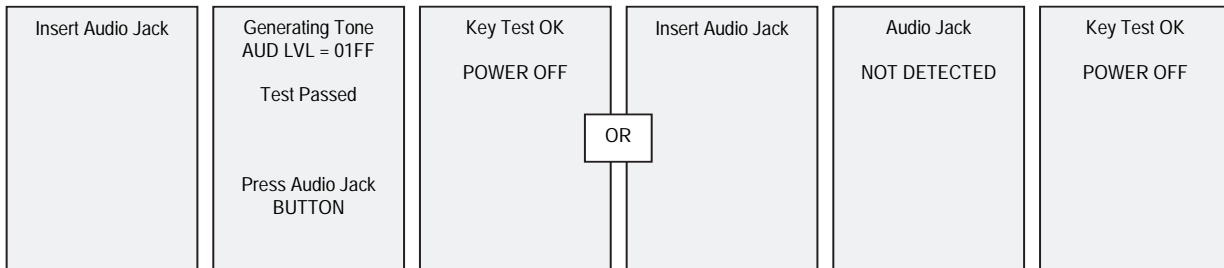
Press left Option key to advance. Press right Option key to retest

Press left Option key to Stop. Press right Option key to advance

Press each corresponding key to advance

OR

OR



Insert Audio Jack Test Cable

Press PTT button on Audio Jack Test Cable to advance

Press Power key to exit MA Test Mode

If Audio Jack Test Cable not available, press Right Scroll

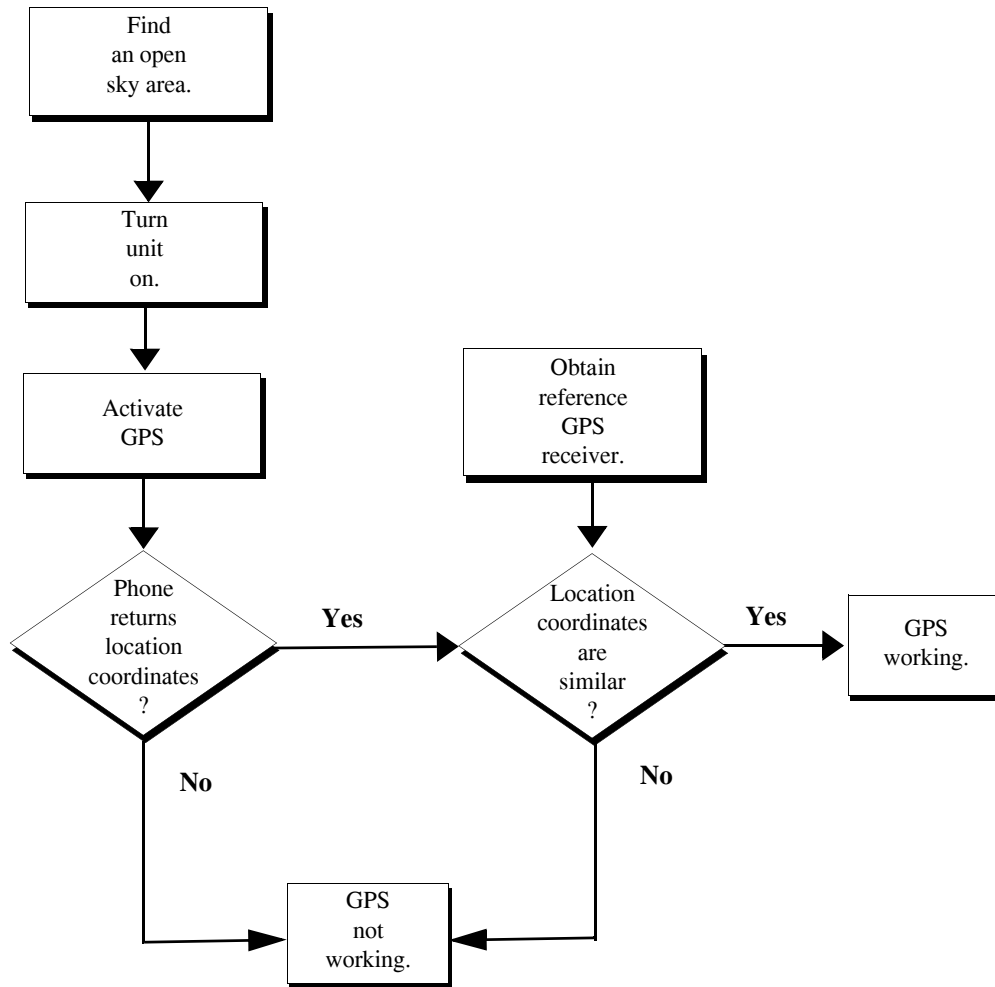
Press Power key to exit MA Test Mode

Press Power key to exit MA Test Mode

OR

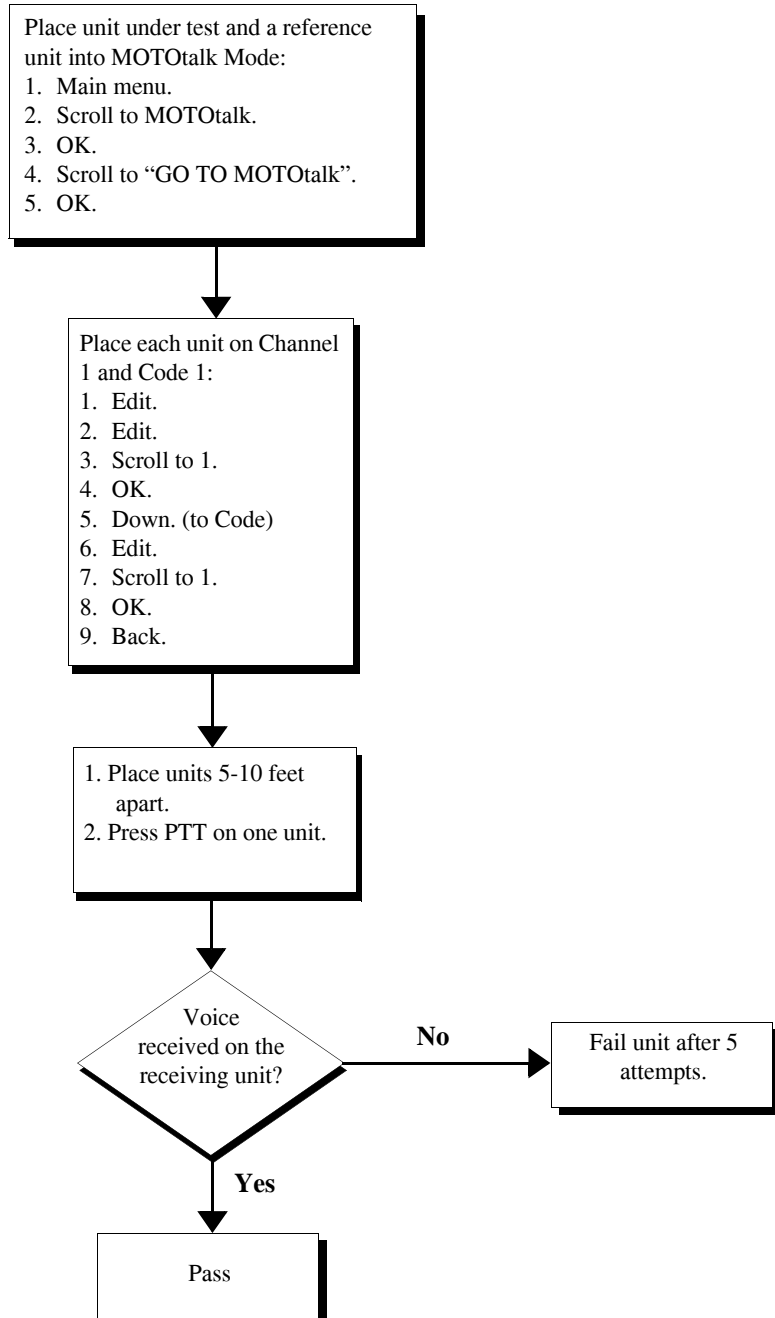
GPS Receiver Test

Use this procedure to check the unit's ability to coordinate with GPS:



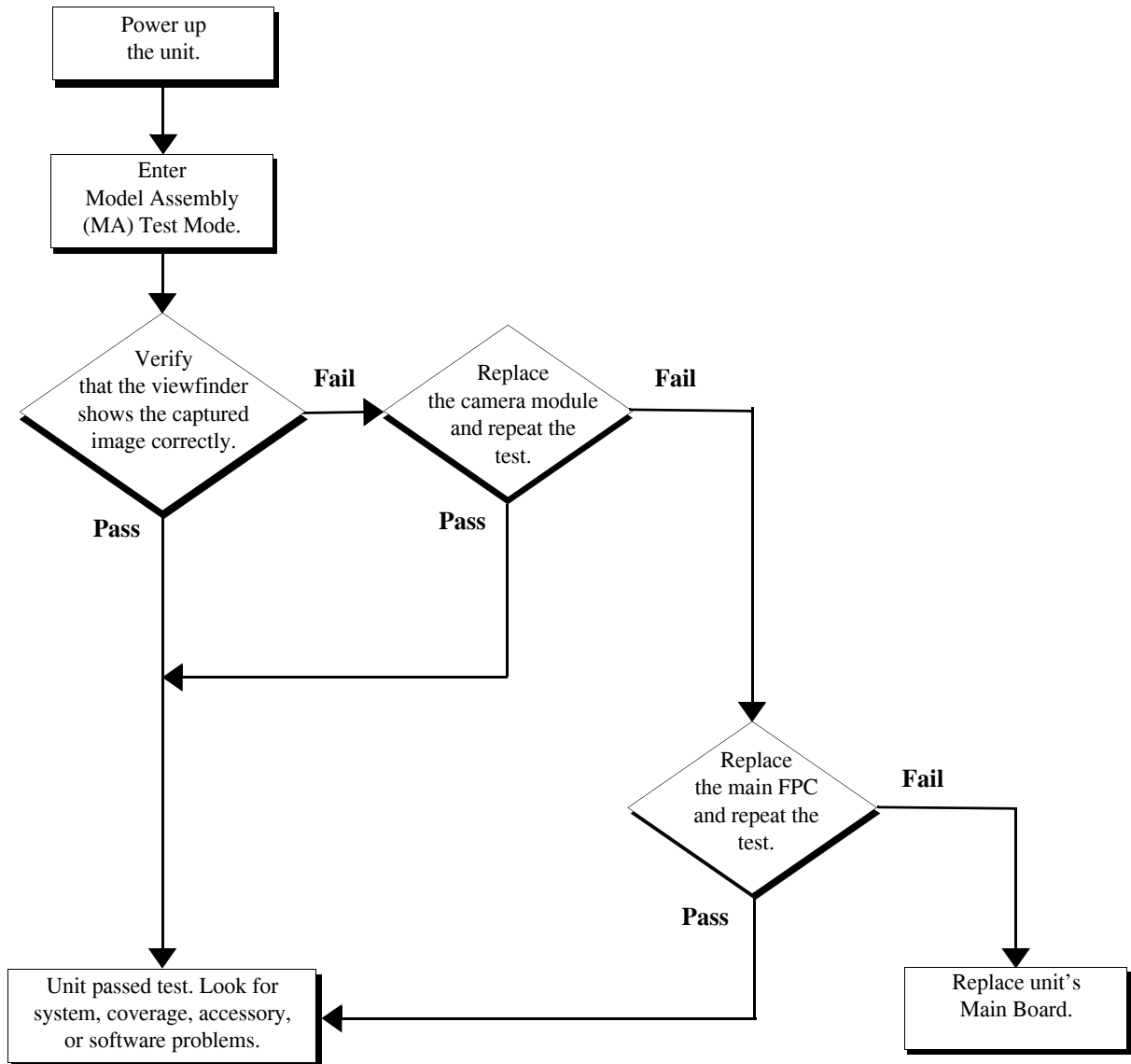
MOTOTalk Test

Use this procedure to test MOTOTalk without additional test equipment.



Camera Test

Use this test to check the camera module. Symptoms evident in viewfinder include: Noise, poor color, synchronization error.



CHAPTER 9

ADVANCED REWORK AND REPAIR PROCEDURES

To replace large soldered components on the unit's PC Boards, specific steps and equipment must be utilized. Failure to use the equipment and steps outlined here along with proper training and practice, can result in damaged and unusable components and PC Boards.

9.1 RECOMMENDED EQUIPMENT

Hot Air Machine

- Pace ThermoFlo 200 or similar

Pre-Heater

- X-Kar 1000-S or similar

High Performance Soldering Station (NEW)

- Pace HeatWise100 with thermal recovery system or similar

A) - Tip 1:

- 1.6mm (0.06") CHISEL (P/N1124-0019-P1) to fill lands (Small) during Land Preparation procedure.

B) - Tip 2:

- 0.40mm (0.016") 1/64" 60° BEVEL (P/N1124-0011-P1) to fill/level lands (Big) during Land Preparation procedure.

C) - Tip 3:

- 10.80mm (.425") BLADE (P/N1124-0501-P1) to wick off or level solder (BGAs) during Land Preparation procedure.

Microscope

- Leica Stereozoom 6 or similar

Magnifier Lamp

- Waldmann 3-diopter/1.75X or similar.

Fume Absorber

- Pace Arm-Evac 200 or similar.

9.2 RECOMMENDED TOOLS

Nozzles

- N-Q07, N-P20, N-P32, N-P68, N-P84, N-Q1420.

Heat Shields

- A, B, C, F, G, J (New)

Tweezers

- Excelta 5CSAD or similar

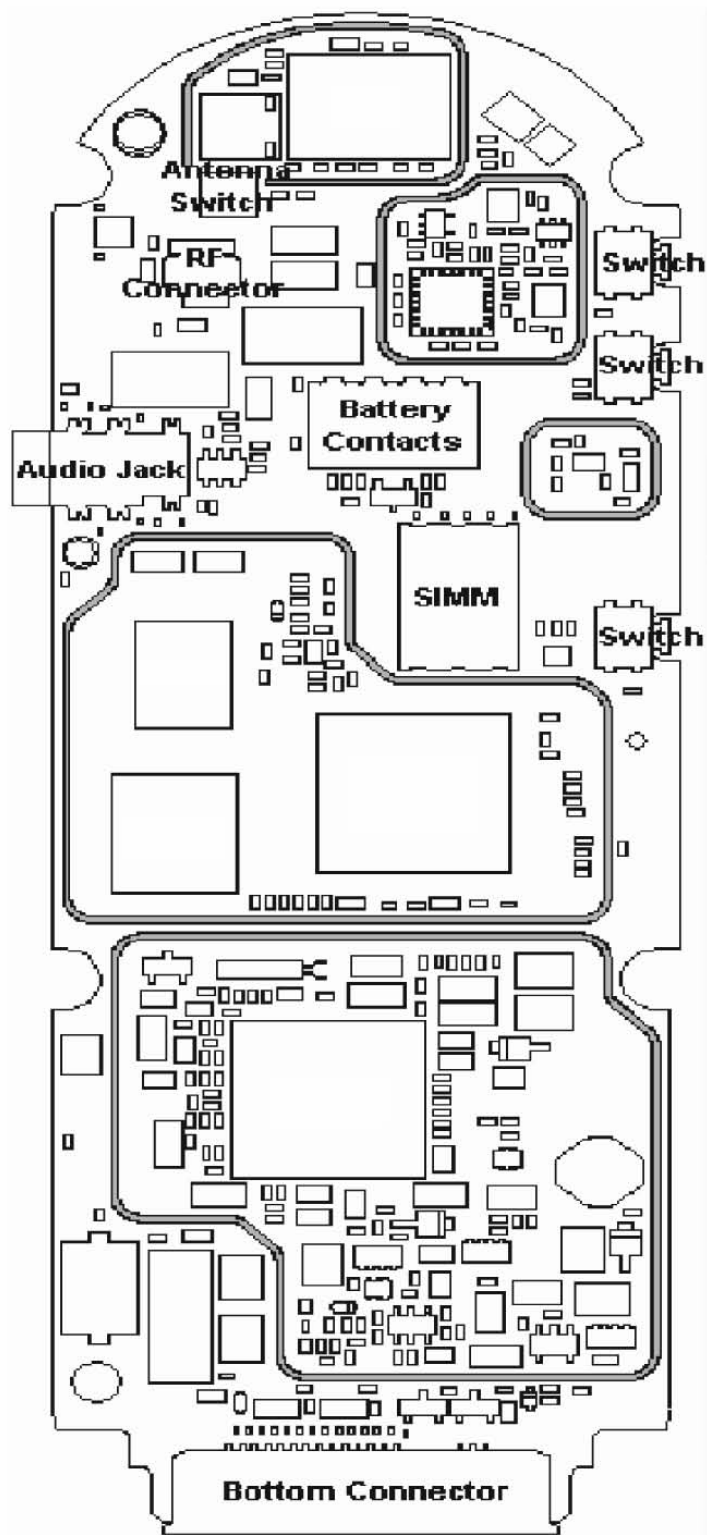
Probe/Pick

- BeauTech 241 or similar

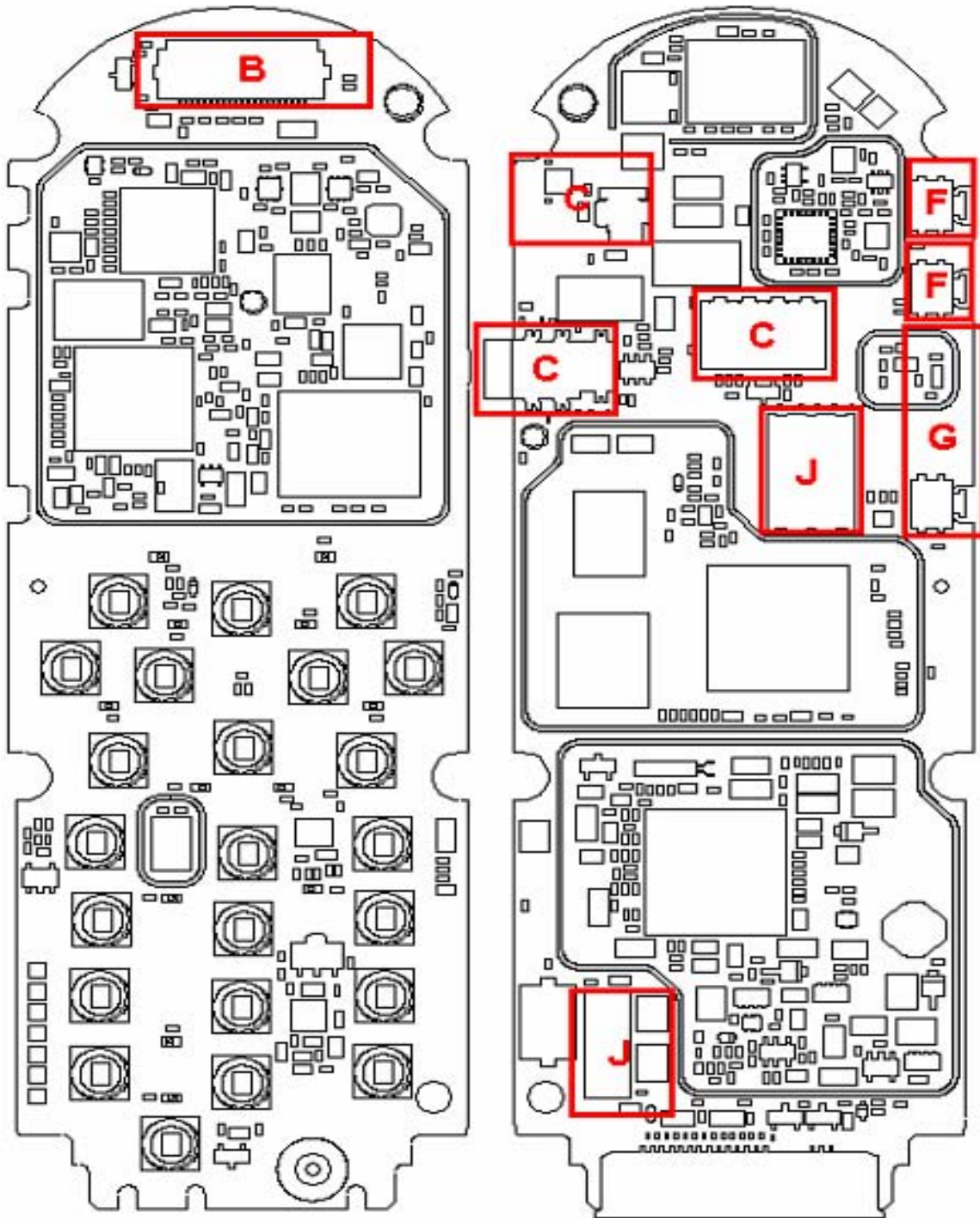
Vacuum Pick

- Pen Vac or similar

9.3 LARGE COMPONENT LOCATIONS - i275



9.4 HEAT SHIELDS RECOMMENDATION



NOTE:

Heat Shield “J” is new, heat shield “C” may be used if “J” is not available.

NOTE:

- **Bottom Heat Is Necessary To Rework i275 Boards.**
- **Mylar must be removed before any rework and it cannot be re-used.**
- **Use Lead-free Temperature Profile.**
- **Moisture Indicators (White dots) must be removed before Rework or Baking, and must be placed back on before assembling or re-assembling the unit.**
- **Audio Jack Cover must be removed, if present, prior to Rework or Baking.**

9.8 LARGE COMPONENTS REWORK PROCEDURE

9.8.1 - Removal Procedure

1. Set proper temperatures.
2. With bottom heater ON, place the assembly on top of it to start pre-heating the PCB.
3. Place adequate Nozzle in the hand-piece of the Hot Air Machine.
4. Set desired air pressure.
5. Get the new component ready by fluxing it as per specifications.
6. Protect any heat-sensitive component by placing appropriate Heat Shield over (If necessary)
7. Lower the nozzle and evenly apply heat until reflow of all solder joints is observed.
8. Immediately remove component before solder joints re-solidifies.
9. Release faulty component onto a heat resistant surface.
10. Check for component disturbance before proceed and fix it if necessary.

9.8.2 - Land Preparation Procedure

11. Swing out the top heater and maintain the board over the bottom heater.
12. Pre-fill and re-level the lands by fluxing the targeted area, re-flowing wire solder with a soldering iron over each land uniformly. The quantity of solder applied is critical to achieving acceptable joints.
13. Clean lands of flux residue.

9.8.3 - Installation Procedure

14. Pick the new part and place it over the lands as per overlay or Pedro.
15. Swing in microscope to aid on component alignment.
16. Align part (Tack if necessary) and swing microscope out.

- 17. Carefully cover component with appropriate Heat Shield to protect it from degradation.
- 18. Lower nozzle over the component/Heat Shield and start the heating cycle.
- 19. Observe until re-flow is completed.
- 20. Rise nozzle and stop heat cycle.

Shield SH100 - See Section 9.5 - Shields Rework/Repair Procedure

- 22. Cool off the PC board using bench fan.
- 23. Inspect solder joints and adjacent components under Microscope.





NOTE:

NO FINAL FLUX CLEAN UP IS ALLOWED to avoid flux spreading over/inside gold contacts/mechanism.





No touch ups are allowed (Fill lands with a good amount of solder to avoid unsolder leads).

Degradation of component material will affect fit and/or function and may cause future failures.





J500 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-P32
	OK Industries 20 l/min Pace 8/9		"C" over J500 during Installation Procedure.


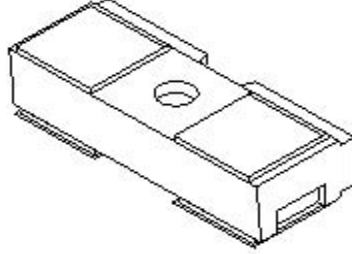



J103 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-P32
	OK Industries 20 l/min Pace 8/9		“C” over J103 during Removal and Installation Procedures.





J400 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-P32
	OK Industries 20 l/min Pace 8/9		“J” over J400 during Installation Procedure.


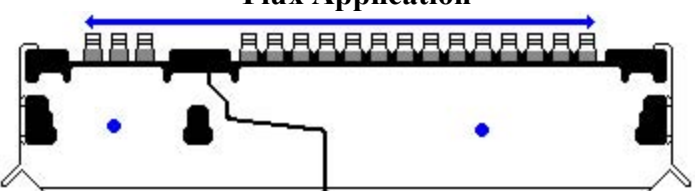



M100 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		
	OK Industries 20 l/min Pace 8/9		
	N-P32		
	“J” over M100 during Installation Procedure.		


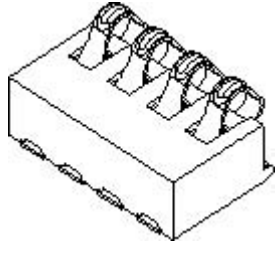



J401 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-Q1420
	OK Industries 20 l/min Pace 8/9		“B” over J401 during Installation Procedure.





J6 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C	<p style="text-align: center;">Flux Application</p>  <ul style="list-style-type: none"> • Do not overfill ground lands to avoid solder intrusion. • Remove solder from holes for easier placement, melt solder wire on TH leads during reflow.
	OK Industries 20 l/min Pace 8/9	
	N-Q1420	
	“J” over M100 will prevent degradation.	





P101 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C	
	OK Industries 20 l/min Pace 8/9	
	N-P32	
	“C” over P101 during Installation Procedure. “J” over J400 will prevent degradation.	





S5- See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-Q07
	OK Industries 20 l/min Pace 8/9		“J” over J400. “F” over S5 during Installation Procedure.


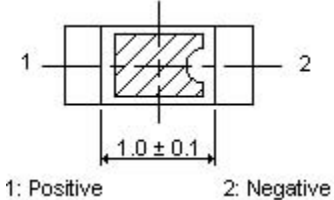



S403 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-Q07
	OK Industries 20 l/min Pace 8/9		“F” over S404. “F” over S405 during Installation Procedure.

S404 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C		N-Q07
	OK Industries 20 l/min Pace 8/9		“F” over S405. “F” over S404 during Installation Procedure.

D402 through D411 - See Section 9.8 - Mechanical Parts Rework Procedure

	Top 330°C - Bottom 100°C	<p style="text-align: center;">Orientation</p> 	
	OK Industries 15 l/min Pace 6/7		
	N-Q07		
	“A” over LED during Installation Procedure.		

This page intentionally left blank

APPENDIX A

ORDERING REPLACEMENT PARTS AND KITS

Parts should be replaced with identical replacement parts. Replacement parts and kits for can be ordered directly from the Motorola Accessories and Aftermarket Division (AAD) at 1-800-422-4210 and listen to the prompts; or FAX 1-800-622-6210.

Customer Service

For warranty and customer service assistance, call:

1-800-453-0920	US/Canada
1-954-723-3000	FAX
1-954-723-4910	International (outside US/Canada)

Replacement Parts

When ordering replacement and accessory parts, the complete part number should be included. If the correct part number cannot be located, call Motorola Parts Identification at 1-800-422-4210.

Domestic Orders

Send written orders for replacement parts, test equipment, or manuals to:

Motorola, Inc.
Accessories and Aftermarket Division
Attn: Order Processing
1313 E. Algonquin Road
Schaumburg, IL 60196

Call, fax, or telex orders to:

1-800-422-4210	
1-847-538-8198	FAX
280127	TELEX

International Orders

For international orders:

Motorola, Inc.
Accessories and Aftermarket Division
Attn: International Order Processing
1313 E. Algonquin Road
Schaumburg, IL 60196

Call, fax, or telex orders to:

1-847-538-8023
 1-847-576-3023 FAX
 403305 TELEX

Replacement Kits

When ordering replacement kits, the complete kit number should be included. If the correct number cannot be located, call Motorola Parts Identification at 1-800-422-4210. Refer to the exploded view in Chapter 7.

Table A-1. i275 Replacement Kits

Description	Kit Number
Batteries:	
High Performance Battery	SNN5705C
Extra Capacity Battery	SNN5706B
Maximum Capacity Battery	NNTN4655A
Battery Doors:	
High Performance/Extra Capacity Door	NNTN5601A
Maximum Capacity Door	NNTN5602A
Desktop Chargers:	
Multi Unit Charger	NNTN5209A
Charger Insert	NNTN4995A
Desktop Charger Kit	NTN2103A
Battery Only Chargers:	
Battery Only Charger	NNTN5225A
Rapid Travel Chargers:	
Wall Mount Charger (USA) (Black)	NNTN4963A
Wall Mount Charger (USA) (Two-Tone) (Aftermarket)	NNTN4680A
Wall Mount Charger (Brazil) (Black)	NNTN4842A
Wall Mount Charger (Korea) (Black)	NNTN4843A
Wall Mount Charger (Israel) (Black)	NNTN4958A
Wall Mount Charger (China) (Black)	NNTN4959A
Wall Mount Charger (Argentina) (Black)	NNTN4844A
Mid Rate Travel Chargers:	
Mid-Rate Economy Charger	NNTN4841A
Mid-Rate Charger (Argentina)	NNTN4947A
Mid-Rate Charger (Brazil)	NNTN4948A
Mid-Rate Charger (China)	NNTN4949A
Mid-Rate Charger (Israel)	NNTN4950A

Please Provide Replacement Kit Numbers

Table A-1. i275 Replacement Kits (Continued)

Description	Kit Number
Vehicle Power Adapters:	
Vehicle Charger (Black)	NNTN5165A
Vehicle Charger (Two-Tone)	NNTN4679A
Wearable Solutions:	
Holster	NNTN4755A
Carry Case	NNTN5001A
Car Products:	
Portable Handsfree Car Kit	NNTN4744A
Install Car Kit Base	NNTN4846A
Hard Install Car Kit Cradle	NNTN4998A
Install Dash Mount Holder	NNTN4752A
Data Products:	
USB Cable (No Charging)	NKN5559A
USB Cable (Charging)	NNTN5405A
RS232 Data Cable (No Charging)	NKN6560A
RS232 Data Cable (Charging)	NNTN5406A
Install Car Kit Data Port Cable	NNTN5127A
Audio:	
Light Duty Remote Speaker Mic	NSN6066A
Surveillance Ear Piece	TBD
PTT headset (over the ear)	NNTN5004A
PTT headset (over the head)	NNTN5005A
PTT headset (ear bud) (Black)	NNTN5006A
PTT headset (ear bud) (Chrome)	NNTN5330A
Camera:	
Digital Camera Assembly	NNTN5407A
Digital Camera Case	NNTN5408A
Digital Camera Retail Kit	NTN2072A
Digital Camera Software Installation CD	NVN5312A
Klaus Power Plug Adapters:	
Euro Plug	SYN7456A
UK Plug	SYN7455A
Aus/NZ Plug	SYN8127A
Korean Plug	SYN7460A
Escutcheon Labels:	
Motorola	NNTN5399A

Table A-1. i275 Replacement Kits (Continued)

Description	Kit Number
Nextel	NNTN5400A
Southern Linc	NNTN5402A
Telus	NNTN5403A

Recommended Test Equipment and Tools

The following table lists the standard test equipment recommended for troubleshooting i275 units at the field level of service.

Table A-2. Recommended Test Equipment and Tools

Description	Part Number
Antenna Removal Tool	8185377F01
Battery Eliminator	NNTN4807A
Black Stick	SLN7223A
Cable, Audio Jack Test	NNTN5171A
Cable, SMA to N-Type RF	Contact Motorola
Communications System Analyzer	Motorola R-2660
Data Cable, RS-232 (Serial Port)	NKN6560A
Data Cable, USB	NKN6559A
Digital Volt-Ohm Meter	Keithly 2001 or eq.
Pen, Gold Contact Cleaning	6685696C01
Pliers, Needlenose	6680384A33 (To adjust test equipment)
Power Supply, 0-15VDC, 0-3A	S1348D
Radio Service Software	R01.16.06
Screwdriver, mini flat-tipped, 1/8	6680343A16 (To adjust test equipment?)
SIM Card, Reference	NTN9208
Torx Bit, T-6	6680387A70
Torx Driver, calibrated	RSX4043
Wrist Strap, Static ground	NTN9812