







Service Engineeing & Optimization



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Key Features

Features Sets:	Downloadable themes (ringer tones, images, animations) Rich, pre-loaded or downloaded J2ME [™] games, screen savers and PIM functionality with Picture Caller ID Voice memo & enhanced predictive text
Audio Capability:	22 KHz polyphonic speaker
Navigation:	Dedicated Operator Key
Messaging:	MMS, EMS 5.0, IM Wireless Village, Email: POP3, SMTP, IMAP4
Camera:	Integrated VGA digital camera
Video:	Video Capture MPEG4 (H.263, 7.5 fps default), Video Playback MPEG4 (15 fps)
PTX:	N.A

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Enablers

Operating System:	J2ME [™] MIDP 2.0 / CLDC1.1 plus API's, Software Skins Phase 1
GPRS:	Class 10
EDGE:	Not at launch! (planned in refresh version)
Connector:	Enhanced Mini-USB
Browser:	WAP 2.0 (WSP/HTTP 1.1, WTCP/IP, xHTML Mobile Profile, WCSS, Cookies, WTLS class 3, TLS 1.0/SSL 3.0)
Codec:	MP3 ring tones, MPEG4 encode and decode
Bluetooth™:	Class 2

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Specifications

SA Dates:	August 2005
Form Factor:	Clamshell with unique hinge mechanism
Dimensions:	~72 cc ~ 105g ~49 x 86.5 x 20mm
Display:	176x220 262K colours, TFT, 96x32 BW external CLI
Memory:	5 megabytes of embedded end user memory and 4.5 megabytes of preloads
Antenna:	Internal
Battery:	740 mah Lilon
GSM Bands: Talk Time/	GSM/EDGE 900/1800/1900, GSM/EDGE 850/1800/1900
StandBy Time:	TT: Est. 204-400 mins, SBT: Est. 156-250 hrs

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Enhanced User Interface



PERSONALIZE your application shortcuts on Idle and Main Menu. Take pictures and use as your wallpaper/screensaver

Compelling Preloaded and Downloadable Ring Tones:

List MIDI and MP3 Ringtones here...

MMS support:

List MMS support features here...



Take pictures and save in your phonebook and see with Picture Caller I.D.



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Disassembly Instruction

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Disassembly

Step 1: Remove 4 screws from the back of the phone.



Step 2: Hold assembly vertical as shown in Fig. 2. The XCVR housing is loose near the Hinge barrel. Note DO NOT PUSH side buttons in during disassembly procedure.







Disassembly

Step 3: Securely hold the flip assembly and the top portion of the XCVR housing as shown.

Step 4: Rotate and then pull the XCVR Housing away from flip as shown.





Step 5: Place the flip assembly with the PCB attached down in the open position. The Keypad/Front housing assembly is loose and can be removed from the assembly. Note: Do not fully close the assembly when the XCVR housing is not attached.

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Step 6: Disengage the Flip assembly flex from the PCB.



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Disassembly

Step 7: Rotate the PCB from the flip assembly.

Step 8: Remove the side button flex from the PCB by peeling up slowly to allow adhesive to pull up as well. Note: Side button flex will not be re-used.





EL/Mylar Disassembly

Step 9: Place Kapton tape over the Light sensor and Mic hole as shown. Note: EL/Mylar panel will not be reused.

Step 10: Starting from the top corner, lift the EL/Mylar assembly and peel slowly along the edge. Try not to tear the EL/Mylar for easier removal. In some cases the Panel tears peel the remaining material off. A black stick may be used to scrap the remaining material off.







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Pebble Disassembly \Lambda мотовола

EL/Mylar Disassembly

Step 11: There will be adhesive remaining on the board. Using Alcohol and a clean wipe, rub against the PCB area in a circular motion to remove excessive material.

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Step 12: Use a dry portion of the wipe to wipe away the remaining alcohol from the PCB.



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EL Mylar / Assembly Instruction

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Equipment/Material:

- 1) 1 EL/Mylar Fixture
- 2) 1 PCB panel (4 boards)
- 3) 4 El/Mylar

Step 1: Remove EL/Mylar adhesive liner from back side of Mylar









Step 2: Place El/Mylar onto fixture as shown. El/Mylar outer liner is aligned with fixture posts.



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Step 4: Place the PCB panel and align to fixture, use the same alignment posts as the EL/Mylar.

Step 5: Pull the handle down and apply pressure on the panel until the PSA spring loaded pins are fully compressed. Hold for 5 seconds and release.







Step 6: Remove the PCB vertically from fixture and turn over. Rub finger over the Mylar to ensure the adhesive is set.

Step 7: Remove liner from bottom right corner.





Step 8: As final step Rub finger over the Mylar to ensure the adhesive is set.

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Equipment/Material:

- 1) 1 Side flex fixture
- 2) 1 Side flex assembly
- 3) 1 PCB



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Step 1: Remove Liner from back of the side flex assembly using pull tab.





Side Button Flex Assembly

Step 2: Align the flex around the top corner .

Rub finger over the liner to ensure the adhesive is set.



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Side Button Flex Grommet to Flip Assembly

Step 3: Insert grommet in the hinge barrel opening. Align the locating feature inside of hinge barrel (fig. 2) with cut out area in grommet (fig. 3).



Step 4: Verify Flex is towards the inside of the hinge barrel as shown in the picture.





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XCVR to Flip Assembly

Equipment/Material: 1) 1 PCB 2) 1 Flip

Step 1: Insert PCB into the Hinge Barrel opening at a 90 degree angle as shown. Use grommet's USB recess area to align the board. Note: Hinge flex should be at the left of the board out of the way.







XCVR to Flip Assembly

Step 2: Rotate the PCB into position connect the Hinge flex. Note: By rotating the PCB it allows clearance for the PCB boss cutouts to clear the bosses.



Step 3: Connect the Hinge flex. Note: Do not close flip. This may cause Hinge to lock up if over traveled.





Equipment/Material:

- 1) 1 Rear Housing
- 2) 1 Flip/PCB assembly

Step 1: Horizontally place Rear housing into the Hinge barrel of the flip/PCB assembly.





Step 2: Hold unit firmly and turn over.

Step 3: Assemble the side button flex assembly into rear housing assembly and behind the preassembled buttons.







Step 4: Attach the front housing by inserting the Front housing tabs beneath the hinge barrel opening.

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Step 5: Ski boot front housing/keypad assembly down and snap into place.







Step 6:Turn assembly to the rear and insert in (2) Machine screws into the hinge barrel area.



Step 7: Insert (2) self threading screws into rear housing to the front housing.

