MOTOROLA

Level 1 and 2 Service Manual

6809497A14-O

e1070

Digital Wireless Telephone

UMTS 2100, GSM 900/1800/1900 GPRS

Introduction

Motorola® Inc. maintains a worldwide organization that is dedicated to provide responsive, full-service customer support. Motorola products are serviced by an international network of company-operated product-care centers as well as authorized independent service firms.

Available on a contract basis, Motorola Inc. offers comprehensive maintenance and installation programs that allow customers to meet requirements for reliable, continuous communications.

To learn more about the wide range of Motorola service programs, contact your local Motorola products representative or the nearest Customer Service Manager.

Product Identification

Motorola products are identified by the model number on a label usually located under the battery. Use the entire model number when inquiring about the product. Numbers are also assigned to chassis and kits. Use these numbers when requesting information or ordering replacement parts.

Product Names

Product names are listed on the front cover. Product names are subject to change without notice. Some product names, as well as some frequency bands, are available only in certain markets.

Product Changes

When electrical, mechanical or production changes are incorporated into Motorola products, a revision letter is assigned to the chassis or kit affected, for example; -A, -B, or -C, and so on.

The chassis or kit number, complete with revision number, is imprinted during production. The revision letter is an integral part of the chassis or kit number and is also listed on schematic diagrams and printed-circuit board layouts.

Regulatory Agency Compliance

This device complies with Part 15 of the FCC Rules. Operation is subject to the following conditions:

- This device may not cause any harmful interference.
- This device must accept interference received, including interference that may cause undesired operation.

This class B device also complies with all requirements of the Canadian Interference-Causing Equipment Regulations (ICES-003).

Cet appareil numérique de la classe B respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.

Computer Program Copyrights

About This Service Manual

Use of this manual assures proper installation, operation, and maintenance of Motorola products and equipment. It contains all service information required for the equipment described and is current as of the printing date. Refer questions about this manual to the nearest Customer Service Manager.

Audience

This manual aids service personnel in testing and repairing E1070 GSM telephones. Service personnel should be familiar with electronic assembly, testing, and troubleshooting methods, and with the operation and use of associated test equipment.

Scope

This manual provides basic information relating to E1070 telephones, and also provides procedures and processes for repairing the phones at Level 1 and 2 service centers including:

- Unit swap out
- Repairing of mechanical faults
- Basic modular troubleshooting
- Testing and verification of unit functionality
- Initiate warranty claims and send faulty modules to Level 3 or 4 repair centers

Conventions

The following special characters and typefaces, are used in this manual to emphasize certain types of information.

Note: Emphasizes additional information pertinent to the subject matter.

Caution: Emphasizes information about actions which may result in equipment damage.

Warning: Emphasizes information about actions which may result in personal injury.

Keys to be pressed are represented graphically. For example, instead of “Press the Menu Key”, you will see “Press ”.

Information from a screen is shown in text as similar as possible to what displays on the screen. For example, ALERTS or ALERTS.

Information that you need to type is printed in **boldface type.**

Warranty Service Policy

The product is sold with the standard 12-month warranty terms and conditions. Accidental damage, misuse, and extended warranties offered by retailers are not supported under warranty. Non-warranty repairs are available at agreed fixed repair prices.

Out-of-Box Failure Policy

The standard out-of-box failure criteria applies. Return customer units that fail very early on after the date of sale to Manufacturing for root cause analysis, to guard against epidemic criteria. Manufacturing to bear the costs of early life failure.

Product Support

Customer’s original units will be repaired but not refurbished as standard. Appointed Motorola Service Hubs will perform warranty and non-warranty field service for level 2 (assemblies) and level 3 (limited PCB component). Motorola High Tech Centers will perform level-4 (full component) repairs.

Customer Support

Customer support is available through dedicated Call Centers and in-country help desks. Product Service training is available through the local Motorola Support Center.

Parts Replacement

When ordering replacement parts or equipment, include the Motorola part number and description used in this service manual.

When the Motorola part number of a component is not known, use the product model number or other related major assembly along with a description of the related major assembly and of the component in question.

In the U.S.A., to contact Motorola, Inc. on your TTY, call: 800-793-7834.

Accessories and Aftermarket Division (AAD)

Order replacement parts, test equipment, and manuals from AAD.

U.S.A.	**Outside U.S.A.**
Phone: 800-422-4210	Phone: 847-538-8023
FAX: 800-622-6210	FAX: 847-576-3023

Website: http://businessonline.motorola.com

EMEA

Phone: +49 461 803 1404

Website: http://emeaonline.motorola.com

Asia

Phone: +65 648 62995

Website: http://asiaonline.motorola.com

Specifications

Table 1. Specifications

Function	Specification
Frequency Range EGSM	**TX**: 880 - 915 MHz Frequency (MHz) = 890 + (0.2 × n) where: 0 ≤n ≤124 Frequency (MHz) = 890 + (0.2 × (n – 1024)) where: 955 ≤n ≤1023 **RX**: 925 – 960 MHz Frequency (MHz) = 935 + (0.2 × n) where: 0 ≤n ≤124 Frequency (MHz) = 935 + (0.2 × (n – 1024)) where: 955 ≤n ≤1023
Frequency Range DCS	**TX**: 1710 to 1785 MHz Frequency (MHz) = 1710.2 + (0.2 × (n – 512)) where: 512 ≤n ≤885 **RX**: 1805.2 to 1879.8 MHz Frequency (MHz) = 1805.2 + (0.2 × (n – 512)) where: 512 ≤n ≤885
Frequency Range PCS	**TX**: 1850 to 1910 MHz Frequency (MHz) = 1850.2 + (0.2 × (n – 512)) where: 512 ≤n ≤810 **RX**: 1930 to 1990 MHz Frequency (MHz) = 1930.2 + (0.2 × (n – 512)) where: 512 ≤n ≤810
Frequency Range UMTS	**TX**: 1920 to 1980 MHz Frequency (MHz) = UARFCN[1] ÷ 5, where: 9612 ≤ UARFCN[1] ≤ 9888 UARFCN[1] in increments of 25 **RX**: 2110 to 2170 MHz Frequency (MHz) = UARFCN[1] ÷ 5, where: 10562 ≤ UARFCN[1] ≤ 10838 UARFCN[1] in increments of 25
Channel Spacing	200 kHz (GSM, DCS, PCS), 5 MHz UMTS
Channels	174 EGSM, 374 DCS, 274 PCS carriers with 8 channels per carrier, 11 UMTS
Duplex Spacing	45 MHz GSM, 95 MHz DCS, 80 MHz PCS, 190 MHz UMTS
Modulation	GMSK AT BT = 0.3 (GSM, DCS, PCS), QPSK (UMTS)
Transmitter Phase Accuracy	5 degrees RMS, 20 Degrees peak
Frequency Error	±0.1ppm
Input/Output Impedance	50 ohms (nominal)
Nominal Operating Voltage	3.6 Vdc ±10% (battery) +4.4 Vdc ±10% (external connector)
Dimensions	W 50mm x H 96mm x D 23mm
Size	95 cc
Weight	135 g
Display	Main Display: 260K color TFT, 320 x 240, 2.0” CLI Display: 65K color CSTN, 96x80, 1”
Battery Life 1030mAh)[2]	**GSM:** Up to 215 minutes (Talk Time), up to 220 to 260 hours (Standby) **WCDMA talk time:** up to 157 minutes **WCDMA standby:** up to 230 hours **WCDMA video talk time:** up to 108 minutes
Nominal Operating Temperature Range	-10º C to +55º C

GSM System Functions	Specification
Speech Coding Type	Regular Pulse excitation / linear predictive coding with long term prediction (RPE LPC with LTP)
Bit Rate	13.0 kbps
RF Power Output	32 dBm nominal GSM, 28.5 dBm nominal DCS / PCS
Spurious Emissions	-36 dBm from 0.1 to 1 GHz, -30 dBm from 1 to 4 GHz
Receive Sensitivity	-102 dBm GSM, -102 dBm DCS / PCS
RX Bit Error Rate	< 2%

UMTS System Functions	Specification
Speech Coding Type	Adaptive Multirate (AMR)
RF Power Output	21 dBm
Spurious Emissions	-36 dBm from 0.1 to 1 GHz, -30 dBm from 1 to 4 GHz
Error Vector Magnitude	< 17.5%
PN9 Bit Error Rate (VER)	0.1% @12.2K, -106.7 dBm
ACLR	-33 dBm @$\pm$5 MHz, -43 dBm @$\pm$10 MHz

Product Overview

Motorola E1070 telephones deliver 3G features in a small and lightweight package. These Global System for Mobile communications (GSM) General Packet Radio Service (GPRS) Wireless Application Protocol (WAP)-enabled mobile phones incorporate an icon based User Interface (UI) for easier operation, allows Short Message Service (SMS) text messaging, Multi-media Messaging Services (MMS), and includes Personal Information Manager (PIM) functionality. E1070 is a tri-band phones that allow roaming within the GSM 900 MHz, 1800 MHz Digital Cellular System (DCS), the GSM 850 MHz, and PCS 1900 MHz bands, in addition to the UMTS WCDMA 2100 MHz band.

E1070 telephones have a clam form factor. They feature an externally viewable 96 x 80 65K color CSTN CLI display for caller identification with date/time, and an internal 2 inch, 320 x 240 260K TFT color display located in the flip. The bottom part of the clam (front housing) contains the keypad, transceiver printed circuit board (PCB), microphone, flex connection, external accessory connector, smart button, volume buttons, and voice button. The standard 1030 mAh Lithium Ion (Li Ion) battery fits behind a removable back cover and provides 228 minutes of talk time and 220 to 260 minutes of standby time in GSM mode. The battery provides 157 minutes of talk time, and 270 hours of standby time in WCDMA mode.

The phone accepts 3V Subscriber Identity Module (SIM) cards that fit into the SIM holder under the battery. The antenna is mounted internally. Inexpensive direct connection to a computer or handheld device through USB for data and fax calls, and for synchronizing phonebook entries with Motorola mobile Phone Tools™ software, can be accomplished using the optional data cable and soft modem.

Features

E1070 telephones use advanced, self-contained, sealed, custom integrated circuits to perform the complex functions required for WCDMA communication. Aside from the space and weight advantage, microcircuits enhance basic reliability, simplify maintenance, and provide a wide variety of operational functions.

Other features available in this family of telephones include:

- WCDMA 2100 MHz, GSM/GPRS 900/1800/1900 MHz
- Bluetooth Class 2

Physical

- Width 50mm
- Height 96mm
- Depth 23.5 mm
- Volume 95 cc
- Weight 135.0 grams

Audio

- AAC
- AAC+
- MP3
- AAC+ Enhanced
- XMF
- RA8

Video

- MPEG4 Video clip playback
- H.263
- RV9

Display

- Main display 320 x 240 pixel 262k TFT
- CLI display 96 x 80 65k CSTN

Memory

- 32 MB internal RAM
- 64 MB internal ROM
- 32 MB internal ROM user memory
- Accepts removable TransFlash memory (16, 32 64, 128, 256, or 512MB) modules

Imaging

- Primary camera resolution 1.3 MP
- Secondary camera resolution VGA
- Dedicated camera key
- Digital zoom
- LED flash

Wireless Access Protocol (WAP) 2.0 Compliancy

In the WAP environment, access to the Internet is initiated in Wireless Markup Language (WML), which is derived from Hypertext Markup Language (HTML). The request is passed to a WAP gateway, which retrieves the information from the server in standard HTML (subsequently filtered to WML) or directly in WML if available. The information is then passed to the mobile subscriber using the mobile network.

Bitmap image data will download as text. If the image is larger than the screen, only part of the image will display.

When the user receives a call while in browser mode, the browser will pause and allow the user to resume after completing the call.

SIM Application Toolkit™ - Class 2

SIM Application Toolkit is a value-added service software product that allows GSM operators to customize the services they offer their customers, from the occasional user who requests sports news and traffic alerts, to a high call time business user who receives stock alerts and checks flight times. Operators can now create their own value-added services menu quickly and easily in the phone. The customized menu will appear as the first menu and may be updated over-the-air with new services when customers request them.

Simplified Text Entry

There are three different ways to enter text using the phone keypad:

- iTAP predictive text entry. Press a key to enter a character, and a dynamic dictionary uses this to build and display a set of word or name options. The iTAP feature may not be available on the phone in all languages.
- Tap. Press a key to enter a character.
- Numeric. The keypad produces numeric characters only. For some text areas, such as phone numbers, this is the only method available.

Caller Line Identification

Upon receipt of a call, the calling party's phone number is compared to the phonebook. If the number matches a phone book entry, that name will be displayed. If there is no phone book entry, the incoming phone number will be displayed. If no caller identification information is available, the Incoming Call message is displayed.

The user must subscribe to a caller line identification service through their service provider.

Other Features

Detailed descriptions of these and the other features can be found in the appropriate user's guide listed in the "Related Publications" section toward the end of this manual.

General Operation

Controls, Indicators, and Input / Output (I/O) Connections

The E1070 telephone's controls are located on the sides of the phone and on the keypad. Indicators, in the form of icons, are displayed on the LCD (see Figure 2). E1070 phones have an audible alert transducer on the back of the phone near the bottom and a single EMU (USB mini) connector which is used for power, data, and audio accessories. The EMU connector is located on the side near the bottom edge of the phone (see Figure 1).

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Figure 1. Telephone Controls, indicators, and I/O Connections

Main Display

The main display provides a 65k color CSTN display for easy readability in all light conditions. The 260k color TFT 320 x 240, 2" display provides room for text, graphics, icons, and prompts.

Display animation makes the phone's menus move smoothly as the user scrolls up and down Turn animation off to conserve the battery. Figure 2 shows common icons displayed on the LCD.

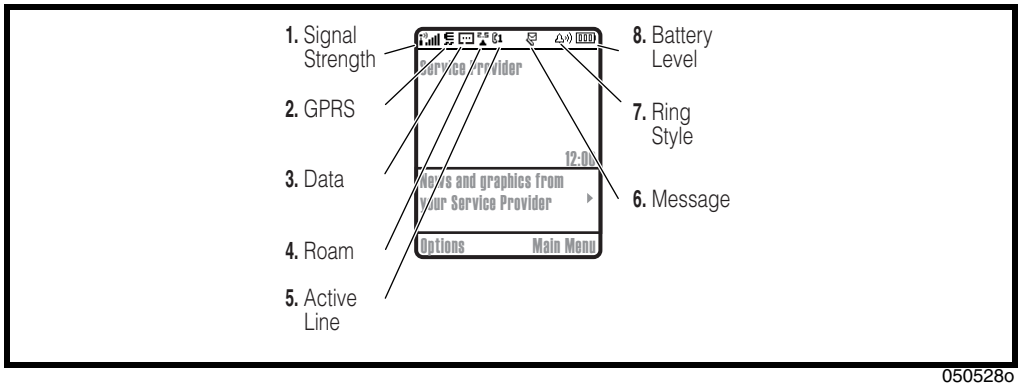

Figure 2. Icon Indicators

Whether a phone displays all indicators depends on the programming and services to which the user subscribes.

Alert Settings

E1070 telephones include up to 32 preset ring tones and vibrations that can be applied to all alert events at the same time.

Pressing either volume key will mute the alert.

Battery Function

Battery Gauge

The telephone displays a battery level indicator icon in the idle screen to indicate the battery charge level. The gauge shows four levels: 100% ( ), 66% ( ), 33%( ), and Low Battery ( ).

Battery Removal

Removing the battery causes the phone to immediately shut down and any pending work (for example, partially entered phone book entries or outgoing messages) is lost.

To ensure proper memory retention, turn OFF the phone before removing the battery. Immediately replace the old battery with a fresh battery.

If the battery is removed while receiving a message, the message will be lost.

Operation

For detailed operating instructions, refer to the appropriate user's guide listed in "Related Publications".

Tools and Test Equipment

Table 1 lists tools and test equipment recommended for disassembly and reassembly of E1070 telephones. Use either the listed items or equivalents.

Table 1. General Test Equipment and Tools

Motorola Part Number[1]	Description	Application
RSX4043-A	Torque Driver	Used to remove and replace screws.
—	Torque Driver Bit T-5, T-6 Plus, Apex 440-6IP Torx Plus or equivalent	Used with torque driver.
See Table 7	Rapid Charger	Used to charge battery and to power phone.
0180386A82	Antistatic Mat Kit (includes 66-80387A95 antistatic mat, 66-80334B36 ground cord, and 42-80385A59 wrist band)	Provides protection from damage to device caused by electrostatic discharge (ESD).
SYN1241A	Disassembly tool, plastic with flat and pointed ends (manual opening tool)	Used during assembly/disassembly of phone.
—	Tweezers, Plastic	Used during assembly/disassembly of phone.
—	Digital Multimeter, HP34401A[2]	Used to measure battery voltage.
8102430Z04	GSM / DCS Test SIM	Used to enable manual test mode.

1. To order in North America, contact Motorola Aftermarket and Accessories Division (AAD) at (800) 422-4210 or FAX (800) 622-6210; Internationally, AAD can be reached by calling (847) 538-8023 or faxing (847) 576-3023.
2. Not available from Motorola. To order, contact Hewlett Packard at (800) 452-4844.

Disassembly

This section provides instructions for the disassembly of E1070 telephones. Tools and equipment used for the phone are listed in Table 1, preceding.

Many of the integrated devices used in these phones are vulnerable to damage from ESD. Ensure adequate static protection is in place when handling, shipping, and servicing the internal components of this phone.

Avoid stressing the plastic in any way to avoid damage to either the plastic or internal components.

Removing and Replacing the Battery Cover and Battery

All batteries can cause property damage and/or bodily injury, such as burns, if a conductive material, such as jewelry, keys, or beaded chains, touches exposed terminals. The conductive material may complete an electrical circuit (short circuit) and become very hot. Use care in handling any charged battery, particularly when placing it inside a pocket, purse, or other container with metal objects.

1. Ensure the phone is turned off.
2. Slide the battery latch away from the battery cover and then lift the top edge of the battery cover as shown in Figure 1.

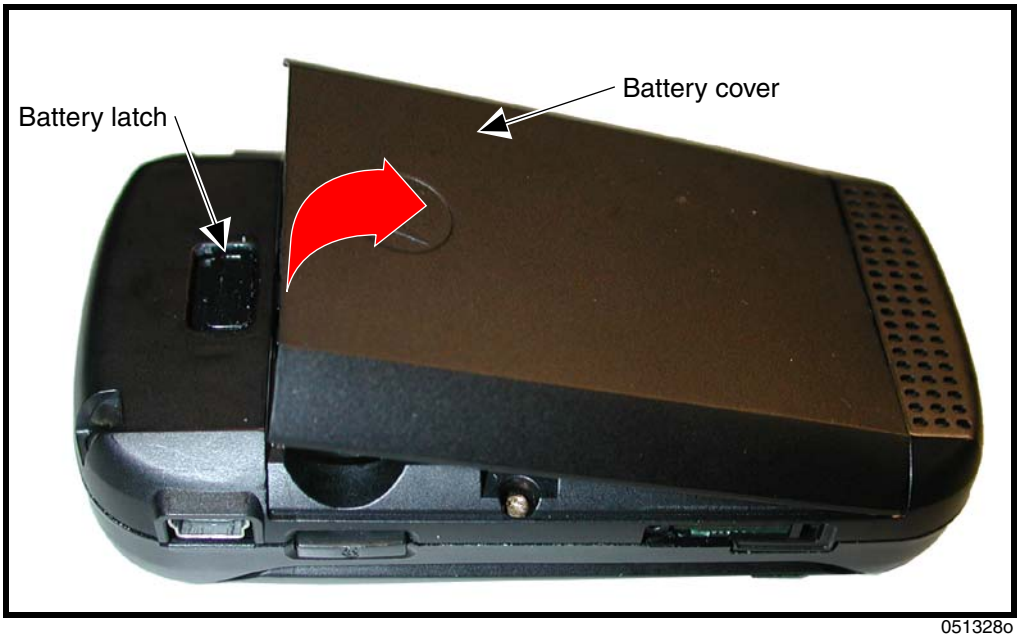

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Figure 1. Removing the Battery Cover

3. Lift the battery cover away from the phone

4. Lift the top end of the battery first and then lift the battery out the phone. (see Figure 2).

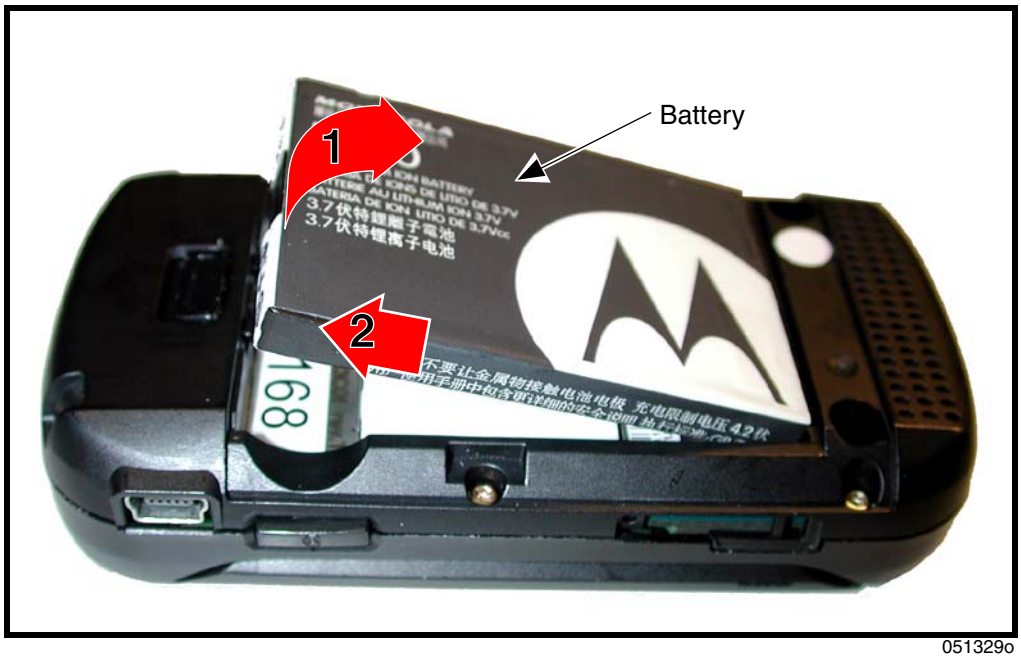

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Figure 2. Removing the Battery

There is a danger of explosion if the Lithium Ion battery is replaced incorrectly. Replace only with the same type of battery or equivalent as recommended by the battery manufacturer. Dispose of used batteries according to the manufacturer's instructions.

5. To replace, align the battery with the battery compartment so the contacts on the battery match the battery contacts in the phone.
6. Insert the battery, bottom end first, into the battery compartment and push down.
7. Insert the bottom edge of the battery cover into the base of the phone, then lower the top edge of the battery cover over the battery and slide it into place.

Removing and Replacing the Subscriber Identity Module (SIM)

1. Remove the battery door and battery as described in the procedures.
2. Slide the SIM latch away from the SIM as shown in Figure 3.
3. Carefully lift the SIM out of the phone.

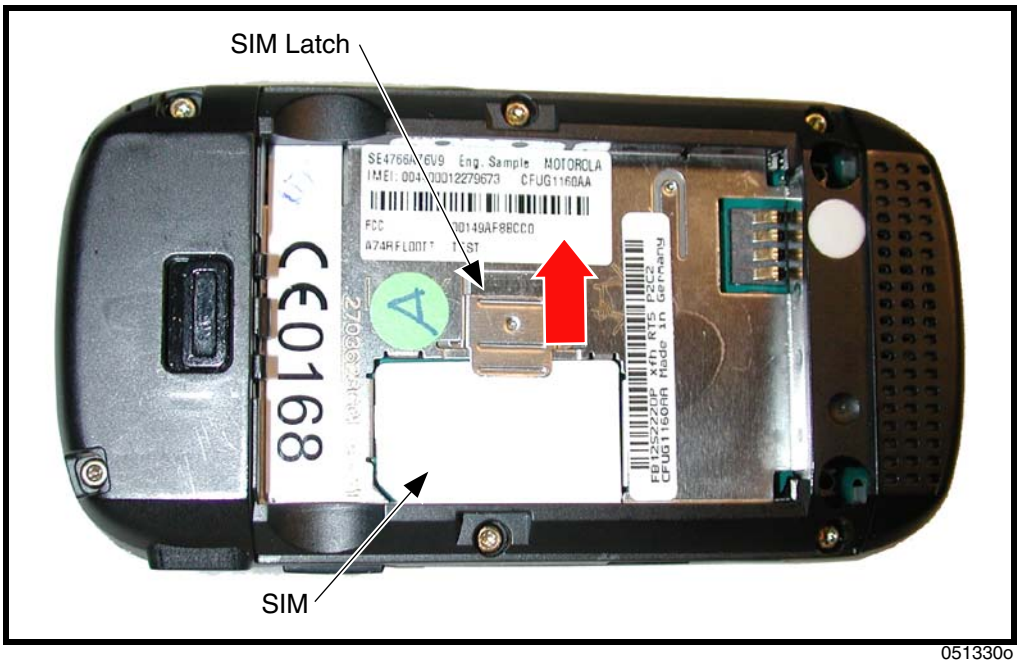

Figure 3. Removing the SIM

4. To replace, place the SIM into the holder, ensuring the keyed corner of the SIM aligns with the notch molded into the holder.
5. Slide the SIM latch toward the SIM to lock it.
6. Replace the battery and battery cover as described in the procedures.

Removing and Replacing the Rear Housing

This product contains static-sensitive devices. Use anti-static handling procedures to prevent electrostatic discharge (ESD) and component damage.

1. Remove the battery cover, battery, SIM as described in the procedures.
2. Using a Torx driver with a T-6 bit, remove the 6 housing screws along the sides of the phone (see Figure 4).

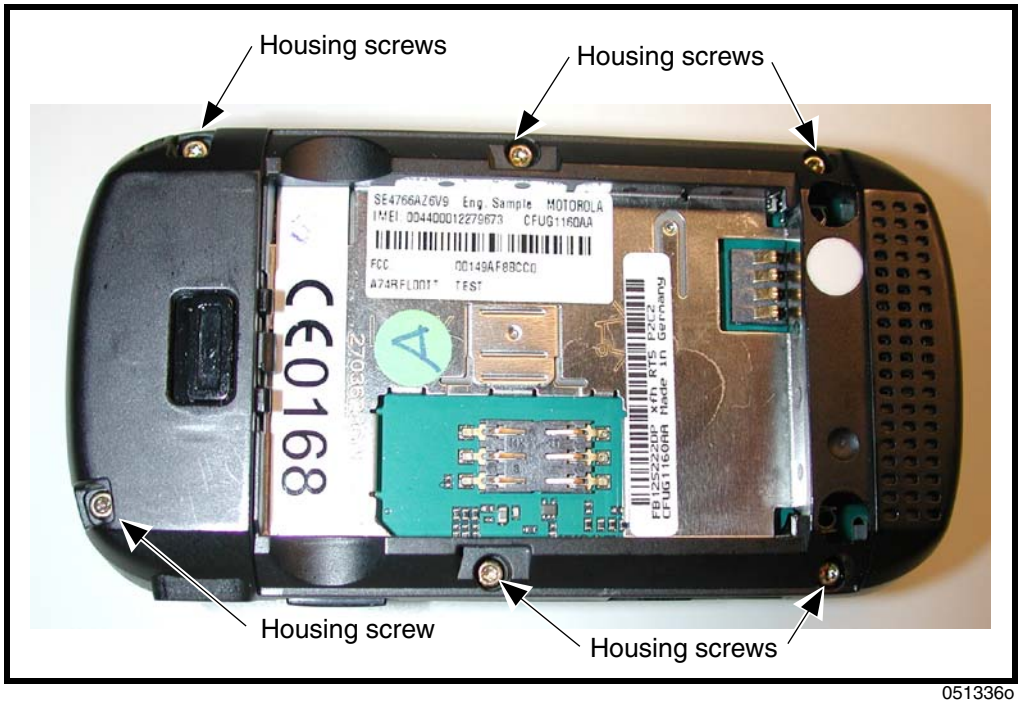

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Figure 4. Removing the Rear Housing Screws

3. Carefully lift the rear housing away from the phone.

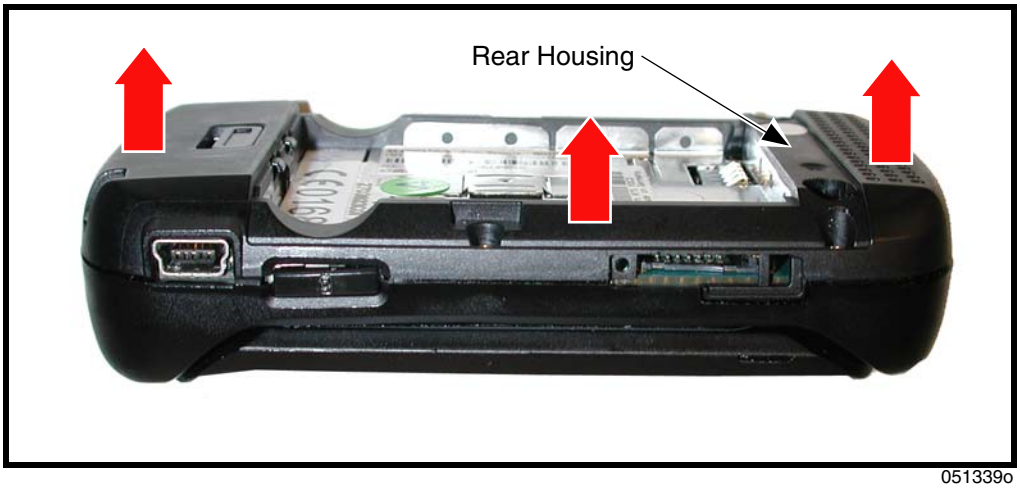

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Figure 5. Removing the Rear Housing

4. Lower the rear housing onto the phone. Ensure the screw holes are aligned to the transceiver PCB assembly.
5. Insert the 6 housing screws and tighten to a torque setting of 1.5 inch pounds or 16 N/cm (Newton/centimeters). Do not over tighten.
6. Replace the SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Transceiver Board Assembly

This product contains static-sensitive devices. Use anti-static handling procedures to prevent ESD and component damage.

1. Remove the battery cover, battery, SIM, antenna, and rear housing as described in the procedures..

The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.

2. Carefully work the flat end of the disassembly tool under the flex connector and unseat the connector from its socket the transceiver board (see Figure 6).

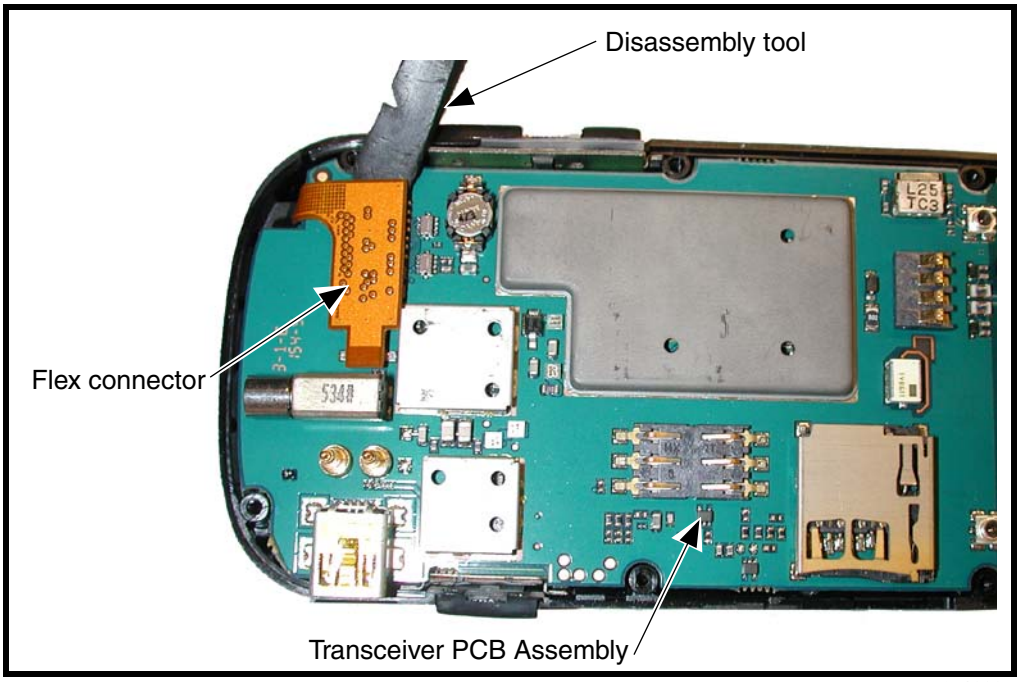

Figure 6. Disconnecting the Flex From the Transceiver Board

3. Carefully place the transceiver board and the switchdome assembly into the front housing. Ensure
4. Insert the display flex connector squarely into its mating connector on the transceiver board and press firmly until properly seated in connector.
5. Replace the rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Keypad

1. Remove the battery cover, battery, SIM, antenna, rear housing and transceiver PC board assembly as described in the procedures.
2. Use the plastic tweezers to lift the keypad assembly from the transceiver PC board assembly.

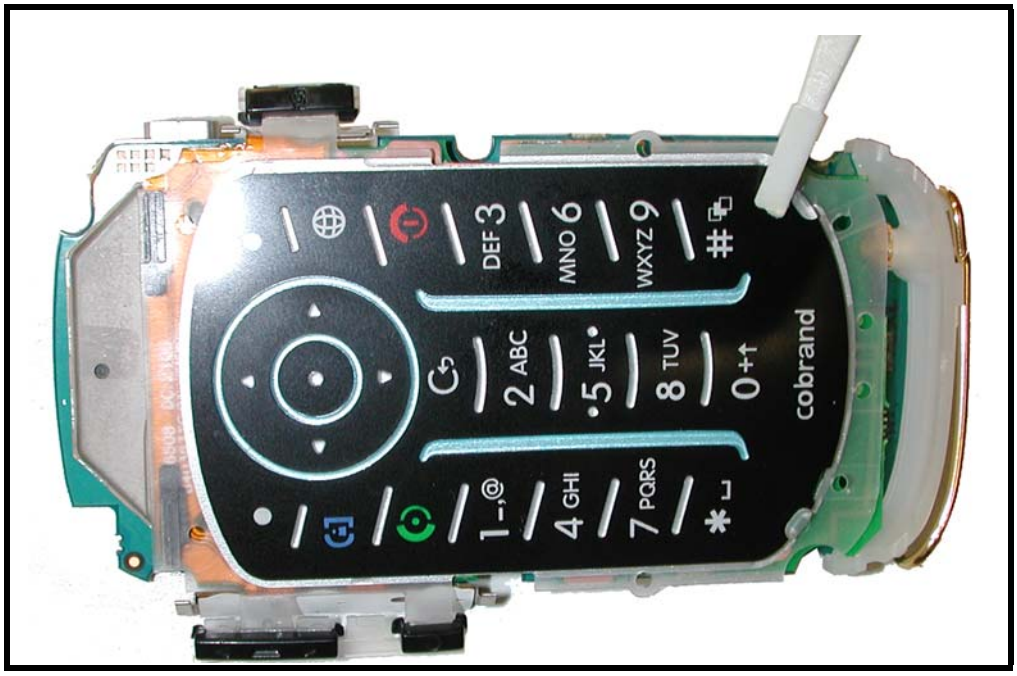

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Figure 7. Removing the Keypad

3. To replace, place the keypad onto the switchdome assembly. Use the alignment holes on the keypad and switchdome assembly to ensure the keypad aligns properly with the switchdome assembly.
4. Ensure the volume/smart key make contact with the switchdome assembly on the transceiver board when installed.
5. Replace the transceiver board assembly, display flex connector, rear housing assembly, antenna, SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Antenna Assembly

1. Remove the battery cover, battery, SIM, antenna, rear housing and transceiver PC board assembly as described in the procedures.
2. Turn the transceiver PC board/Switchdome/Keypad assembly over to locate the antenna assembly clips on the bottom of the transceiver PC board assembly.
3. Use the disassembly tool to release the antenna assembly clips from the transceiver PC board assembly.

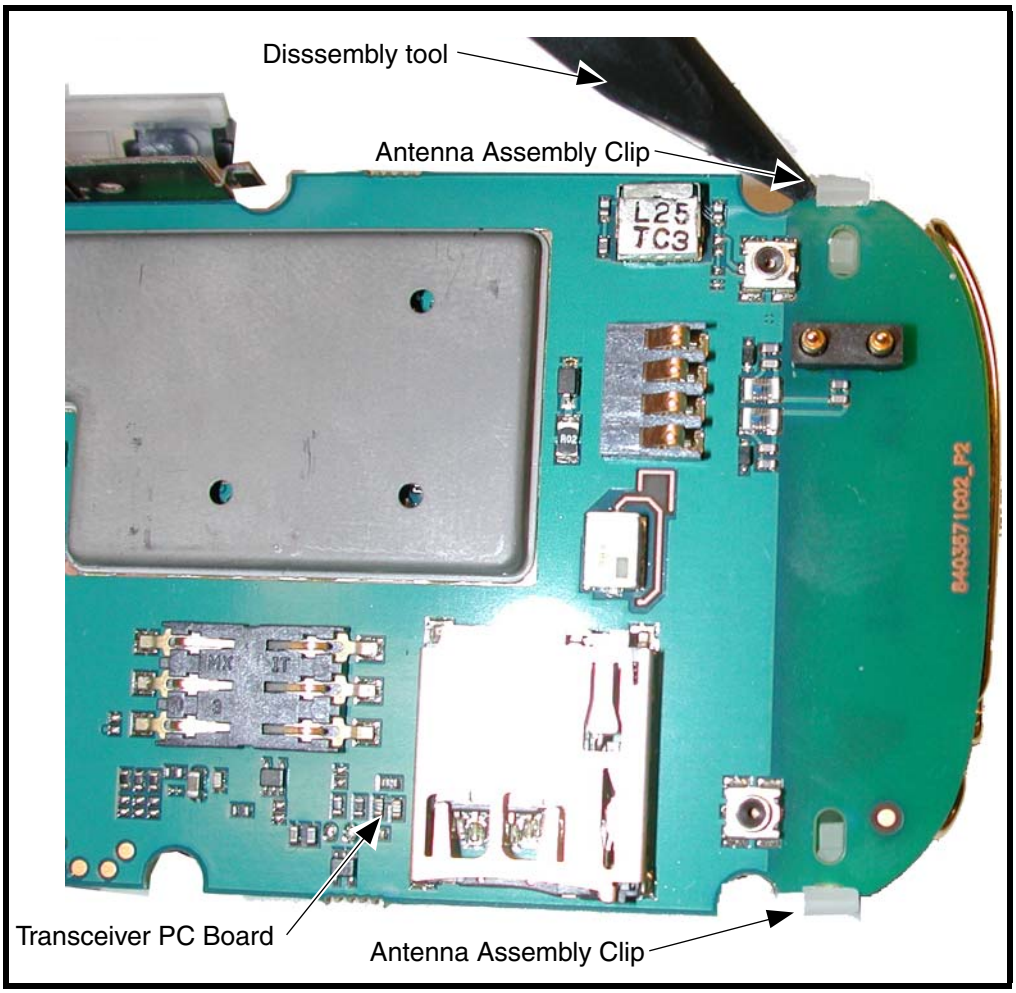

Figure 8. Removing the Antenna Assembly

Removing and Replacing the Switchdome PC Board

1. Remove the battery cover, battery, SIM, rear housing, and transceiver PC board as described in the procedures..

The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.

2. Turn the transceiver PC board over to show the Switchdome PC board.
3. The switchdome PC board is connected to the transceiver PC board by a board to board connector. Insert the disassembly tool between the switchdome PC board an the transceiver PC board and twist the disassembly tool to separate the switchdome PC board and the transceiver PC board.

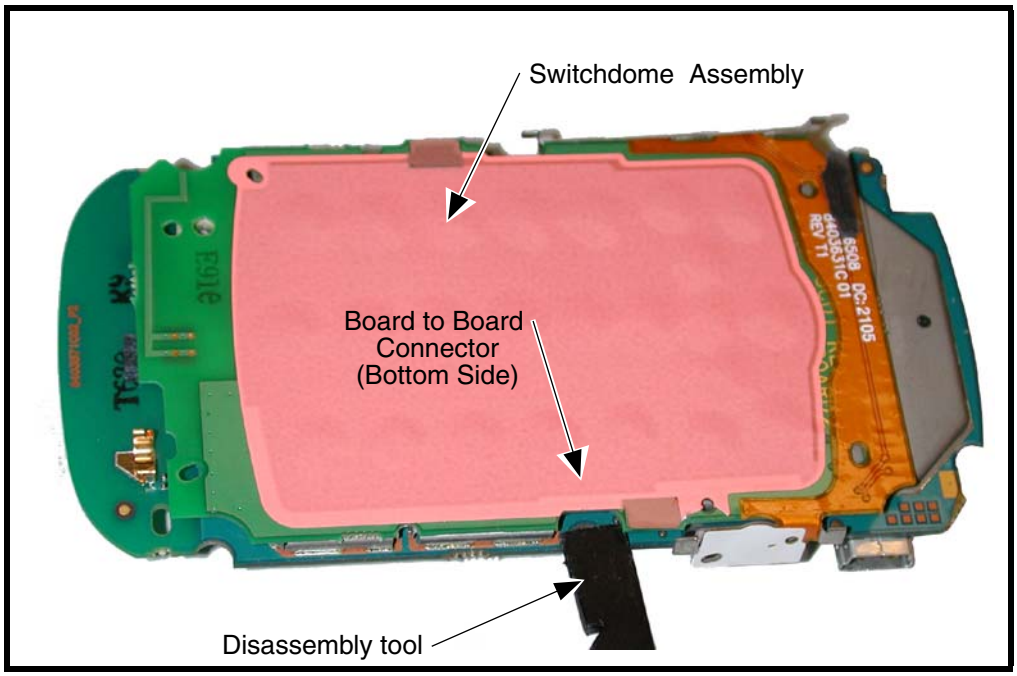

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Figure 9. Removing the Switchdome PC board

4. To replace, align the boards so the connector on the switchdome PC board is aligned with the socket on the transceiver PC board.
5. Gently press the two boards together until the connector is properly seated in the socket.
6. Replace the transceiver PC board, rear housing, SIM, battery and battery cover as described in the procedures.

Removing and Replacing the Flip Assembly

1. Remove the battery cover, battery, SIM, antenna, rear housing, transceiver board assembly, and keypad assembly as described in the procedures.

Avoid stressing the plastic in any way to avoid damage to either the plastic or internal components.

2. Carefully flex the front housing downward to release the hinge assembly from the front housing (see Figure 10).

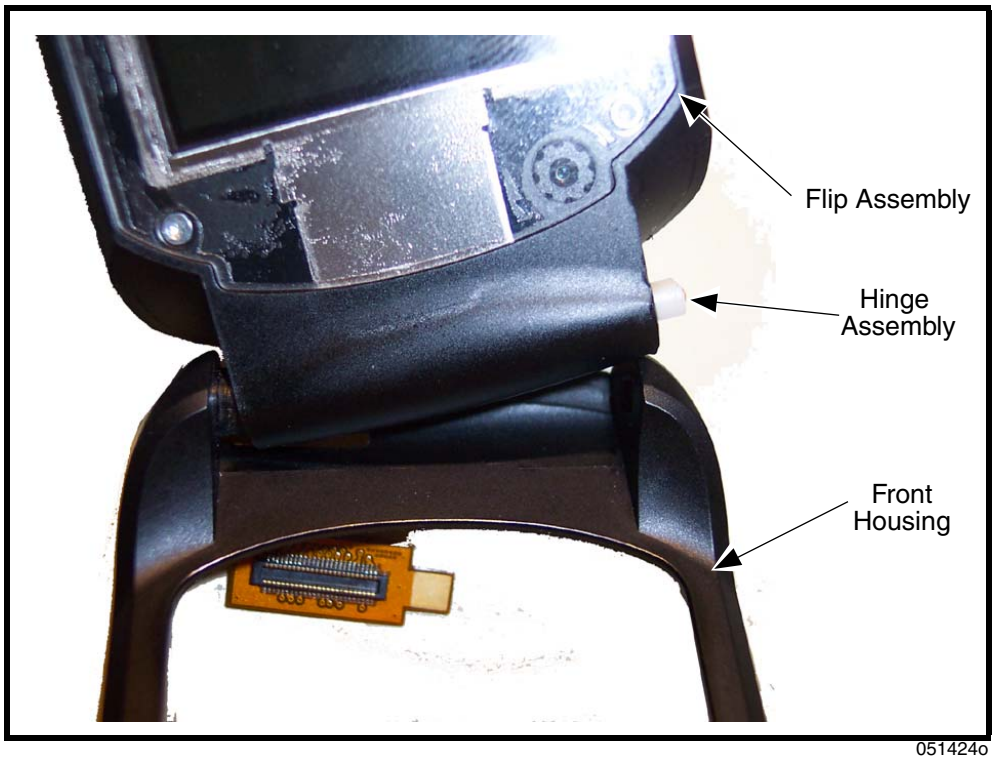

Figure 10. Removing the Flip Assembly

3. Carefully slide the display flex cable and connector through the housing assembly. Avoid damage to the flex cable..

The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.

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Figure 11. Removing the Flip Assembly

4. Lift the housing assembly away from the flip assembly. Be careful not to damage the display flex cable.
5. To replace, carefully thread the display flex connector through the slot on the keypad housing assembly. Avoid damaging the flex cable.
6. Flex the front housing slightly and insert the hinge assembly into the front housing. Avoid damaging the flex cable and connector.
7. Replace the keypad assembly, transceiver board assembly, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Flip Cover

1. Remove the battery cover, battery, SIM, antenna, rear housing, transceiver board assembly, keypad assembly and flip assembly as described in the procedures.

2. Insert the tip of a thin bladed knife under the display lens and pry it upward.

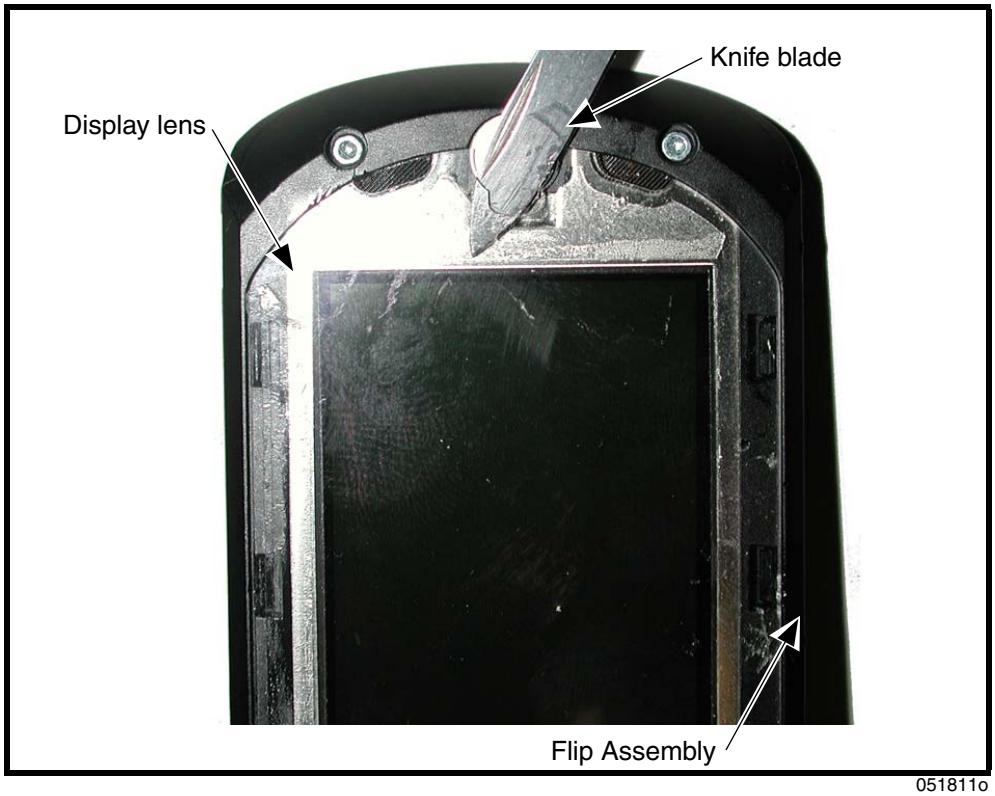

Figure 12. Removing the Display Lens

3. Slide the pointed edge under the edge of the display lens to separate it from the flip assembly and remove it from the flip assembly.

4. Use the T-5 driver to remove the 4 flip assembly screws at the corners of the flip assembly. Set the screws aside for re-use unless they are damaged.

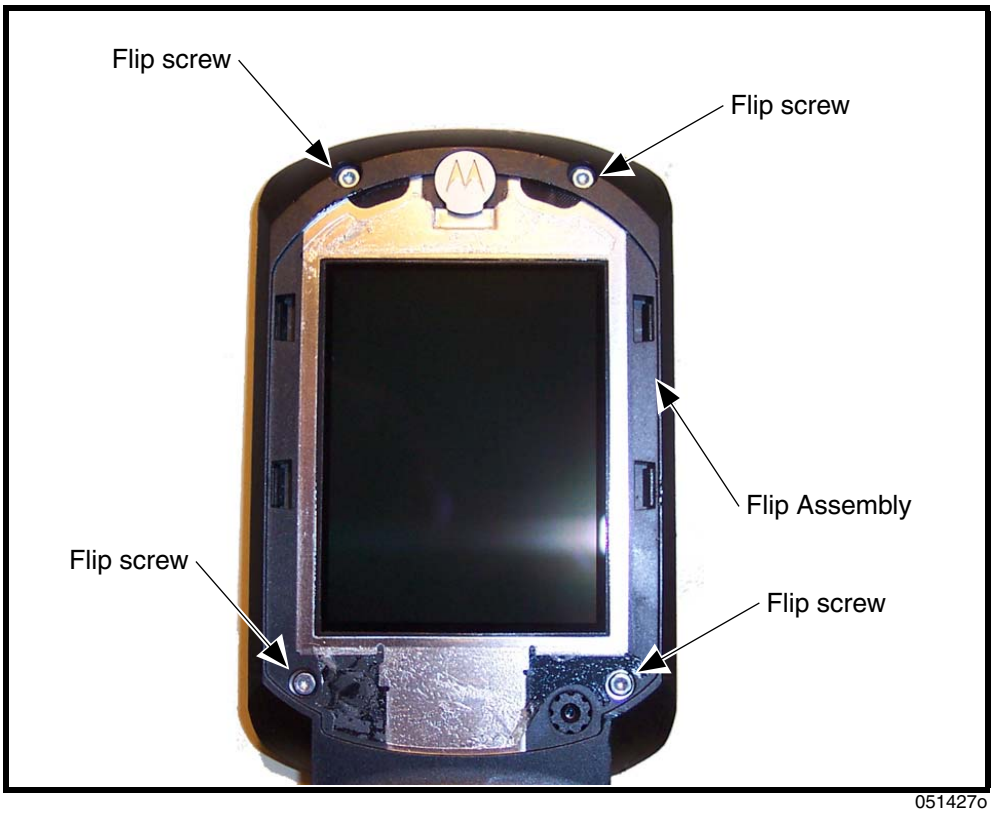

Figure 13. Removing the Flip Screws

5. Insert the disassembly tool into the openings on the flip housing to release the 2 latches on each side of the flip assembly. (see Figure 17).

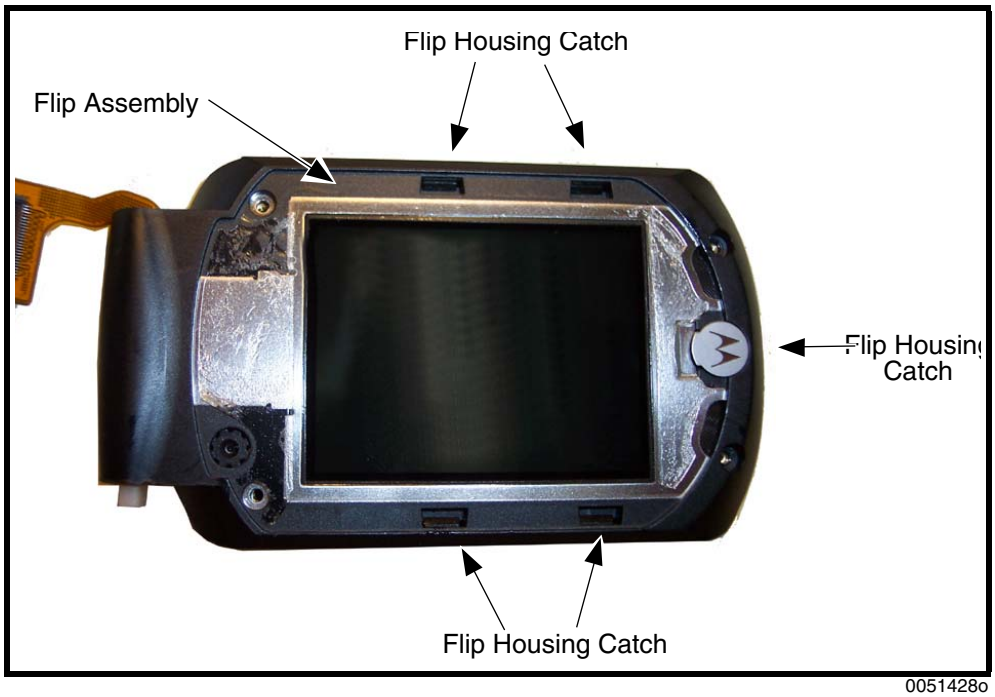

Figure 14. Removing the Display Lens

6. Carefully lift the flip cover away from the flip assembly. Avoid damaging the display flex cable and connector.
7. To replace, align the flip cover with the flip assembly. Press the flip cover onto the flip assembly until the 5 latches are fully engaged.
8. Insert and tighten the 4 flip screws with the T5 driver to a final torque setting of 13 Ncm. Do not overtighten.
9. Remove the adhesive from the back of the new display lens and apply lens to the flip housing.
10. Replace the flip assembly, keypad assembly, transceiver board assembly, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Flip Display PC Board Assembly

1. Remove the battery cover, battery, SIM, antenna, rear housing, transceiver board assembly, keypad assembly, flip assembly, and flip cover as described in the procedures.

The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.

2. Use the disassembly tool to unseat the flip assembly flex connector from the display assembly (see Figure 15).

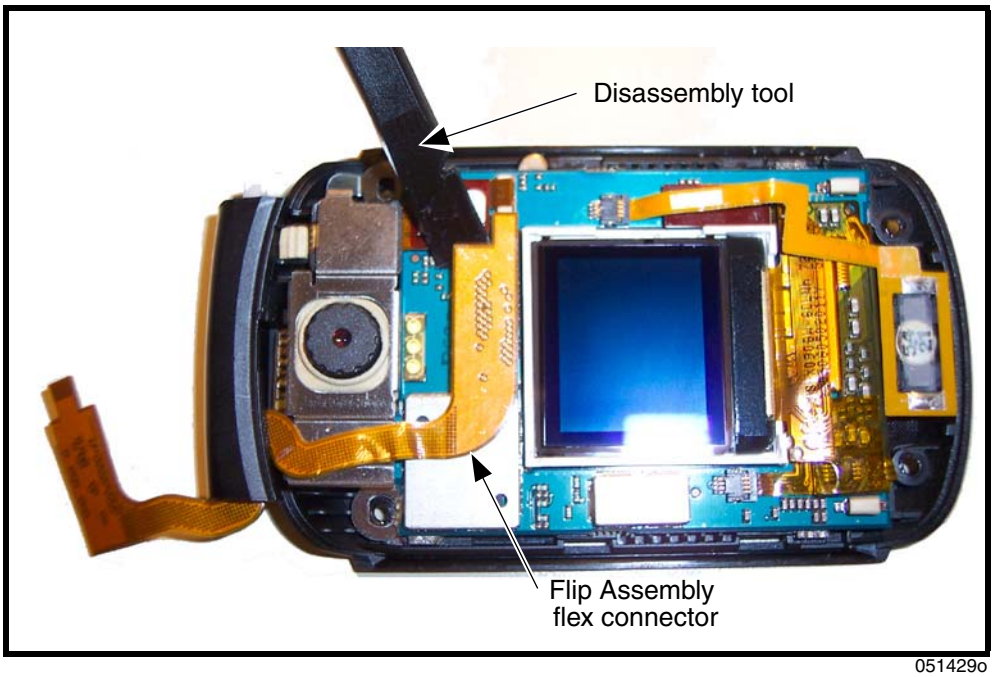

Figure 15. Removing the Flip Assembly Flex Connector

3. Move the flex connector away from the display assembly.

4. Use the pointed end of the disassembly tool to lift zero insertion force (ZIF) latch that unlocks the ZIF connector socket (see Figure 16).

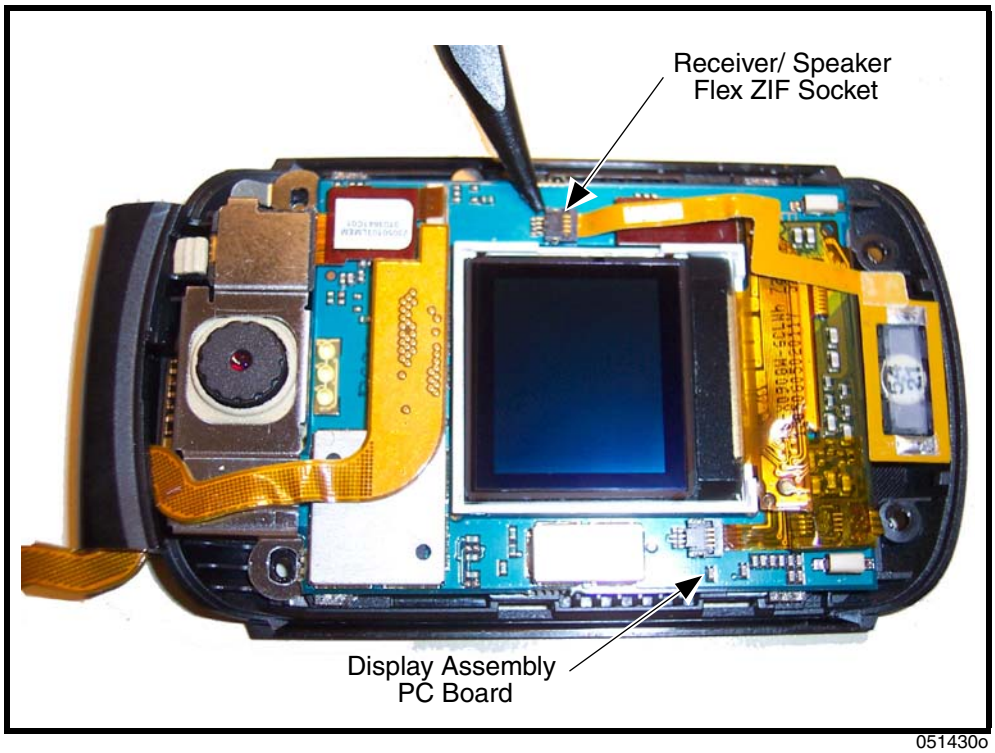

Figure 16. Removing the Display Assembly Flex Connector

5. Carefully lift the display PC board assembly out of the flip assembly.
6. To replace, align the display PC board assembly to the flip assembly.
7. Carefully place the display PC board assembly into the flip assembly.
8. Place the receiver/speaker assembly onto the flip assembly. Carefully, fully insert the ZIF connector into its socket.
9. Use the disassembly tool to lock the ZIF connector.
10. re-attach the flip assembly flex connector to it's socket.
11. Replace the flip cover, flip assembly, keypad assembly, transceiver board assembly, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

Removing and Replacing the Camera Assemblies

1. Remove the battery cover, battery, SIM, antenna, rear housing, transceiver board assembly, keypad assembly, flip assembly, flip cover and flip display assembly PC board as described in the procedures.

The flexible printed cable (FPC) (flex) is easily damaged. Exercise extreme care when handling.

2. Use the disassembly tool to unseat the VGA camera assembly connector
3. Use the disassembly tool to unseat the VGA camera assembly flex connector from the display module assembly (see Figure 17).

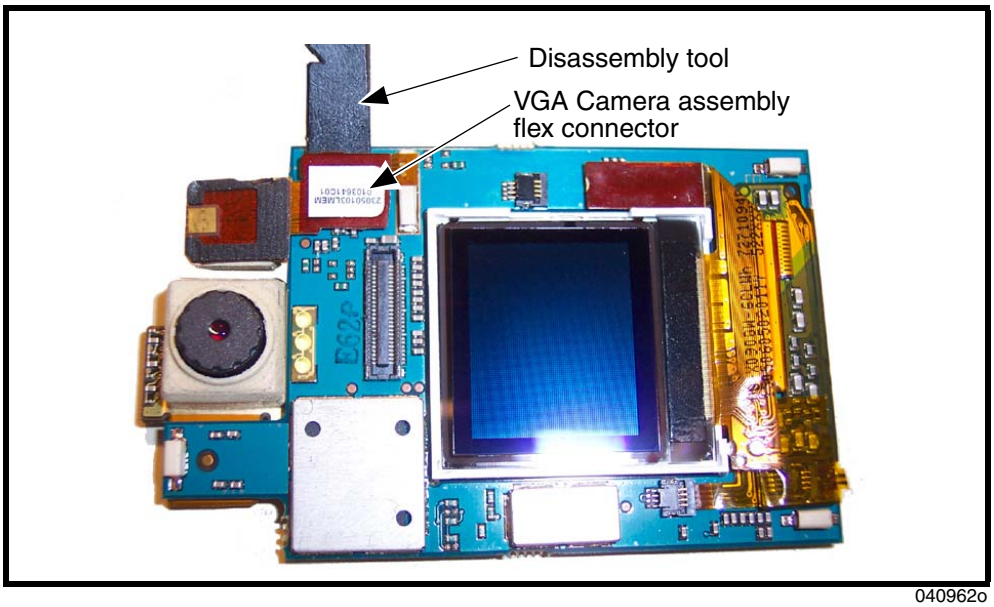

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Figure 17. Removing the Camera Assembly Flex Connector

4. Carefully disconnect the flex connector from the ZIF socket.
5. Lift the VGA camera assembly away from the display assembly PC board.
6. To replace, align the VGA camera assembly connector to its socket on the display assembly PC board.
7. Gently press the connector onto its socket until properly seated.
8. Replace the flip display assembly PC board, flip cover, flip assembly, keypad assembly, transceiver board assembly, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

9. Insert the disassembly tool under the display assembly PC board to unseat the 1.3 Mega Pixel (MP) camera connector (see Figure 18).

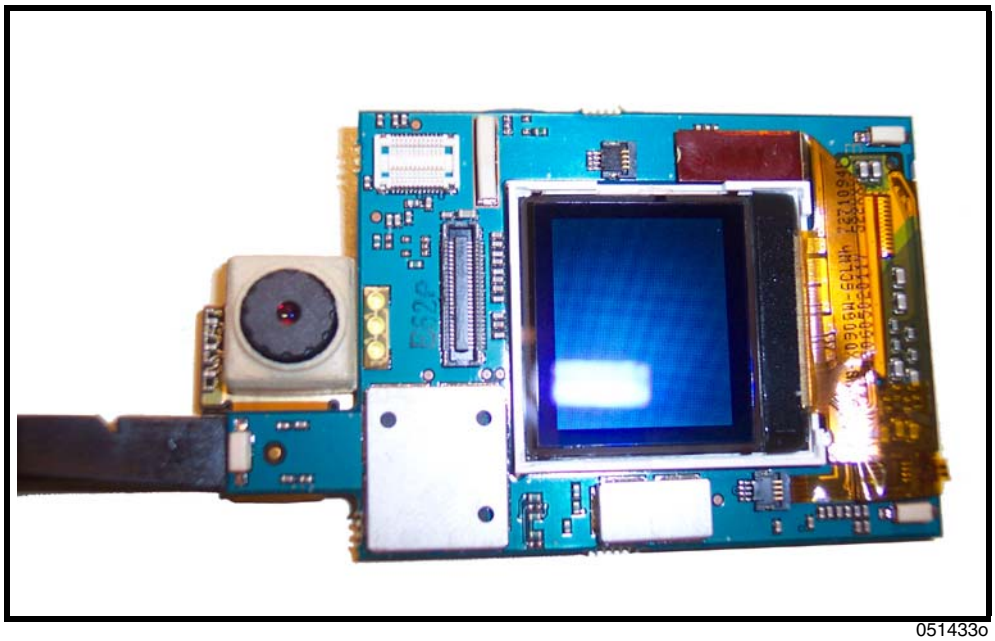

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Figure 18. Removing the 1.3 MP Camera Assembly

10. Remove the camera assembly from the display assembly PC board.
11. To replace, align the 1.3 MP camera assembly connector to the display assembly PC board.
12. Gently press the camera connector into the socket until properly seated.
13. Replace the flip display assembly PC board, flip cover, flip assembly, keypad assembly, transceiver board, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.
14. Replace the flip display assembly PC board, flip cover, flip assembly, keypad assembly, transceiver board, rear housing, antenna, SIM, battery, and battery cover as described in the procedures.

Subscriber Identity Module (SIM) and Identification

SIM Card

A SIM is required to access the existing local GSM network, or remote networks when traveling (if a roaming agreement has been made with the provider).

The SIM contains:

- All the data necessary to access GSM services
- The ability to store user information such as phone numbers
- All information required by the network provider to provide access to the network

Personality Transfer

A personality transfer is required when a phone is express exchanged or when the main board is replaced. Personality transfers reproduce the customer's personalized details such as menu, and stored memory, such as phonebooks, or program the customer's phone with basic user information such as language selection. E1070 telephones use mobile PhoneTools® synchronization software to effect a personality transfer.

Identification

Each Motorola GSM phone is labeled with a several identifying numbers. The following section describes the current identifying labels.

Mechanical Serial Number (MSN)

The Mechanical Serial Number (MSN) is an individual unit identity number and remains with the unit throughout its life.

The MSN can be used to log and track a phone on Motorola's Service Center Database.

The MSN is divided into 4 sections as shown in Figure 19.

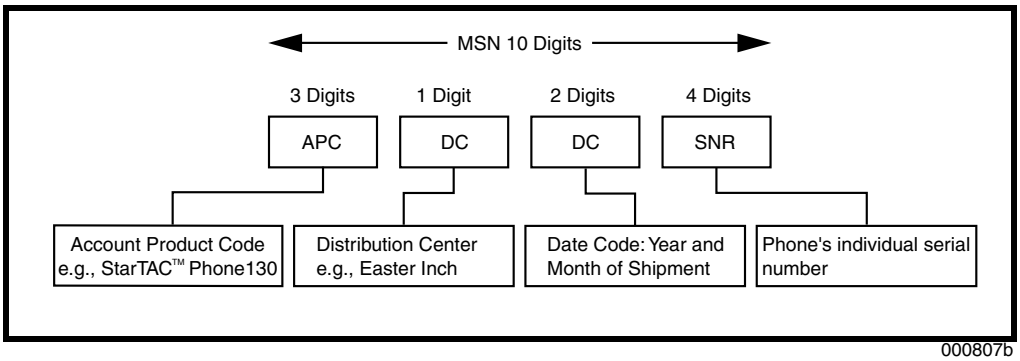

Figure 19. MSN Label Breakdown

International Mobile Station Equipment Identity (IMEI)

The International Mobile station Equipment Identity (IMEI) number is an individual number unique to the PCB and stored within the phone's memory.

The IMEI uniquely identifies an individual mobile station provides a way to control access to GSM networks based on mobile station types or individual phones. The full IMEI structure is listed in Table 2.

Table 2. IMEI Number Breakdown

TAC	Serial Number	Check Digit
NNXXXXXX	ZZZZZZ	A

Where:

TAC Type Allocation Code, formerly known as Type Approval Code

NN Reporting body identifier

XXXXXX Type identifier

ZZZZZZ Individual unit serial number

A Phase 1 = 0.
Phase 2 = check digit defined as a function of all other IMEI digits

Other label number configurations present are:

- **TRANSCEIVER NUMBER**: Identifies the product type, usually the SWF number. (for example, V100).
- **PACKAGE NUMBER**: Identifies the equipment type, mode, and language in which the product is shipped.

Troubleshooting

Table 3. Level 1 and 2 Troubleshooting Chart

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
1. Telephone will not turn on or stay on.	a) Battery either discharged or defective.	Measure battery voltage across a 50 ohm (>1 Watt) load. If the battery voltage is <3.25 Vdc, recharge the battery using the appropriate battery charger. If the battery will not recharge, replace the battery. If battery is not at fault, proceed to b.
	b) Battery connectors open or misaligned.	Visually inspect the battery connectors on both the battery and the telephone. Realign and, if necessary, either replace the battery or refer to a Level 3 Service Center for battery connector replacement. If battery connectors are not at fault, proceed to c.
	c) Transceiver board assembly defective.	Remove the transceiver board assembly. Substitute a known good assembly and temporarily reassemble. Press and hold the PWR button; if the phone turns on and stays on, disconnect the dc power source and reassemble with the new transceiver board assembly. Verify that the fault has been cleared. If the fault has not been cleared then proceed to d.
	d) keyboard assembly failure.	Replace the keyboard assembly. Temporarily connect a +3.6 Vdc supply to the battery connectors. Press and hold the PWR button. If the phone turns on and stays on, disconnect the dc power source and reassemble with the new keyboard assembly.
2. Telephone exhibits poor reception or erratic operation such as calls frequently dropping or weak or distorted audio.	a) Antenna assembly defective.	Check to make sure that the antenna pin is properly connected to the transceiver board assembly. If connected properly, substitute a known good antenna. If the fault is still present, proceed to b.
	b) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
3. Display is erratic, or provides partial or no display.	a) Transceiver board connections faulty.	Remove rear chassis assembly from the phone, check general condition of FPC (flex). If the flex is good, check that the flex connector is fully pressed down. If not, check connector to transceiver board connections. If faulty connector, replace the transceiver board assembly. If connector is not at fault, proceed to b.
	b) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to c.
	c) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble the unit with the new transceiver board assembly.
4. Incoming call alert transducer audio distorted or volume is too low.	Faulty transceiver board assembly.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.

Table 3. Level 1 and 2 Troubleshooting Chart (Continued)

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
5. Telephone transmit audio is weak (usually indicated by called parties complaining of difficulty in hearing voice).	a) Microphone connections to the transceiver board assembly defective.	Gain access to the microphone as described in the procedures. Check connections. If connector is faulty proceed to c; if the connector is not at fault, proceed to b.
	b) Microphone defective.	Gain access to microphone. Disconnect and substitute a known good microphone. Place a call and verify improvement in transmit signal as heard by called party. If good, reassemble with new microphone. If microphone is not at fault, reinstall original microphone and proceed to c.
	c) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
6. Receive audio from earpiece speaker is weak or distorted.	a) Connections to or from transceiver board assembly defective.	Gain access to the transceiver board assembly as described in the procedures. Check flex and the flex connector from the flip assembly to the transceiver board assembly. If flex is at fault, replace flip assembly. If flex connector is at fault, proceed to d. If connection is not at fault, proceed to b.
	b) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to c.
	c) Antenna assembly defective.	Check that the antenna is installed correctly. If the antenna is installed correctly, substitute a known good antenna assembly. If this does not clear the fault, reinstall the original antenna assembly and proceed to d.
	d) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
7. Telephone will not recognize or accept SIM.	a) SIM defective.	Check the SIM contacts for dirt. Clean if necessary and check if fault has been cleared. If the contacts are clean, insert a known good SIM into the telephone. Power up the phone and confirm that the SIM has been accepted. If the fault no longer exists, replace the defective SIM. If the SIM is not at fault, proceed to b.
	b) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to c.
	c) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
8. Phone does not sense when flip is opened or closed (usually indicated by inability to answer incoming calls by opening the flip, or inability to make outgoing calls).	a) Flip assembly defective.	Temporarily replace the flip assembly with a known good assembly. If fault has been cleared, reassemble with the new flip assembly. If fault not cleared, proceed to b.
	b) Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.

Table 3. Level 1 and 2 Troubleshooting Chart (Continued)

SYMPTOM	PROBABLE CAUSE	VERIFICATION AND REMEDY
9. Vibrator feature not functioning.	Transceiver board assembly defective.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
10. Internal Charger not working.	Faulty charger circuit on transceiver board assembly.	Test a selection of batteries in the rear pocket of the desktop charger. Check LED display for the charging indications. If the batteries charge properly, then the internal charger is at fault. Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.
11. Real Time Clock resetting when standard battery is removed.	Lithium button cell in the display board may be depleted.	Refer service to a Level 3 service center for replacement.
12. No or weak audio when using headset.	a) Headset plug not fully pushed into the jack socket.	Ensure the headset plug is fully seated in the jack socket. If fault not cleared, proceed to b.
	b) Faulty jack socket on transceiver board assembly.	Replace the transceiver board assembly (refer to 1c). Verify that the fault has been cleared and reassemble with the new transceiver board assembly.

Programming: Software Upgrade and Flexing

Contact your local technical support engineer for information about equipment and procedures for flashing and flexing.

Part Number Charts

The following charts are provided as a reference for the parts associated with E1070 telephones.

Related Publications

Motorola E1070 User's Guide, English	68XXXXX110

Exploded View Diagram

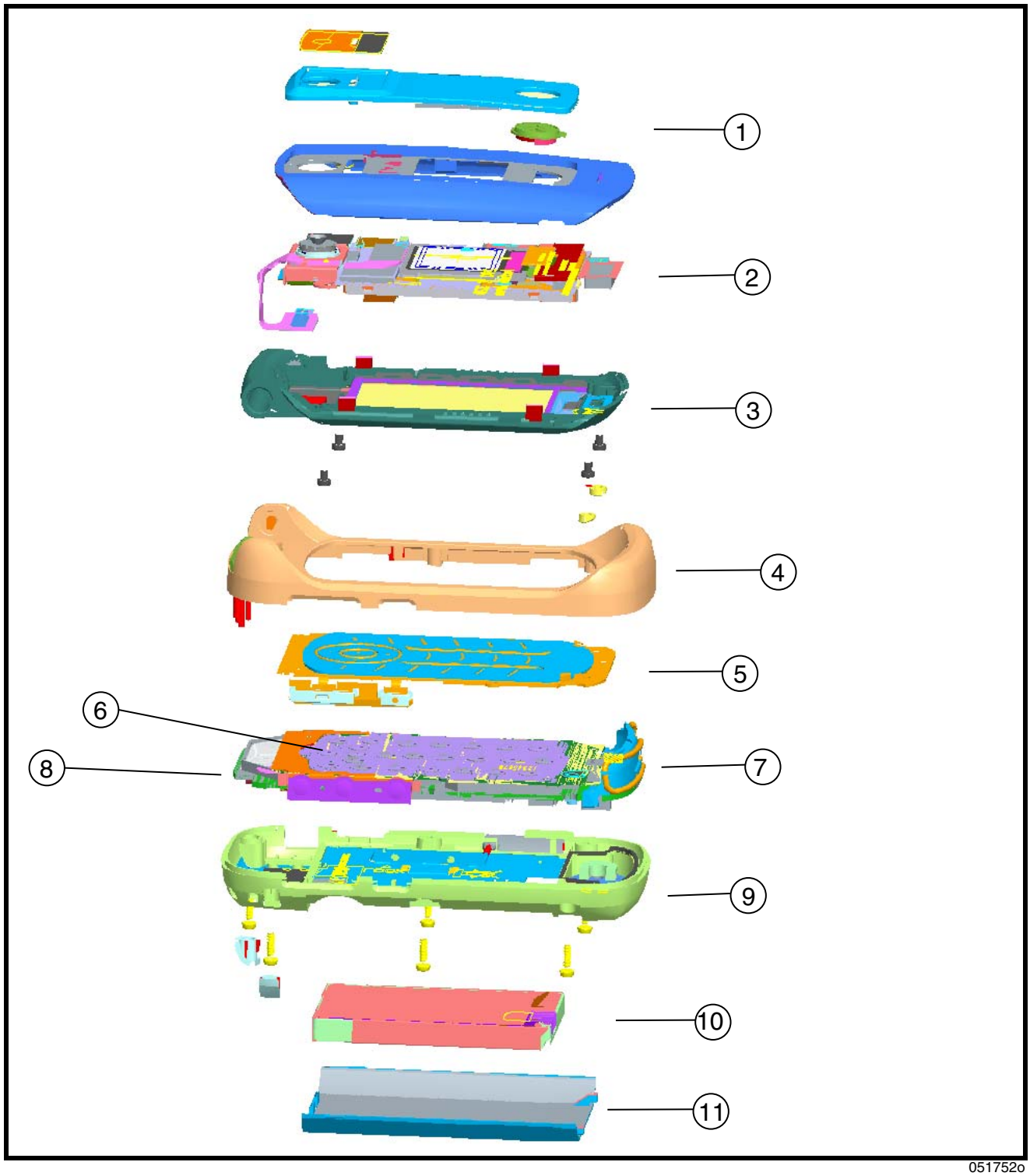

Figure 20. Exploded View Diagram

Exploded View Parts List

Table 4. Exploded View Parts List

Item Number	Part Number	Description
1	0103646C02	Flip outer housing assembly
2	CFLG1026AA	Flip PCB assembly
3	0103654C01	Flip inner housing assembly
4	0103668C01	Front housing assembly
5	3803677C01	Keypad assembly
6	CFLG1027AA	Keypad PCB assembly
7	0103679C01	Antenna assembly
8	8403571C01	Transceiver PCB assembly
9	0103669C01	Rear housing assembly
10	0188992Y	Standard battery
11	1503673C01	Battery cover

There is a danger of explosion if the Lithium Ion battery pack is replaced incorrectly. Replace only with the same type of battery or equivalent as recommended by the battery manufacturer. Dispose of used batteries according to the manufacturer's instructions.

To order parts use the following Link:

https://wissc.motorola.com/wissc_root/main/BrowserOK.html

(Password is Required)

For information on ordering parts contact EMEA at +49 461 803 1404.

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