



**MOTOROLA**

# Level 1 and 2 Service Manual

## V180

### Digital Wireless Telephone



GSM 850/900/1800/1900 MHz, GPRS



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## Introduction

Motorola® Inc. maintains a worldwide organization that is dedicated to provide responsive, full-service customer support. Motorola products are serviced by an international network of company-operated product-care centers as well as authorized independent service firms.

Available on a contract basis, Motorola Inc. offers comprehensive maintenance and installation programs that allow customers to meet requirements for reliable, continuous communications.

To learn more about the wide range of Motorola service programs, contact your local Motorola products representative or the nearest Customer Service Manager.

## Product Identification

Motorola products are identified by the model number on a label usually located under the battery. Use the entire model number when inquiring about the product. Numbers are also assigned to chassis and kits. Use these numbers when requesting information or ordering replacement parts.

## Product Names

Product names are listed on the front cover. Product names are subject to change without notice. Some product names, as well as some frequency bands, are available only in certain markets.

## Product Changes

When electrical, mechanical or production changes are incorporated into Motorola products, a revision letter is assigned to the chassis or kit affected, for example; -A, -B, or -C, and so on.

The chassis or kit number, complete with revision number, is imprinted during production. The revision letter is an integral part of the chassis or kit number and is also listed on schematic diagrams and printed-circuit board layouts.

## Regulatory Agency Compliance

This device complies with Part 15 of the FCC Rules. Operation is subject to the following conditions:

- This device may not cause any harmful interference
- This device must accept interference received, including interference that may cause undesired operation

This class B device also complies with all requirements of the Canadian Interference-Causing Equipment Regulations (ICES-003).

Cet appareil numérique de la classe B respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.

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## Computer Program Copyrights

The Motorola products described in this manual may include Motorola computer programs stored in semiconductor memories or other media that are copyrighted with all rights reserved worldwide to Motorola. Laws in the United States and other countries preserve for Motorola, Inc. certain exclusive rights to the copyrighted computer programs, including the exclusive right to copy, reproduce, modify, decompile, disassemble, and reverse-engineer the Motorola computer programs in any manner or form without Motorola's prior written consent. Furthermore, the purchase of Motorola products shall not be deemed to grant either directly or by implication, estoppel, or otherwise, any license or rights under the copyrights, patents, or patent applications of Motorola, except for a nonexclusive license to use the Motorola product and the Motorola computer programs with the Motorola product.

## About This Service Manual

Use of this manual assures proper installation, operation, and maintenance of Motorola products and equipment. It contains all service information required for the equipment described and is current as of the printing date. Refer questions about this manual to the nearest Customer Service Manager.

### Audience

This manual aids service personnel in testing and repairing V180 telephones. Service personnel should be familiar with electronic assembly, testing, and troubleshooting methods, and with the operation and use of associated test equipment.

### Scope

This manual provides basic information relating to V180 telephones, and also provides procedures and processes for repairing the phones at Level 1 and 2 service centers including:

- Unit swap out
- Repairing of mechanical faults
- Basic modular troubleshooting
- Testing and verification of unit functionality
- Initiate warranty claims and send faulty modules to Level 3 or 4 repair centers

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## Conventions

The following special characters and typefaces, are used in this manual to emphasize certain types of information.



*Note: Emphasizes additional information pertinent to the subject matter.*




*Caution: Emphasizes information about actions which may result in equipment damage.*



*Warning: Emphasizes information about actions which may result in personal injury.*



Keys to be pressed are represented graphically. For example, instead of “Press the Menu Key”, you will see “Press 

Information from a screen is shown in text as similar as possible to what displays on the screen. For example, **ALERTS** or `ALERTS`.

Information that you need to type is printed in **boldface type**.

## Warranty Service Policy

The product is sold with the standard 12-month warranty terms and conditions. Accidental damage, misuse, and extended warranties offered by retailers are not supported under warranty. Non-warranty repairs are available at agreed fixed repair prices.

### Out-of-Box Failure Policy

The standard out-of-box failure criteria applies. Return customer units that fail very early on after the date of sale to Manufacturing for root cause analysis, to guard against epidemic criteria. Manufacturing to bear the costs of early life failure.

### Product Support

Customer's original units will be repaired but not refurbished as standard. Appointed Motorola Service Hubs will perform warranty and non-warranty field service for level 2 (assemblies) and level 3 (limited PCB component). Motorola High Tech Centers will perform level-4 (full component) repairs.

### Customer Support

Customer support is available through dedicated Call Centers and in-country help desks. Product Service training is available through the local Motorola Support Center.

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## Parts Replacement

When ordering replacement parts or equipment, include the Motorola part number and description used in the service manual.

When the Motorola part number of a component is not known, use the product model number or other related major assembly along with a description of the related major assembly and of the component in question.

In the U.S.A., to contact Motorola, Inc. on your TTY, call: 800-793-7834.

### **Accessories and Aftermarket Division (AAD)**

Order replacement parts, test equipment, and manuals from AAD.

**U.S.A.**

Phone: 800-422-4210

FAX: 800-622-6210

**Outside U.S.A.**

Phone: 847-538-8023

FAX: 847-576-3023

For EMEA spare parts call + 49 461 803 1638.

For Asia spare parts call +65 648 62995.



## Specifications

General Function	Specification
Frequency Range GSM 850	824-848 MHz Tx 869-893 MHz Rx
Frequency Range GSM 900	880-915 MHz Tx (with EGSM) 925-960 MHz Rx
Frequency Range DCS 1800	1710-1785 MHz Tx 1805-1880 MHz Rx
Frequency Range PCS 1900	1850-1910 MHz Tx 1930-1990 MHz Rx
Channel Spacing	200 kHz
Channels	174 EGSM, 374 DCS, 374 PCS, 124 GSM 850 carriers with 8 channels per carrier
Modulation	GMSK at BT = 0.3
Transmitter Phase Accuracy	5 Degrees RMS, 20 Degrees peak
Duplex Spacing	45 MHz
Frequency Stability	± 0.10 ppm of the downlink frequency (Rx)
Operating Voltage	+3.2V dc to +5.5V dc (battery) +4.8V dc to +6.5V dc (external connector)
Transmit Current Drain	101-260 mA average talk current drain
Stand-by Current drain	5 mA (DRX2), 2 mA (DXR9) typical
Temperature Range	-10° C to +55° C (+15° F to +130° F)
Dimensions, with 820 mAh Li Ion battery	44.5 mm x 84.5 mm x 24.8 mm (1.75 inches x 3.32 inches x 0.97 inches)
Size (Volume)	80 cc (4.88 in <sup>3</sup> ), with battery
Weight	95 grams (3.35 oz), with battery
Battery Life, with standard 820 mAh Li-Ion Battery	Talk Time 150 to 350 minutes Standby time 145 to 225 hours All talk and standby times are approximate and depend on network configuration, signal strength, and features selected. Standby times are quoted as a range from DRX=2 to DRX=9. Talk times are quoted as a range from DTX off to DTX on.
Battery Charge Time	4 hours to 90% of 700 mAh capacity
Alert volume	Max 95 dB @5cm, 0.5 Watts input

Transmitter Function	Specification
RF Power Output	32 dBm nominal GSM 900, 29 dBm nominal GSM 1800
Output Impedance	50 ohms nominal
Spurious Emissions	-36 dBm from 0.1 to 1 GHz, -30 dBm from 1 to 4 GHz

Receiver Function	Specification
Receive Sensitivity	Better than -103 dBm
RX Bit Error Rate (100k bits) Type II	< 2%

Speech Coding Function	Specification
Speech Coding Type	Regular pulse excitation/linear predictive coding with long term prediction (RPE LPC with LTP)
Bit Rate	13.0 kbps
Frame Duration	20 ms
Block Length	260 bits

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Speech Coding Function	Specification
Classes	Class 1 bits = 182 bits; Class 2 bits = 78 bits
Bit Rate with FEC Encoding	22.8 kbps

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## Product Overview

Motorola V180 telephones are small and lightweight global system for mobile communications (GSM) general packet radio service (GPRS) wireless application protocol (WAP)-enabled mobile phones. The V180 phones incorporate a new user interface (UI) for easier operation, allows multimedia message service (MMS) messaging, and includes personal information manager (PIM) functionality.

The V180 is a quad-band phone that allows roaming within the GSM 850/900/1800/1900 MHz bands.

V180 telephones support GPRS and SMS in addition to traditional circuit switched transport technologies.

V180 telephones have a clam form factor. They feature an externally viewable 96 x 32 pixel inverse video display for caller identification and date/time, an internal 128 x 128 pixel 65K CSFTN/TFT display, and the speaker located in the flip. The bottom part of the clam (front housing) contains the keypad, transceiver printed circuit board (PCB), microphone, flex connection, external accessory connector, smart button, volume buttons, and voice button. The standard 820 mAh Lithium Ion (Li Ion) battery fits behind a removable back cover.

The phone accepts both 3V and 1.8V mini subscriber identity module (SIM) cards which fit into the SIM holder underneath the battery. The antenna is a fixed stub type antenna. Inexpensive direct connection to a computer or handheld device via RS232 or USB for data and fax calls, and for synchronizing phonebook entries with TrueSync® software, can be accomplished by using the optional data cable and soft modem.

## Features

V180 telephones use advanced, self-contained, sealed, custom integrated circuits to perform the complex functions required for GSM GPRS communication. Aside from the space and weight advantage, microcircuits enhance basic reliability, simplify maintenance, and provide a wide variety of operational functions.

The V180 has removeable bezels that allow the user to change the look of their phone.

Features available in this family of telephones include:

- Preloaded & Downloadable Games & Applications (J2ME)
- 65K Thin Film Transistor (TFT) Active Color Display
- Photo messaging (MMS)
- Instant Messaging with presence (WV)
- MP3 & Polyphonic Ringtones
- MotoMixer remixable ring tones
- MPEG4 Video Playback
- Integrated speakerphone
- Picture caller ID
- Downloadable Themes, Wallpaper, Screensavers, Ringtones
- Personalizable lens
- GSM 850/900/1800/1900 MHz GPRS (2U/4D)
- 22 KHz polyphonic speaker w/ MP3, MIDI
- External CLI Display
- 1.8MB User Memory

Other technical features include:

- WAP 2.0/MIB 2.2
- MMS
- EMS 5.0
- IM Wireless Village
- 22 KHz polyphonic speaker
- J2ME™ MIDP 2.0
- Mini USB connector
- GPRS Class 10

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## Speaker Dependant Voice Activation and Voice Note Recording

Voice tags can be used for voice dialing up to 20 phone numbers in the phone book and for creating up to 5 voice shortcuts for menu items. The phone must be “trained” by the voice tag being read into the phone’s memory twice before it is recognized.

You can add voice tags to the phone’s memory using the usual name addition methods (i.e., via the phone book menu structure or with the shortcut editor).



*You cannot place or receive calls while adding voice tags to the phone’s memory.*



*Because the GSM standard does not provide the option to store voice tags onto the SIM card, voice tags are added to the phone’s memory.*

V180 telephones also include a voice recorder that allows up to 2 minutes of personal messages to be recorded. This feature has a complete set of record, playback, and management tools that make it easy to store and maintain a list of personal memos.

## SIM Application Toolkit™ - Class 2

SIM Application Toolkit is a value-added service delivery mechanism that allows GSM operators to customize the services they offer their customers, from the occasional user who requests sports news and traffic alerts, to a high call time business user who receives stock alerts and checks flight times. Operators can now create their own value-added services menu quickly and easily in the phone. The customized menu will appear as the first menu and may be updated over-the-air with new services when customers request them.

## Simplified Text Entry

There are three different ways to enter text using the phone keypad:

- iTAP™ predictive text entry. Press a key to generate a character and a dynamic dictionary uses this to build and display a set of word or name options. The iTAP™ feature may not be available on the phone in all languages.
- Tap. Press a key to generate a character.
- Numeric. The keypad produces numeric characters only. For some text areas this is the only method available; for example, phone numbers.

## Caller Line Identification

Upon receipt of a call, the calling party's phone number is compared to the phone book. If the number matches a phone book entry, that name will be displayed. If there is no phone book entry, the incoming phone number will be displayed. In the event that no caller identification information is available, the Incoming Call message is displayed.



*User must subscribe to a caller line identification service through their service provider.*

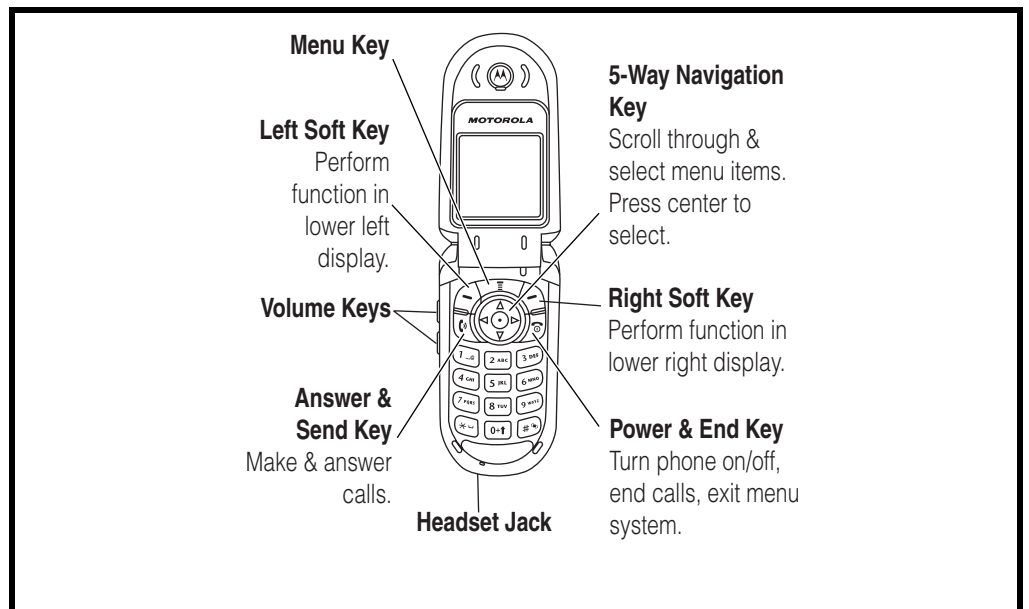
## Other Features

Detailed descriptions of these and other V180 features can be found in the appropriate user's guide listed in the "Related Publications" section toward the end of this manual.

## General Operation

### Controls, Indicators, and Input / Output (I/O) Connections


The V180 telephone's controls are located on the sides of the device and on the keypad. Indicators, in the form of icons, are displayed on the LCD (see Figure 2). V180 phones have an audible alert transducer on the top and I/O connectors, consisting of a headset jack and an accessory port, located on the top and bottom of the phone. See Figure 1.



0319350

**Figure 1. Controls, indicators, and I/O**

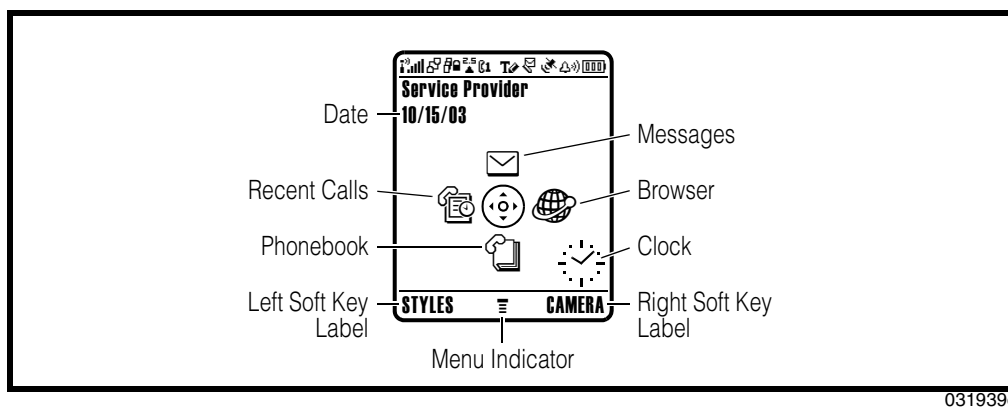
“Soft keys” refer to non-labeled keys that correspond to text options displayed on the screen. The left and right soft keys perform the function shown in the corners of the display. The right key will usually select an option whereas the left key will usually exit a function or return to a previous screen.

The menu key opens the initial menu structure, or allows access to a submenu whenever  appears on the display.

### Color Display

The V180 wireless phone features a 65k color CSTN Thin Film Transistor (TFT) 128 x 128 pixel display. The flip contains a 96x32 inverse video CLI display.

Display animation makes the phone's menus move smoothly as the user scrolls up and down. Turn animation off to conserve the battery.



**Figure 2. Icon Indicators**



*Whether a phone displays all indicators depends on the programming and services to which the user subscribes.*

Figure 2 shows some common icons displayed on the LCD.

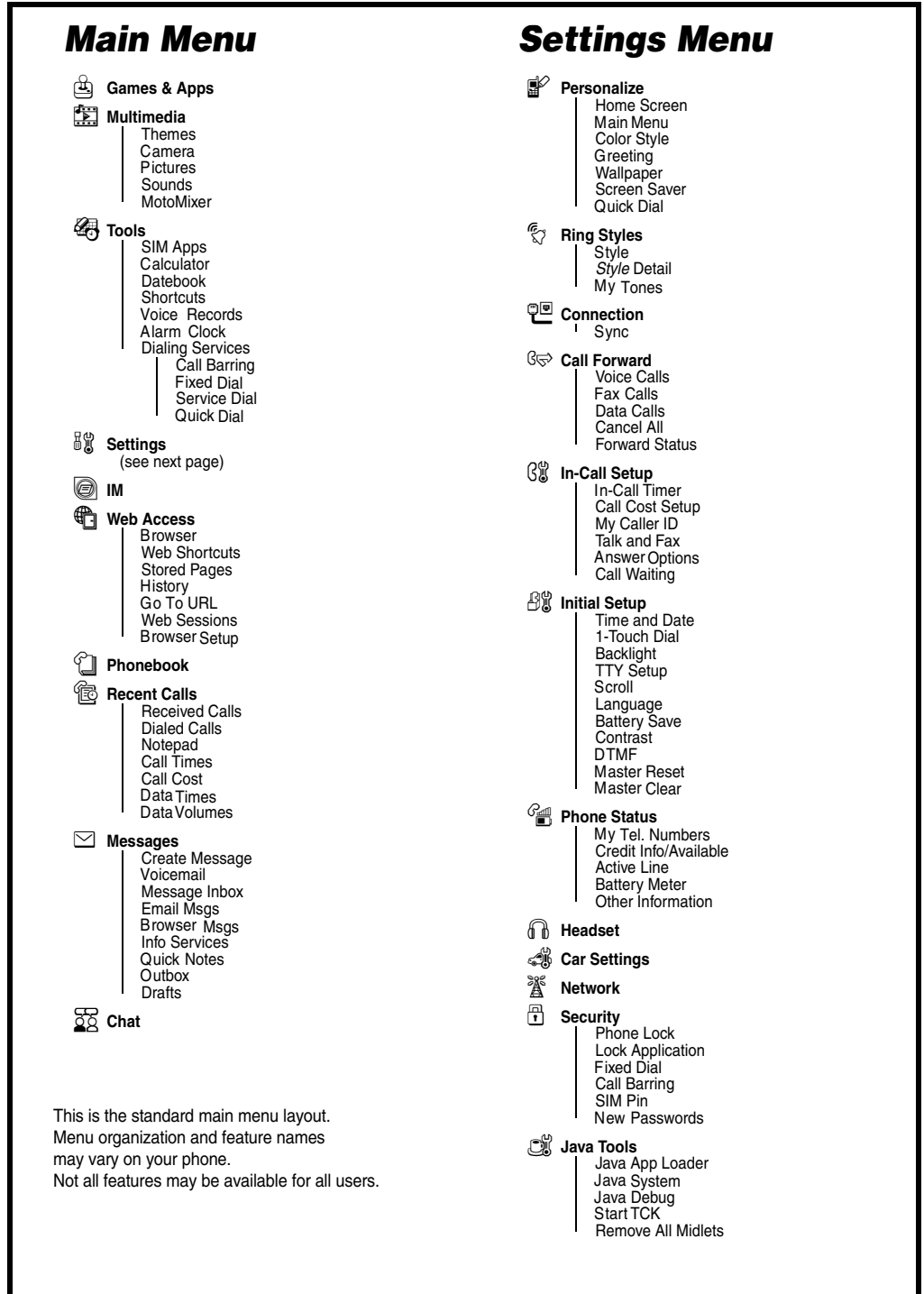
- **Signal Strength Indicator.** Shows the strength of the phone's connection with the network. Calls cannot be sent or received when the "no signal" indicator is displayed.
- **In Use Indicator.** Appears when a call is in progress.
- **Roam Indicator.**<sup>5</sup> Appears when the phone uses another network system outside the user's home network. When leaving the home network area, the phone roams, or seeks another network.
- **Message Waiting Indicator.**<sup>5</sup> Appears when the phone receives a text message. This is a network-dependent feature.
- **Voice Message Waiting Indicator.**<sup>1</sup> Appears when a voicemail message is received. This is a network-dependent feature.
- **Battery Level Indicator.** Shows the amount of charge left in the battery. The more segments visible, the greater the charge. Recharge the battery as soon as possible when the Low Battery warning message appears.
- **Clock.** Shows the current date and time.
- **Menu Indicator.** Indicates the user can press the menu soft key to open a menu.
- **Alert Setting Indicator.** Shows the current selected alert. The default alert setting is a ringer.

1. Network, subscription and SIM card or service provider dependent feature. Not available in all areas.



# User Interface Menu Structure

Figure 3 shows the telephone menu structure.



0319540

Figure 3. Menu Structure

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## Alert Settings

V180 telephones include up to 32 preset alert tones and vibrations that can be applied to all alert events at the same time.



*Pressing either volume key will mute the alert.*

## Battery Function

### Battery Gauge

The telephone displays a battery level indicator icon in the idle screen to indicate the battery charge level. The gauge shows four levels: 100%, 66%, 33%, and Low Battery.

### Battery Removal

Removing the battery causes the device to immediately shut down and any pending work (for example, partially entered phone book entries or outgoing messages) is lost.



*To ensure proper memory retention, turn OFF the phone before removing the battery. Immediately replace the old battery with a fresh battery.*



*If the battery is removed while receiving a message, the message will be lost.*

## Operation

For detailed operating instructions, refer to the appropriate User's Guide listed in the Related Publications section toward the end of this manual.

## Tools and Test Equipment

The following table lists tools and test equipment recommended for disassembly and reassembly of V180 telephones. Use either the listed items or equivalents.

**Table 1. General Test Equipment and Tools**

Motorola Part Number <sup>1</sup>	Description	Application
RSX4043-A	Torque Driver	Used to remove and replace screws
--	#0 Cross Point Screwdriver	Used to remove cross point screws in the flip assembly
—	Torque Driver Bit T-6 Plus, Apex 440-6IP Torx Plus or equivalent	Used with torque driver
See Table 7	Rapid Charger	Used to charge battery and to power device
0180386A82	Antistatic Mat Kit (includes 66-80387A95 antistatic mat, 66-80334B36 ground cord, and 42-80385A59 wrist band)	Provides protection from damage to device caused by electrostatic discharge (ESD)
6680388B67	Disassembly tool, plastic with flat and pointed ends (manual opening tool)	Used during assembly/disassembly of device
6680388B01	Tweezers, plastic	Used during assembly/disassembly
—	Digital Multimeter, HP34401A <sup>2</sup>	Used to measure battery voltage
8102430Z04	GSM / DCS Test SIM	Used to enable manual test mode

1. To order in North America, contact Motorola Aftermarket and Accessories Division (AAD) at (800) 422-4210 or FAX (800) 622-6210; Internationally, AAD can be reached by calling (847) 538-8023 or faxing (847) 576-3023.

2. Not available from Motorola. To order, contact Hewlett Packard at (800) 452-4844.

## Disassembly

The procedures in this section provide instructions for the disassembly of V180 telephones. Tools and equipment used for the phone are listed in Table 1, preceding.



*Many of the integrated devices used in this equipment are vulnerable to damage from electrostatic discharge (ESD). Ensure adequate static protection is in place when handling, shipping, and servicing the internal components of this equipment.*



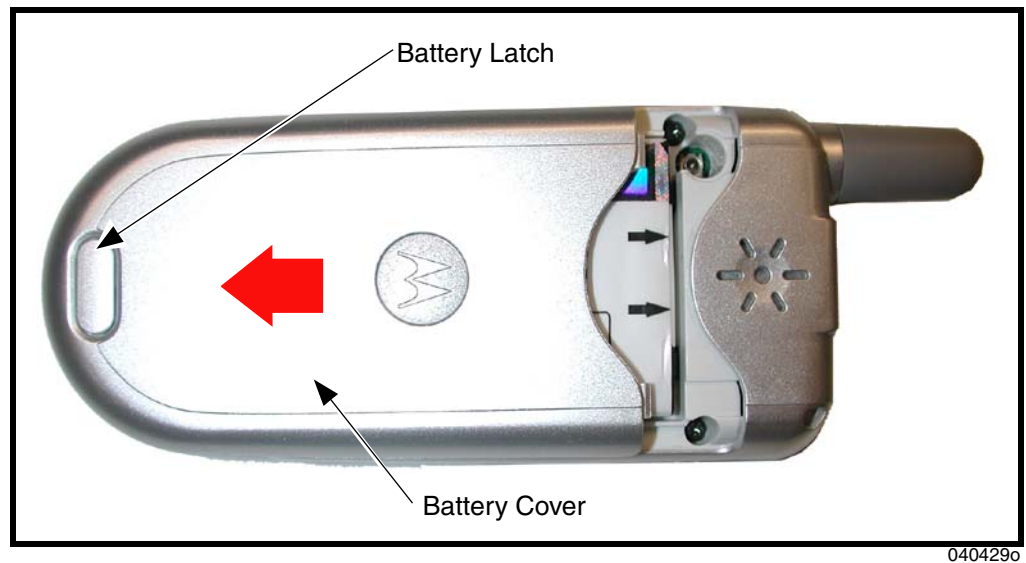
*Avoid stressing the plastic in any way to avoid damage to either the plastic or internal components.*

## Removing and Replacing the Battery Cover and Battery



*All batteries can cause property damage and / or bodily injury such as burns if a conductive material such as jewelry, keys, or beaded chains touch exposed terminals. The conductive material may complete an electrical circuit (short circuit) and become quite hot. Exercise care in handling any charged battery, particularly when placing it inside a pocket, purse, or other container with metal objects.*

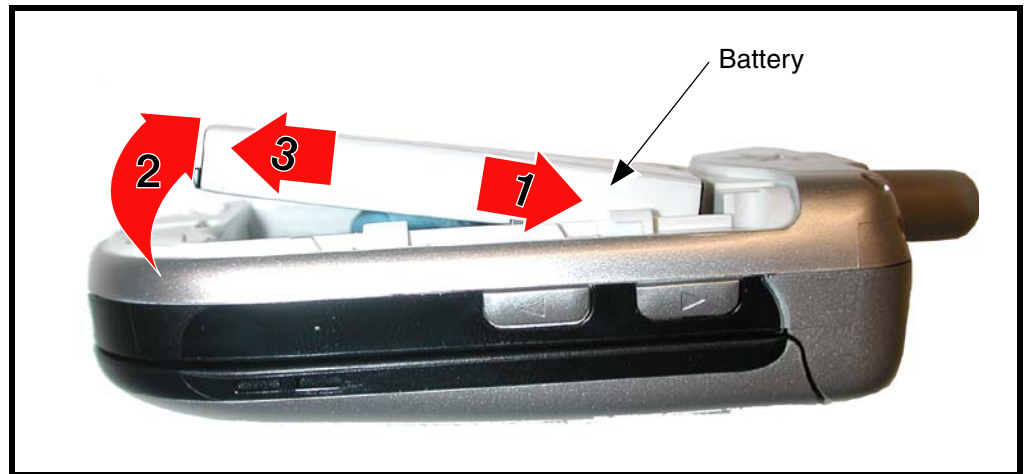
1. Ensure the phone is turned off.
2. Press in and hold the battery door latch as shown in Figure 1.



**Figure 1. Removing the battery door**

3. Slide the battery cover and lift it completely off the phone.
4. Slide the battery toward the antenna.

5. Lift the end of the battery and remove it completely. See Figure 2.



031828o

**Figure 2. Removing the battery**



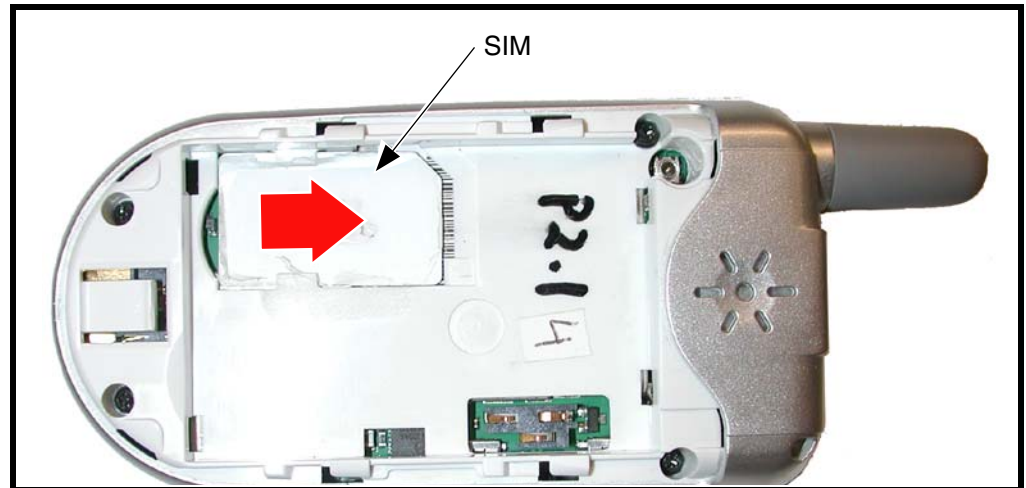
*There is a danger of explosion if the Lithium Ion battery is replaced incorrectly. Replace only with the same type of battery or equivalent as recommended by the battery manufacturer. Dispose of used batteries according to the manufacturer's instructions.*

6. To replace, Align the battery with the battery compartment so the contacts on the battery match the battery contacts in the phone.
7. Insert the battery, printed arrow first, into the battery compartment and push down.
8. Insert the ridge at the bottom of the battery housing into the base of the phone, then push the cover down and snap it into place.

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## Removing and Replacing the Subscriber Identity Module (SIM)

1. Remove the battery door and battery as described in the procedures.



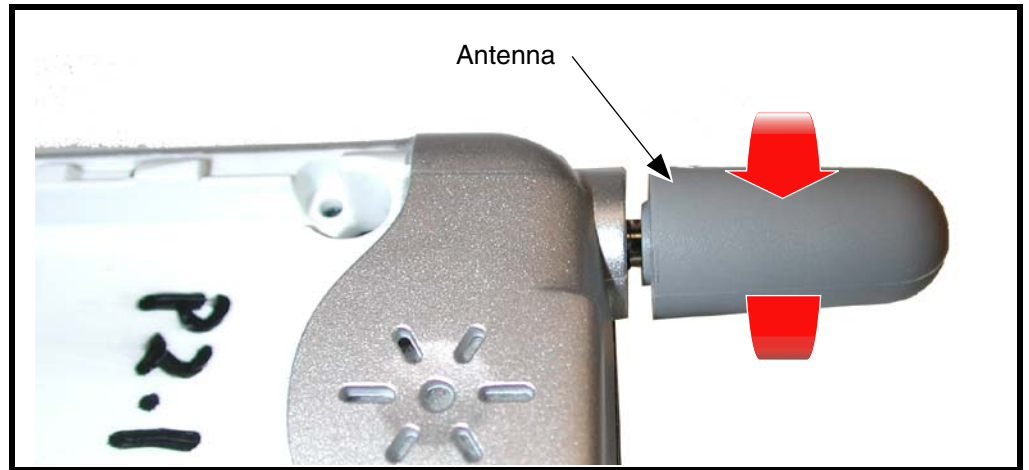
040431o

**Figure 3. Removing the SIM**

2. Slide the SIM out of its holder as shown in Figure 3.
3. Carefully lift the SIM out of the phone.
4. To replace, slide the SIM into the holder, ensuring the keyed corner of the SIM aligns with the notch molded into the holder.
5. Replace the battery and battery door as described in the procedures.

## Removing and Replacing the Antenna

1. Remove the battery door and battery as described in the procedures.
2. To remove the antenna, by hand, rotate the antenna counterclockwise until loose. See Figure 4.



0318300

**Figure 4. Removing the Antenna**

3. When the antenna threads are completely disengaged, pull the antenna straight out of the phone to remove.



*Ensure antenna threads are properly engaged before tightening to prevent damage to the antenna or housing.*

4. To replace, insert the threaded end of the antenna carefully into the housing and, after ensuring the threads are properly engaged, rotate clockwise. Tighten firmly by hand.
5. Replace the SIM, battery and battery cover as described in the procedures.

## Removing and Replacing the Rear Housing



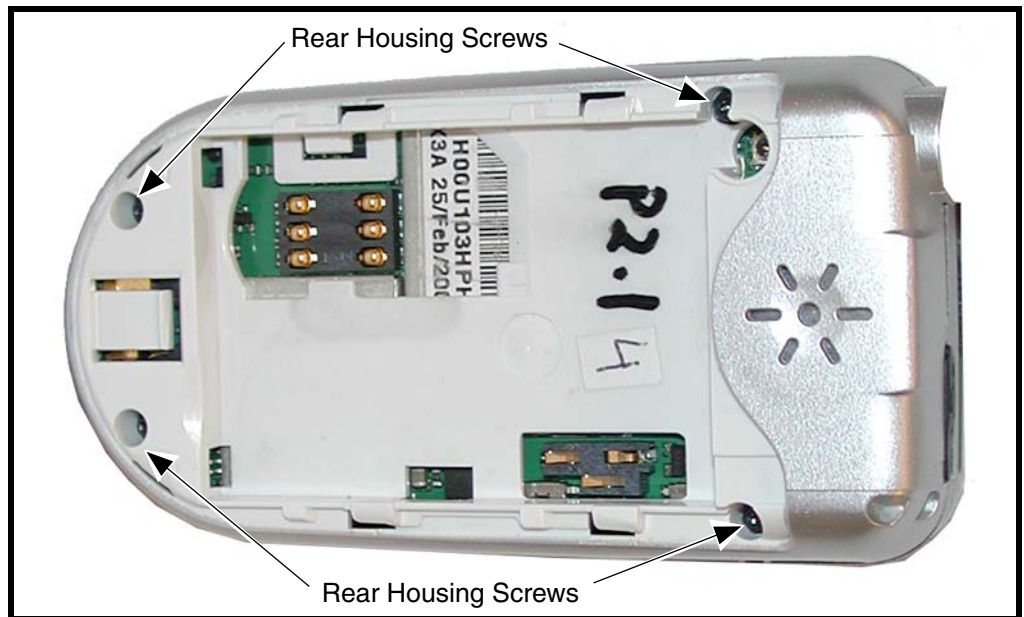
*This product contains static-sensitive devices. Use anti-static handling procedures to prevent electrostatic discharge (ESD) and component damage.*

1. Remove the battery cover, battery, SIM, and antenna as described in the procedures.



*In addition to 4 screws, the rear housing assembly is fastened with plastic latches. These are fragile and should be released with care.*

2. Use the metal tweezers to remove the two rubber screw covers near the antenna. Retain the screw covers for reassembly.
3. Using a Torx driver with a T-6 bit, remove the 4 screws at each corner of the rear housing. Retain the screws for reassembly. See Figure 5.



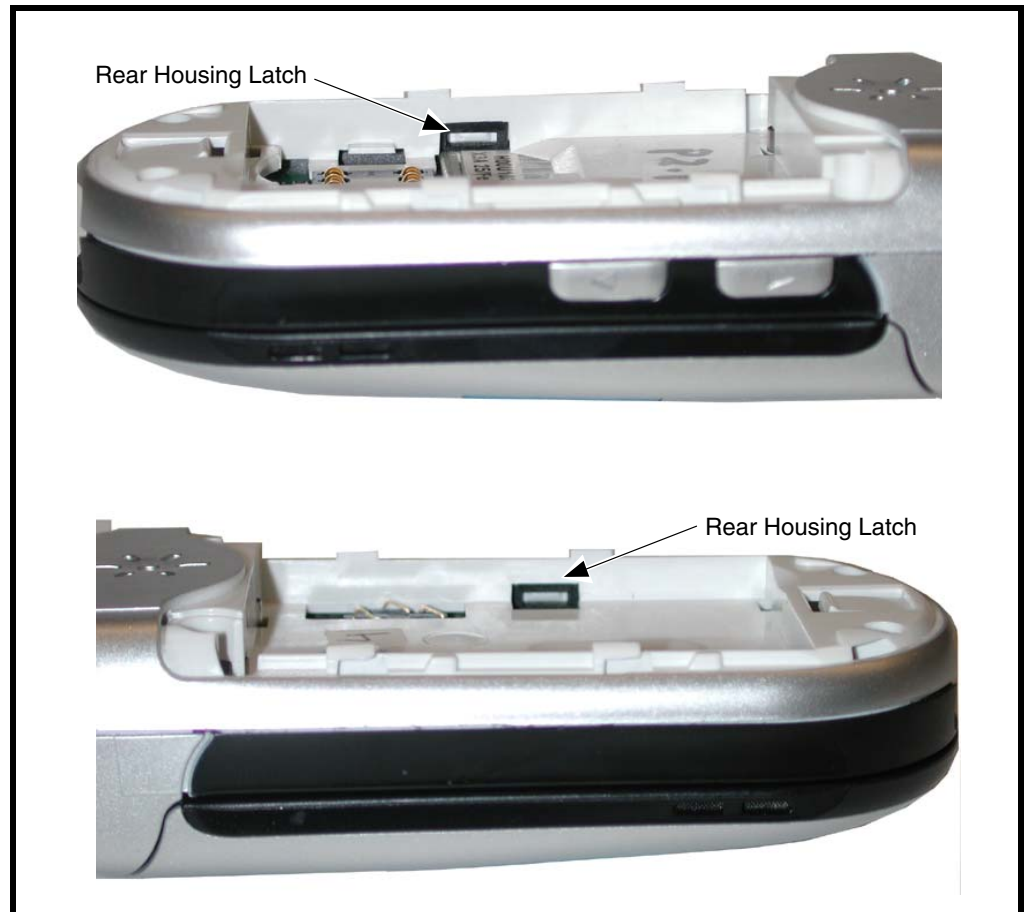
040208o

**Figure 5. Removing the rear housing screws**

4. Release the two housing latches on each side of the phone by inserting the pointed end of the plastic disassembly tool into the openings on the rear housing.



- Carefully lift the rear housing away from the front housing and flip assembly.



0402100

**Figure 6. Removing the rear housing**

- To replace, carefully align the rear housing to the front housing and the flip assembly, then press the rear chassis assembly down until the 2 housing catches engage with the corresponding openings on the rear chassis assembly. Press the housings together until the catches snap into place.
- Replace the 4 transceiver screws and tighten to a final torque setting of 1.5 inch pounds or. Do not over tighten.
- Replace the 2 rubber screw covers near the antenna.
- Replace the antenna, SIM, battery, and battery cover as described in the procedures.

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## Removing and Replacing the Transceiver Board Assembly



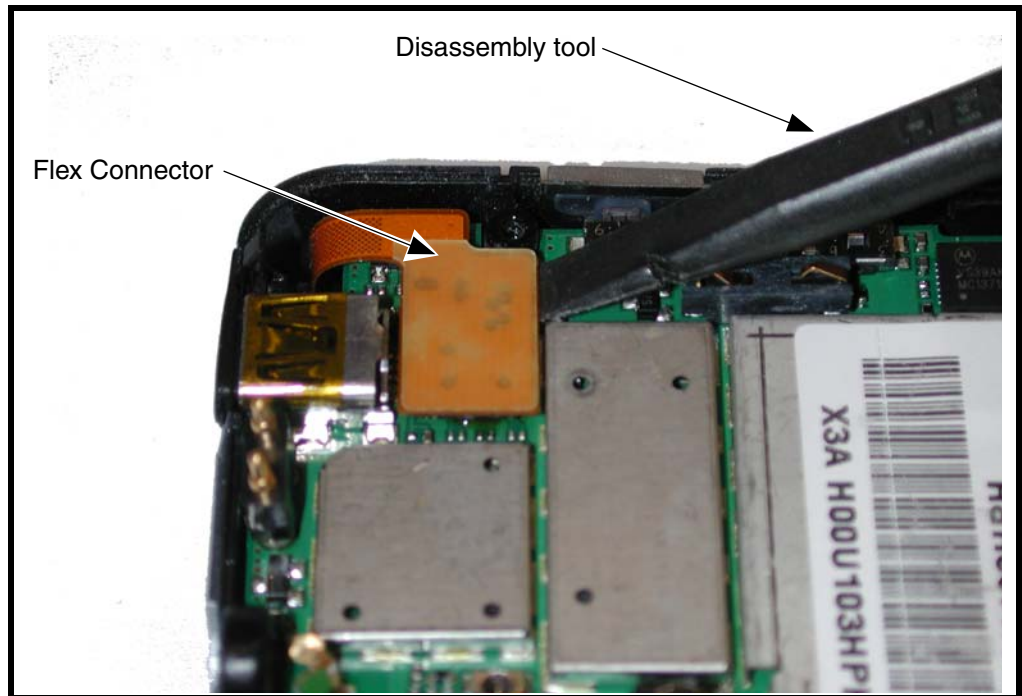
*This product contains static-sensitive devices. Use anti-static handling procedures to prevent electrostatic discharge (ESD) and component damage.*

1. Remove the battery cover, battery, SIM, antenna, rear housing and battery tray as described in the procedures.



*The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.*

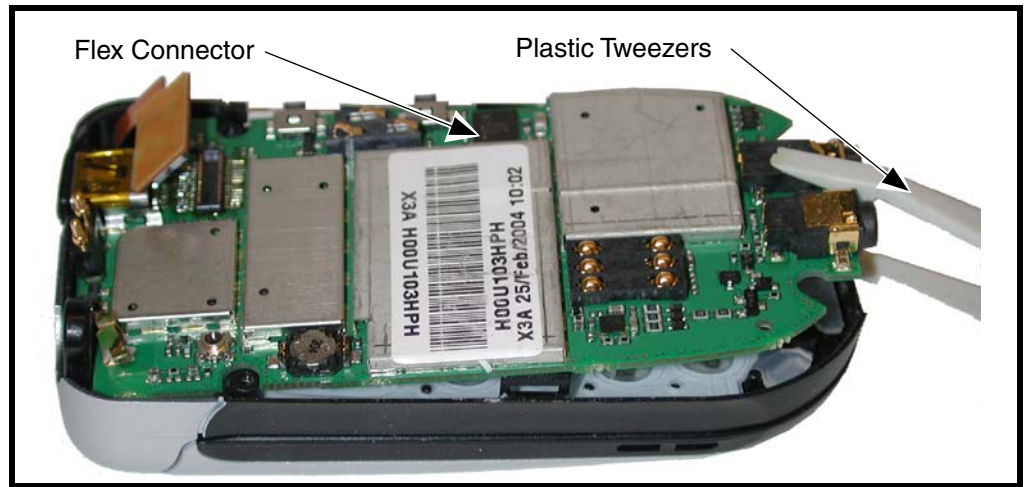
2. Carefully work the flat end of the disassembly tool under the flex connector and remove the connector from the transceiver board. See Figure 7.



0402430

**Figure 7. Disconnecting the flex from the transceiver board**

3. Lift the transceiver board assembly out of the front housing. See Figure 8.



**Figure 8. Removing the transceiver PC board assembly**

4. To replace, insert the transceiver board assembly into the front housing with the flex connector on top.

▶ *Be sure the volume / smart buttons and voice button are correctly positioned in relation to the corresponding switches on the transceiver board. Verify operation of the buttons after replacing the transceiver board and rear chassis assembly.*

5. Insert the flex connector squarely into its mating connector on the transceiver board and press firmly until it snaps into place.
6. Replace the rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

---

## Removing and Replacing the Keypad

1. Remove battery cover, battery, SIM, antenna, rear housing, and transceiver board assembly as described in the procedures.
2. Using the plastic tweezers, lift the top part of the keypad assembly, away from the transceiver board assembly (see Figure 9). The bottom part the keypad assembly may be secured by adhesive material. Remove the remainder of the keypad assembly from the transceiver board with caution.



0404370

**Figure 9. Removing the Keypad**

3. To replace, remove any protective covering to expose the keypad adhesive.
4. Carefully set the keypad assembly into the front housing assembly. Ensure the volume/smart key keypads will contact the switchdome assembly on the transceiver board when installed.
5. Insert the keypad into the front housing, ensuring the keys align properly with the openings in the front housing.
6. Replace the transceiver board assembly, display flex connector, rear housing assembly, antenna, SIM, battery, and battery cover as described in the procedures.

---

## Removing and Replacing the Microphone and Microphone Grommet



*This product contains static-sensitive devices. Use anti-static handling procedures to prevent electrostatic discharge (ESD) and component damage.*

1. Remove battery cover, battery, SIM, antenna, rear housing, and transceiver board assembly as described in the procedures.



040443o

**Figure 10. Removing the Microphone and Microphone Grommet**

2. As shown in Figure 10, use the plastic tweezers to lift the microphone assembly out of its socket in the front housing.



*Do not damage the microphone elastomer when removing or replacing the microphone.*

3. Slip the grommet from the microphone.
4. To replace, slip the microphone into the microphone grommet as shown in the figure, then insert the assembly into the socket on the front housing assembly. Ensure the microphone assembly is fully seated in the front housing assembly.

---

## Removing and Replacing the CLI Lens

1. Remove the battery cover, battery, SIM, antenna, and rear housing as described in the procedures.
2. Using the disassembly tool, gently pry up on the CLI lens to remove it from the flip assembly as shown in Figure 11. Be careful not to damage the lens.



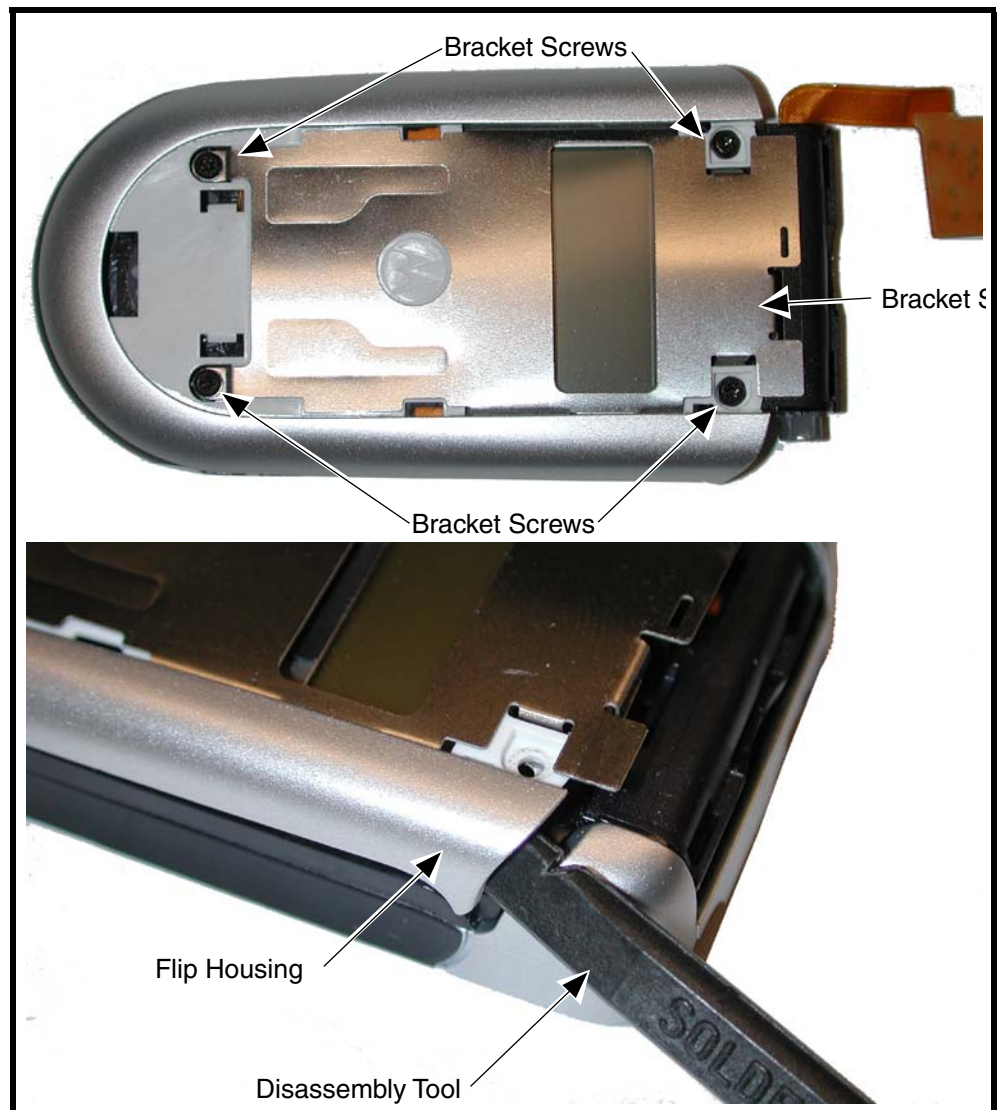
040248o

**Figure 11. Removing the CLI Lens**

3. To replace, align the CLI lens to the flip assembly.
4. Insert the top end of the CLI lens into the flip assembly.
5. Press the bottom end of the CLI lens into the rear housing. Be careful not to damage the CLI lens tabs.
6. Replace the rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

## Removing and Replacing the Flip Housing

1. Remove the battery cover and battery, SIM, antenna, rear housing, transceiver board assembly, keypad, microphone, CLI Lens as described in the procedures.
2. Use a T6 driver to remove the 4 bracket overshield screws from the flip assembly (see Figure 12). Set the screws aside for re-use.



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**Figure 12. Removing the Flip Housing**

3. Use the disassembly tool to unlatch the flip housing on each side.
4. When both sides of the flip housing are unlatched, lift the flip housing away from the flip assembly.
5. To replace, align the bracket to the flip assembly.
6. Slide the bracket onto the flip housing. Ensure the bracket holes align with the flip assembly screw bosses.

---

## Removing and Replacing the Display Module

1. Remove the battery cover and battery, SIM, antenna, rear housing, transceiver board assembly, keypad, microphone, CLI Lens, and flip housing as described in the procedures.
2. Remove the rubber CLI boot from the flip assembly..



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**Figure 13. Removing the Flip Assembly**

3. Use the disassembly tool to remove the flip assembly from the front housing.





## Subscriber Identity Module (SIM) and Identification

### SIM Card

A SIM is required to access the existing local GSM network, or remote networks when traveling (if a roaming agreement has been made with the provider).

The SIM contains:

- All the data necessary to access GSM services.
- The ability to store user information such as phone numbers.
- All information required by the network provider to provide access to the network.

### Personality Transfer

A personality transfer is required when a phone is express exchanged or when the main board is replaced. Personality transfers reproduce the customer's original personalized details such as menu and stored memory such as phone books, or even just program a unit with basic user information such as language selection. V180 telephones use TrueSync® synchronization software to effect a personality transfer.

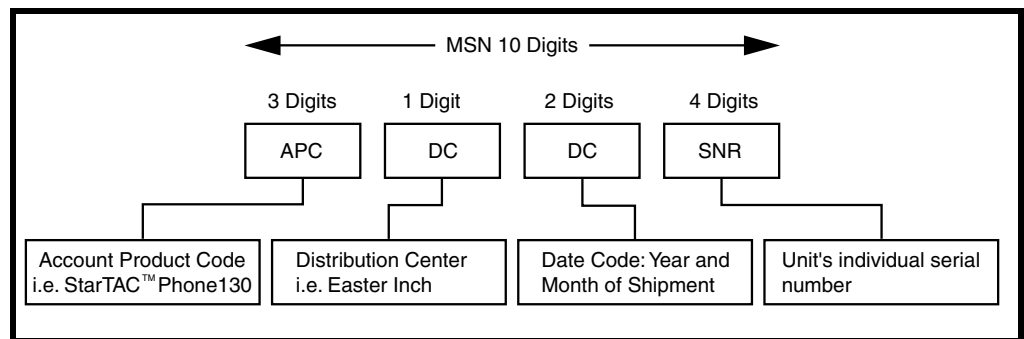
### Identification

Each Motorola GSM device is labeled with a variety of identifying numbers. The following information describes the current identifying labels.

#### Mechanical Serial Number (MSN)

The Mechanical Serial Number (MSN) is an individual unit identity number and remains with the unit throughout the life of the unit.

The MSN can be used to log and track a unit on Motorola's Service Center Database. The MSN is divided into 4 sections as shown in Figure 15.



000807a

Figure 15. MSN Label breakdown

## International Mobile Station Equipment Identity (IMEI)

The International Mobile station Equipment Identity (IMEI) number is an individual number unique to the PCB and is stored within the unit's memory.

The IMEI uniquely identifies an individual mobile station and thereby provides a means for controlling access to GSM networks based on mobile station types or individual units. The full IMEI structure is listed in Table 2.

**Table 2. IMEI Number Breakdown**

TAC	Serial Number	Check Digit
NNXXXX YY	ZZZZZZ	A

Where

**TAC** Type Allocation Code, formerly known as Type Approval Code

**NN** Reporting body identifier

**XXXX** Type Identifier

**YY** YY is set to 00 from 01/01/2003 until 31/03/2004

**ZZZZZZ** Individual unit serial number

**A** Phase 1 = 0.  
Phase 2 = check digit defined as a function of all other IMEI digits

Other label number configurations present are:

- **TRANSCEIVER NUMBER:** Identifies the product type. Normally the SWF number. (i.e. V100).
- **PACKAGE NUMBER:** Identifies the equipment type, mode, and language in which the product is shipped.

# Troubleshooting

## Manual Test Mode

Motorola V180 telephones are equipped with a manual test mode capability. This allows service personnel to verify functionality and perform fault isolation by entering keypad commands.

To enter the manual test command mode, a GSM/DCS test SIM must be used.

1. Press **Ⓞ** to turn the phone OFF.
2. Remove the battery as described in the procedures.
3. Remove the customer's SIM card from the phone as described in the procedures.
4. Insert the test SIM into the SIM slot.
5. Replace the battery as described in the procedures.
6. Press **Ⓞ** to turn the phone ON.

## Manual Test Mode Commands

**Table 3. Manual Test Commands**

Key Sequence	Test Function/Name	Remarks
<Menu>048263*	Enter manual test mode	
"End" Key	Exit manual test mode	
54*	Suspend	Required for all Test Mode Operations
0*0*0	Select tone 0	
0*0*1	Select tone 1	
0*0*2	Select tone 2	
0*0*3	Select tone 3	
0*0*4	Select tone 4	
0*0*5	Select tone 5	
0*0*6	Select tone 6	
0*0*7	Select tone 7	
0*0*8	Select tone 8	
0*0*9	Select tone 9	
0*1*X	Disable tone X	
5*0*0	Set audio level 0	
5*0*1	Set audio level 1	
5*0*2	Set audio level 2	
5*0*3	Set audio level 3	
5*0*4	Set audio level 4	
5*0*5	Set audio level 5	
5*0*6	Set audio level 6	
5*0*7	Set audio level 7	
5*0*8	Set audio level 8	
5*0*9	Set audio level 9	

**Table 3. Manual Test Commands (Continued)**

Key Sequence	Test Function/Name	Remarks
5*0*10	Set audio level 10	
5*0*11	Set audio level 11	
5*0*12	Set audio level 12	
5*0*13	Set audio level 13	
5*0*14	Set audio level 14	
5*0*15	Set audio level 15	
6*2*2*0*0	Set Audio Path. Int Mic, IntSpk, RX unmute, TX unmute	
6*4*6*0*0	Set Audio Path. Boom Mic, Boom Spk, RX unmute, TX unmute	
10*0*3	Set band GSM 900	
10*0*4	Set band DCS 1800	
10*0*5		
10*0*6	Set dual band GSM 900 / 1800	
10*1*0	Read band	3= GSM 4= DCS 5= PCS 6 =GSM/DCS
18*0	Initialize non-volatile memory (Master Reset)	
18*1	Initialize non-volatile memory (Master Clear)	
55*2*001	Test Display. All pixels ON	
55*2*000	Test Display. All pixels OFF	
55*2*002	Test Display. Checkerboard pattern A	
55*2*003	Test Display. Checkerboard pattern B	
55*2*004	Test Display. Border pixels ON	
*#06#	IMEI Check	No Test Mode Required
Phone Set up --> Phone Status --> Other Information	Flex Version / Technology / S-W Version / Readiness Status	No Test Mode Required

## Troubleshooting Chart

**Table 4. Level 1 and 2 Troubleshooting Chart**

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
1. Telephone will not turn on or stay on.	a) Battery either discharged or defective.	Measure battery voltage across a 50 ohm (>1 Watt) load. If the battery voltage is <3.25 Vdc, recharge the battery using the appropriate battery charger. If the battery will not recharge, replace the battery. If battery is not at fault, proceed to b.
	b) Battery connectors open or misaligned.	Visually inspect the battery connectors on both the battery and the telephone. Realign and, if necessary, either replace the battery or refer to a Level 3 Service Center for the battery connector replacement. If battery connectors are not at fault, proceed to c.
	c) Transceiver board assembly defective.	Remove the transceiver board assembly. Substitute a known good assembly and temporarily reassemble the unit. Press and hold the PWR button; if unit turns on and stays on, disconnect the dc power source and reassemble the telephone with the new transceiver board assembly. Verify that the fault has been cleared.
2. Telephone exhibits poor reception or erratic operation such as calls frequently dropping or weak or distorted audio.	a) Antenna assembly defective.	Check to make sure that the antenna pin is properly connected to the transceiver board assembly. If connected properly, substitute a known good antenna. If the fault is still present, proceed to b.
	b) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
3. Display is erratic, or provides partial or no display.	a) Transceiver board connections faulty.	Remove rear chassis assembly from unit, check general condition of flexible printed cable (flex). If the flex is good, check that the flex connector is fully pressed down. If not, check connector to transceiver board connections. If faulty connector, replace the transceiver board assembly. If connector is not at fault, proceed to b.
	b) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to c.
	c) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
4. Incoming call alert transducer audio distorted or volume is too low.	Faulty transceiver board assembly.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
5. Telephone transmit audio is weak. (usually indicated by called parties complaining of difficulty in hearing voice).	a) Microphone connections to the transceiver board assembly defective.	Gain access to the microphone as described in the procedures. Check connections. If connector is faulty proceed to c; if the connector is not at fault, proceed to b.

**Table 4. Level 1 and 2 Troubleshooting Chart (Continued)**

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
	b) Microphone defective.	Gain access to microphone. Disconnect and substitute a known good microphone. Place a call and verify improvement in transmit signal as heard by called party. If good, reassemble with new microphone. If microphone is not at fault, reinstall original microphone and proceed to c.
	c) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
6. Receive audio from earpiece speaker is weak or distorted.	a) Connections to or from transceiver board assembly defective.	Gain access to the transceiver board assembly as described in the procedures. Check flex and the flex connector from the flip assembly to the transceiver board assembly. If flex is at fault, replace flip assembly. If flex connector is at fault, proceed to d. If connection is not at fault, proceed to b.
	b) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to c.
	c) Antenna assembly defective.	Check to make sure the antenna is installed correctly. If the antenna is installed correctly, substitute a known good antenna assembly. If this does not clear the fault, reinstall the original antenna assembly and proceed to d.
	d) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
7. Telephone will not recognize or accept SIM.	a) SIM defective.	Check the SIM contacts for dirt. Clean if necessary and check if fault has been cleared. If the contacts are clean, insert a known good SIM into the telephone. Power up the unit and confirm that the SIM has been accepted. If the fault no longer exists, replace the defective SIM. If the SIM is not at fault, proceed to b.
	b) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
8. Phone does not sense when flip is opened or closed (usually indicated by inability to answer incoming calls by opening the flip, or inability to make outgoing calls).	a) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
10. Internal Charger not working.	Faulty charger circuit on transceiver board assembly.	Test a selection of batteries in the rear pocket of the desktop charger. Check LED display for the charging indications. If these are charging properly, then the internal charger is at fault. Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.

**Table 4. Level 1 and 2 Troubleshooting Chart (Continued)**

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
11. Real Time Clock resetting when standard battery is removed.	Lithium button cell in the display board may be depleted.	Refer service to a Level 3 service center for replacement.
12. No or weak audio when using headset.	a) Headset not fully pushed home.	Ensure the headset plug is fully seated in the connector socket. If fault not cleared, proceed to b.
	b) Faulty connector socket on transceiver board assembly.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.

### Programming: Software Upgrade and Flexing

Contact your local technical support engineer for information about equipment and procedures for flashing and flexing.



## Part Numbers

The following information is provided as a reference for the parts associated with V180 telephones.

## Related Publications

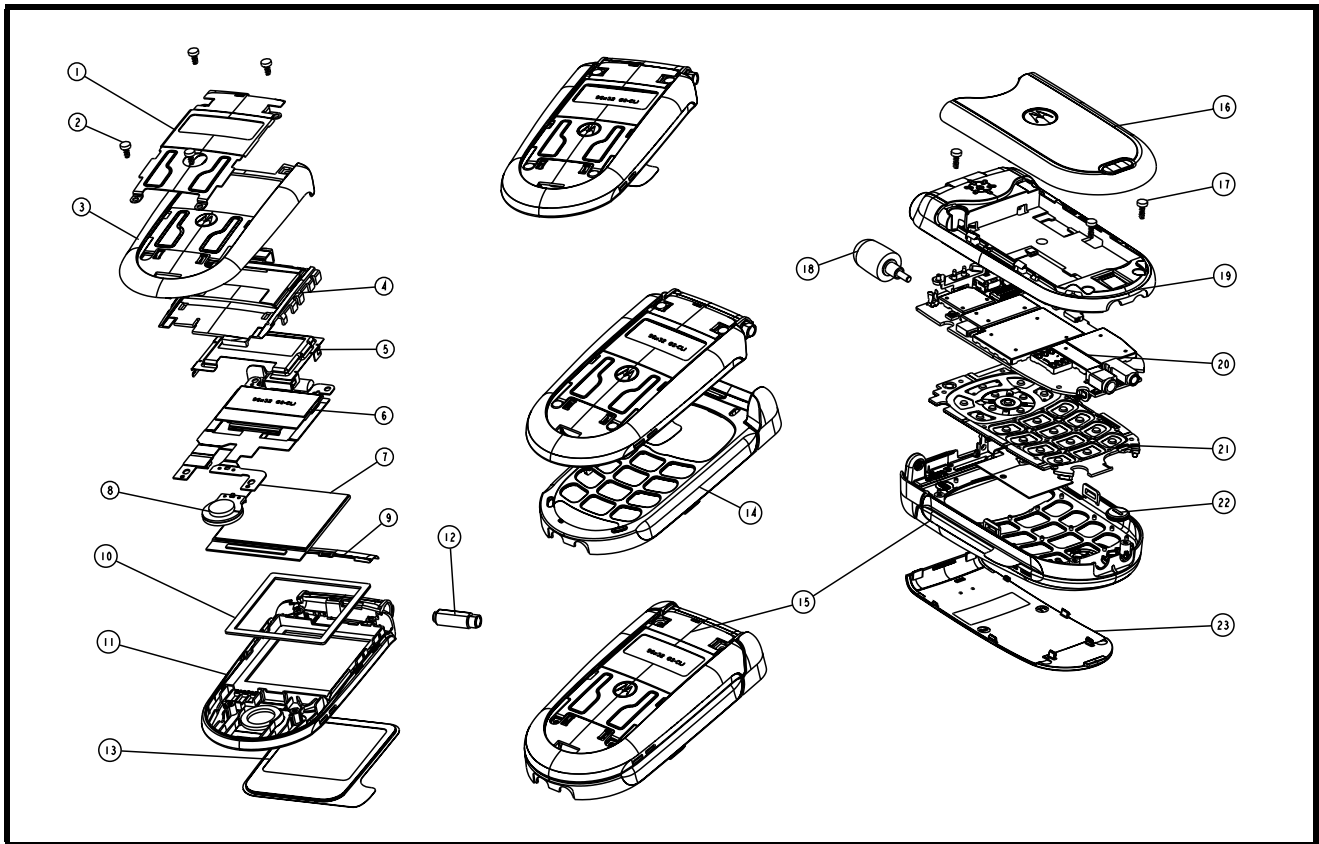
**Motorola V180 Comprehensive User's Guide, English**

6809482A66 (SJJN6418A)

**Motorola V180 Reference Guide, English**

6809482A67

### Exploded View Diagram



040442o

Figure 16. Exploded View Diagram

## Exploded View Parts List

Table 5. Parts List

Item No.	Part No.	Description
1	0703649B01	Bracket Overshield
2	0303616B02	Flip Assembly Screws (x4)
3	1503596B01	Flip Outer
4	3203538B01	CLI Lens Boot
5	0786909P01	CLI Bracket
6	0103667B01	CLI Flex Assembly
7	0186861P02	Main LCD Module
8	5089081L02	Receiver Speaker
9	1070295C01	Copper Foil
10	3203660B01	Gasket Main Display
11	0103659B01	Flip Inner Assembly
12	5570373B01	Hinge, Flip RH
13	6103597B01	LCD Lens Assembly
14	0103656B01	Transceiver Front Assembly
15	0103655B01	Flip Front Assembly
16	0103665B01	Battery Door
17	0370303E01	Housing Screws (x4)
18	8586901P01	Antenna
19	0103662B01	Rear Housing Assembly
20	AALG4279AA	Board Level Kit
21	AAYN4508A	Keypad Kit
22	5089405N01	Microphone
23	0103661B01	Flip Bezel Assembly
--		Battery

To order parts please use the following Link:

[https://wissc.motorola.com/wissc\\_root/main/BrowserOK.html](https://wissc.motorola.com/wissc_root/main/BrowserOK.html)

(Password is Required)

For information on ordering parts please contact EMEA at + 49 461 803 1638.



*There is a danger of explosion if the Lithium Ion battery pack is replaced incorrectly. Replace only with the same type of battery or equivalent as recommended by the battery manufacturer. Dispose of used batteries according to the manufacturer's instructions.*



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